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PROJECT WBS: 17BP.14.R.155

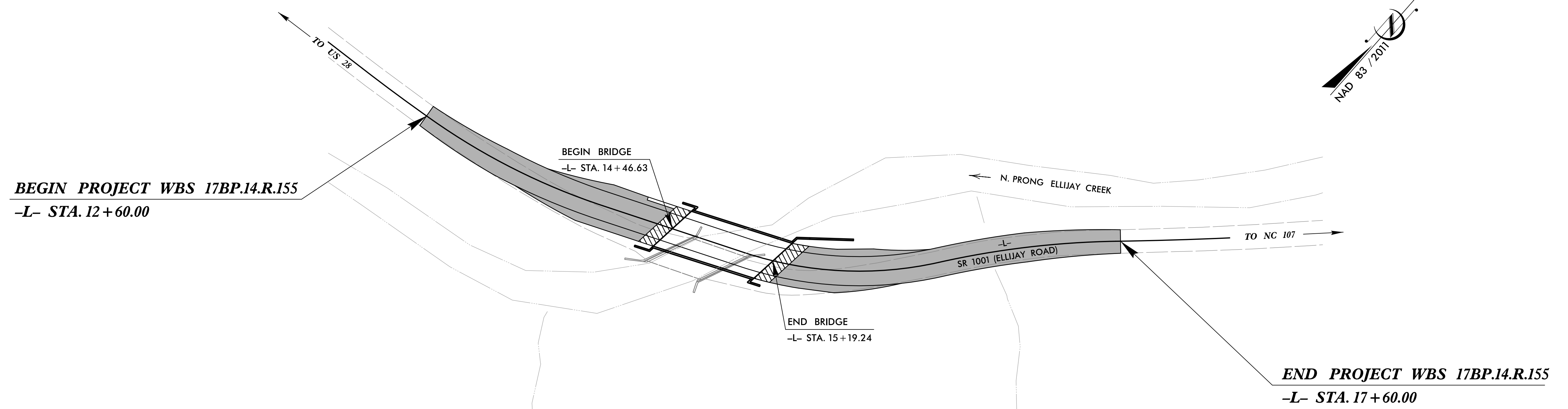
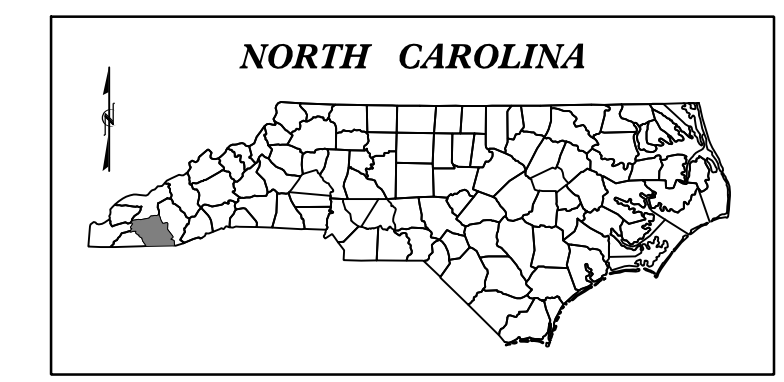
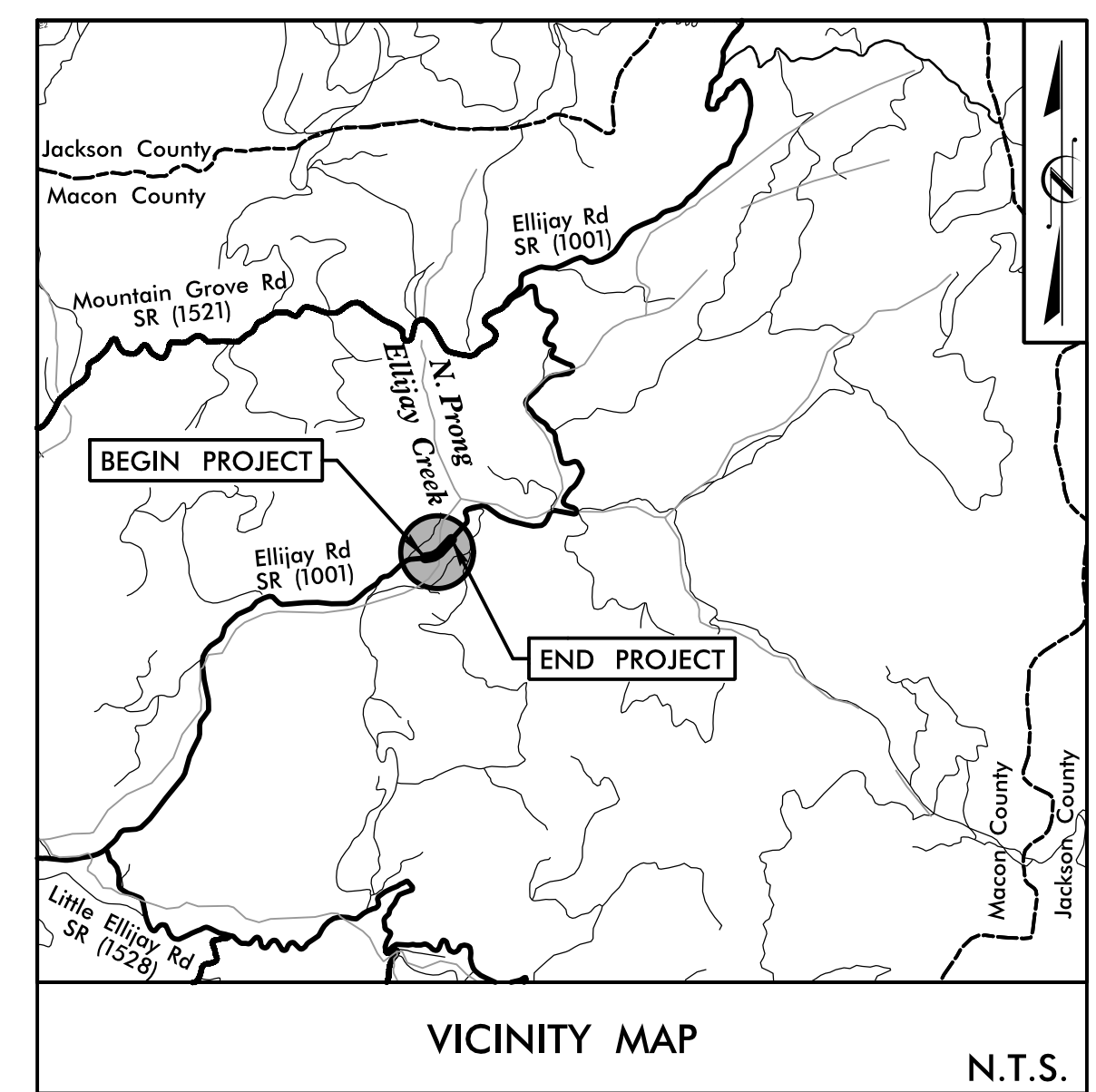
CONTRACT: DN00474

STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS

MACON COUNTY

**LOCATION: BRIDGE #550231 OVER NORTH PRONG ELLIJAY CREEK
ON SR 1001 (ELLIJAY RD)**
TYPE OF WORK: GRADING, PAVING, DRAINAGE, & STRUCTURE

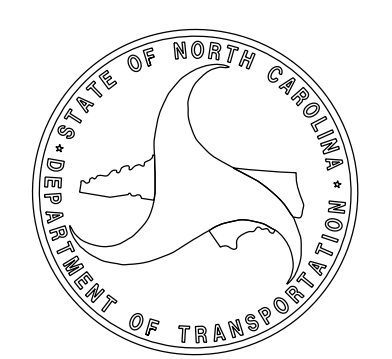
STATE	STATE PROJECT REFERENCE NO.	SHEET NO.	TOTAL SHEETS
N.C.	17BP.14.R.155		
STATE PROJ. NO.	F.A. PROJ. NO.	DESCRIPTION	
17BP.14.R.155		P.E.	
17BP.14.R.155		ROW & UTILITIES	
17BP.14.R.155		CONSTRUCTION	

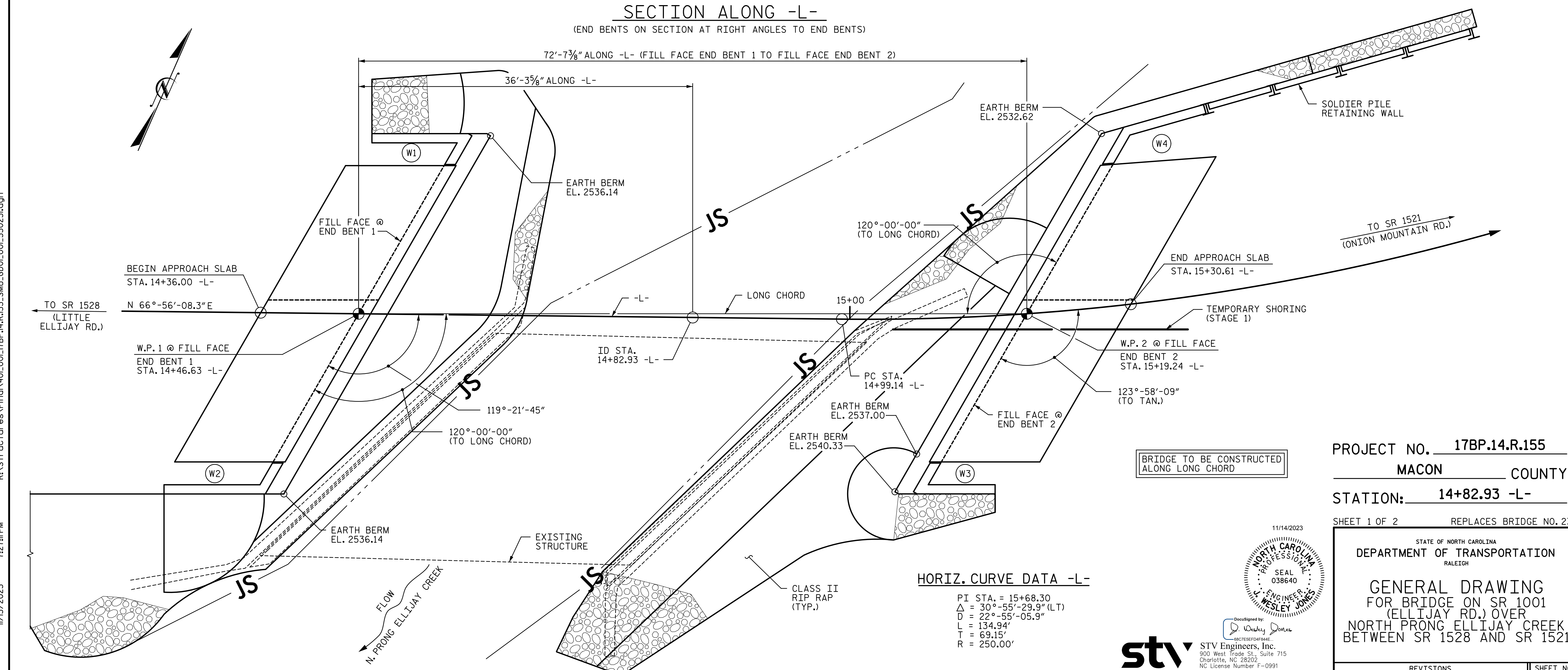
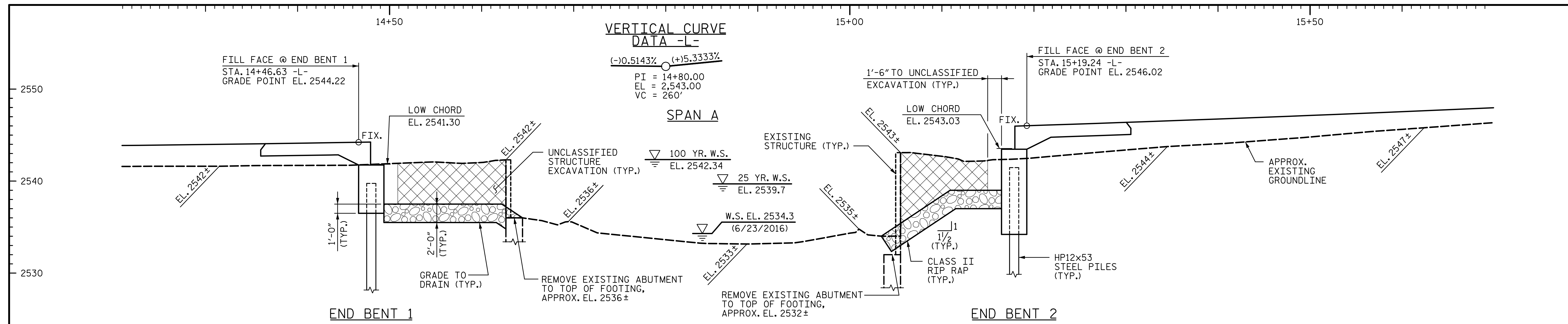


STRUCTURES

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED

<p>DESIGN DATA</p> <p>ADT 2010 = 100 ADT 2025 = 200 DHV = N/A D = N/A T = 6% V = 30 MPH</p> <p>FUNC. CLASSIFICATION: MINOR COLLECTOR</p>	<p>PROJECT LENGTH</p> <p>LENGTH OF ROADWAY PROJECT WBS 17BP.14.R.155 = 0.081 MILES LENGTH OF STRUCTURE PROJECT WBS 17BP.14.R.155 = 0.014 MILES TOTAL LENGTH OF PROJECT WBS 17BP.14.R.155 = 0.095 MILES</p>	<p>PLANS PREPARED FOR THE NCDOT BY:</p> <p>stv STV Engineers, Inc. 900 West Trade St., Suite 715 Charlotte, NC 28202 NC License Number F-0991</p>		<p>STRUCTURES ENGINEER</p> <p>1/31/2024</p> <p>SEAL 038640 ENGINEER J. WESLEY JONES</p> <p>DocuSigned by: J. Wesley Jones SIGNATURE: P.E.</p>
		<p>NCDOT CONTACT: <u>ADAM DOCKERY</u> Division Bridge Manager</p>		





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DESIGNED BY : AJP
 CHECKED BY : MLO
 DESIGN ENGINEER OF RECORD : JWJ

DATE : 8-17
 DATE : 11-17
 DATE : 11-23

PLAN
 (STEEL PILES NOT SHOWN FOR CLARITY)

11/14/2023
 NORTH CAROLINA PROFESSIONAL SEAL 038640
 ENGINEER WESLEY JONES

DocuSigned by:
 Wesley Jones
 STV Engineers, Inc.
 900 West Trade St., Suite 715
 Charlotte, NC 28202
 NC License Number F-0991

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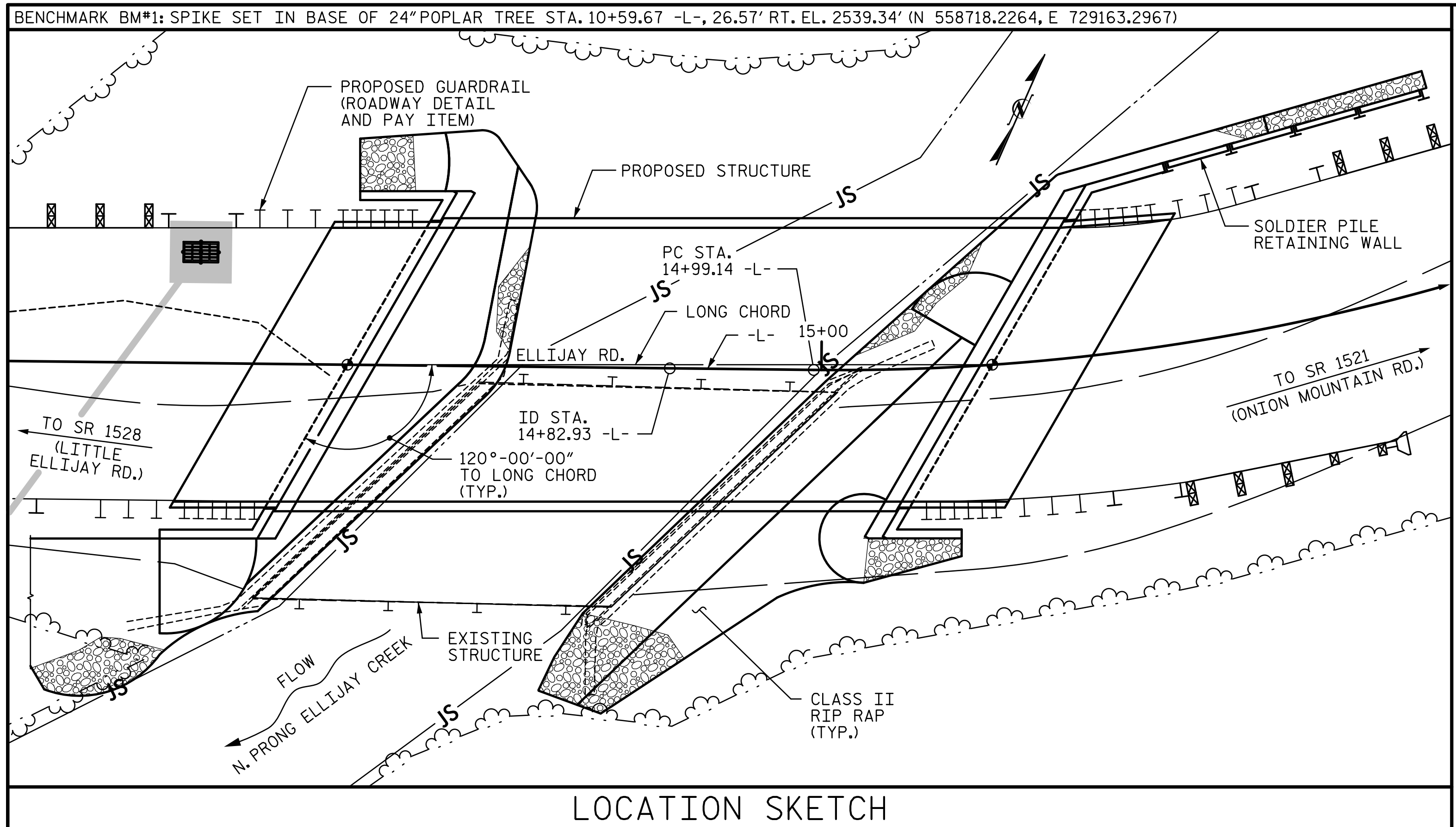
PROJECT NO. 17BP.14.R.155
 MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 1 OF 2 REPLACES BRIDGE NO. 231

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING FOR BRIDGE ON SR 1001 (ELLIJAY RD.) OVER NORTH PRONG ELLIJAY CREEK BETWEEN SR 1528 AND SR 1521

REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

S-1
 TOTAL SHEETS 20



LOCATION SKETCH

FOR UTILITY INFORMATION, SEE UTILITY PLANS & SPECIAL PROVISIONS.

HYDRAULIC DATA

DESIGN DISCHARGE: 1400 CFS
 FREQUENCY OF DESIGN FLOOD: 25 YRS.
 DESIGN HIGH WATER ELEVATION: 2539.7'
 DRAINAGE AREA: 5.9 SQ. MI.
 BASE DISCHARGE (Q100): 2000 CFS
 BASE HIGH WATER ELEVATION: 2542.34'

OVERTOPPING FLOOD DATA

OVERTOPPING DISCHARGE: 5800 CFS
 FREQUENCY OF OVERTOPPING FLOOD: 500+ YRS.
 OVERTOPPING FLOOD ELEVATION: 2543.6' @ STA. 13+73.00 -L-

GENERAL NOTES

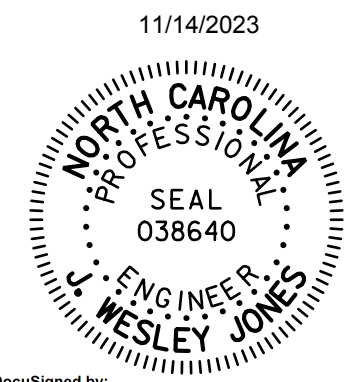
ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
 THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
 THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.
 FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE "STANDARD NOTES" SHEET.
 FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.
 THE EXISTING STRUCTURE CONSISTING OF (1) 41'-0" SPAN WITH TIMBER DECK ON STEEL I-BEAMS WITH A CLEAR ROADWAY OF 24'-0" AND SUPPORTED BY REINFORCED CONCRETE ABUTMENTS WITH WING WALLS SHALL BE REMOVED TO TOP OF FOOTING IN STAGES. THE EXISTING BRIDGE IS PRESENTLY POSTED FOR LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE DETERIORATE DURING CONSTRUCTION OF THE PROPOSED BRIDGE, THE LOAD LIMIT MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.
 REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL SUBMIT DEMOLITION PLANS FOR REVIEW AND REMOVE THE BRIDGE IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.
 THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA (ON SHEET 1 OF 2) SHALL BE EXCAVATED FOR A DISTANCE FROM THE CENTERLINE OF ROADWAY OF 26.5'± (LEFT) AND 28'± (RIGHT) AT END BENT 1, 19.8'± (LEFT) AND 19.0'± (RIGHT) AT END BENT 2, AS DIRECTED BY THE ENGINEER. SEE SECTION 412 OF THE STANDARD SPECIFICATIONS.
 THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.
 THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18 - EVALUATING SCOUR AT BRIDGES".
 FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
 FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
 FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
 FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
 ASPHALT WEARING SURFACE IS INCLUDED IN ROADWAY QUANTITY ON ROADWAY PLANS.
 INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE".
 FOR ASBESTOS ASSESSMENT FOR BRIDGE DEMOLITION AND RENOVATION ACTIVITIES, SEE SPECIAL PROVISIONS.

FOUNDATION NOTES

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
 PILES AT END BENT 1 ARE DESIGNED FOR A FACTORED RESISTANCE OF 85 TONS PER PILE.
 DRILLED-IN PILES ARE REQUIRED FOR END BENT 1. EXCAVATE HOLES AT PILE LOCATIONS TO ELEV. 2527.8 FEET. FOR PILE EXCAVATION, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
 DRIVE PILES AT END BENT 1 TO A REQUIRED DRIVING RESISTANCE OF 145 TONS PER PILE.
 PILES AT END BENT 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 95 TONS PER PILE.
 DRILLED-IN PILES ARE REQUIRED FOR END BENT 2. EXCAVATE HOLES AT PILE LOCATIONS TO ELEV. 2524.2 FEET. FOR PILE EXCAVATION, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
 DRIVE PILES AT END BENT 2 TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.
 CONCRETE IS REQUIRED TO FILL HOLES FOR PILE EXCAVATION AT END BENT 1 AND END BENT 2.

TOTAL BILL OF MATERIAL

		REMOVAL OF EXISTING STRUCTURE	ASBESTOS ASSESSMENT	PILE EXCAVATION IN SOIL	PILE EXCAVATION NOT IN SOIL	UNCLASSIFIED STRUCTURE EXCAVATION	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	PILE DRIVING EQUIPMENT SETUP FOR HP 12 X 53 STEEL PILES	HP 12 X 53 STEEL PILES	VERTICAL CONCRETE BARRIER RAIL	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	3'-0" X 2'-0" PRESTRESSED CONCRETE CORED SLABS	SOLDIER PILE RETAINING WALL		
		LUMP SUM	LUMP SUM	LIN. FT.	LIN. FT.	LUMP SUM	CU. YD.	LUMP SUM	LBS.	EA.	NO.	LIN. FT.	LIN. FT.	TONS	SQ. YDS.	LUMP SUM	NO.	LIN. FT.	SQ. FT.
SUPER-STRUCTURE	STAGE 1																		
	STAGE 2																		
END BENT 1	STAGE 1			28.0	12.0		15.2		1,895	4	4	65.0							
	STAGE 2			21.0	9.0		17.1		1,887	3	3	63.8		115	130				
END BENT 2	STAGE 1			0.0	40.0		25.1		2,501	4	4	80.0						367.5	
	STAGE 2			0.0	30.0		27.3		2,161	3	3	60.0		110	125				
TOTAL		LUMP SUM	LUMP SUM	49.0	91.0	LUMP SUM	84.7	LUMP SUM	8,444	14	14	268.8	140.0	225	255	LUMP SUM	11	770.0	367.5



PROJECT NO. 17BP.14.R.155

MACON COUNTY

STATION: 14+82.93 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING
 FOR BRIDGE ON SR 1001
 (ELLIJAY RD.) OVER
 NORTH PRONG ELLIJAY CREEK
 BETWEEN SR 1528 AND SR 1521

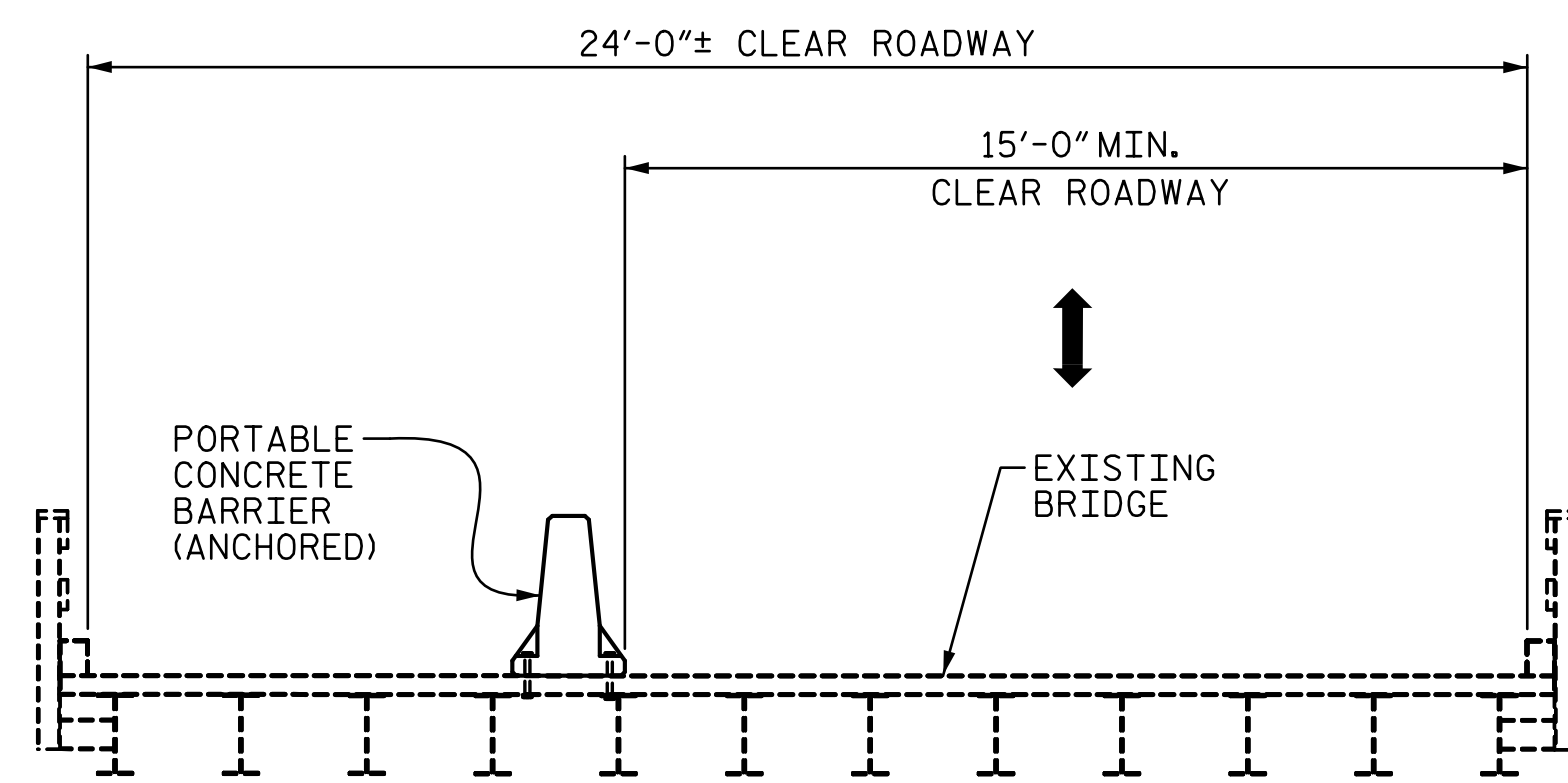
STV Engineers, Inc.
 900 West Trade St., Suite 715
 Charlotte, NC 28202
 NC License Number F-0991

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS				SHEET NO.		
NO.	BY:	DATE:	NO.	BY:	DATE:	S-2
1			3			TOTAL SHEETS
2			4			20

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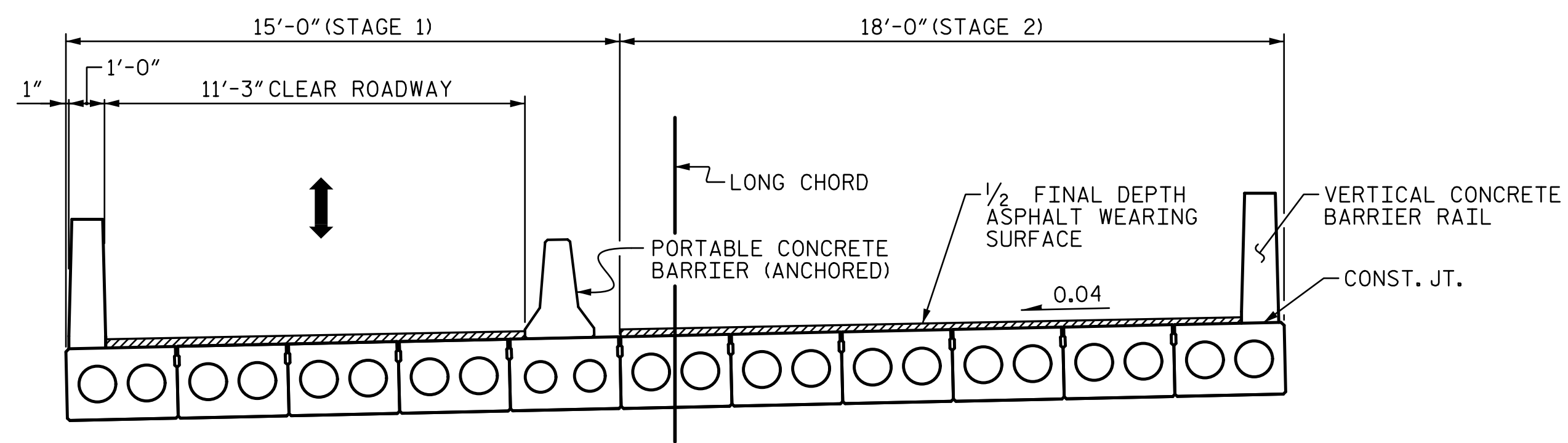
DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23



STAGE 1A

LOOKING UPSTATION

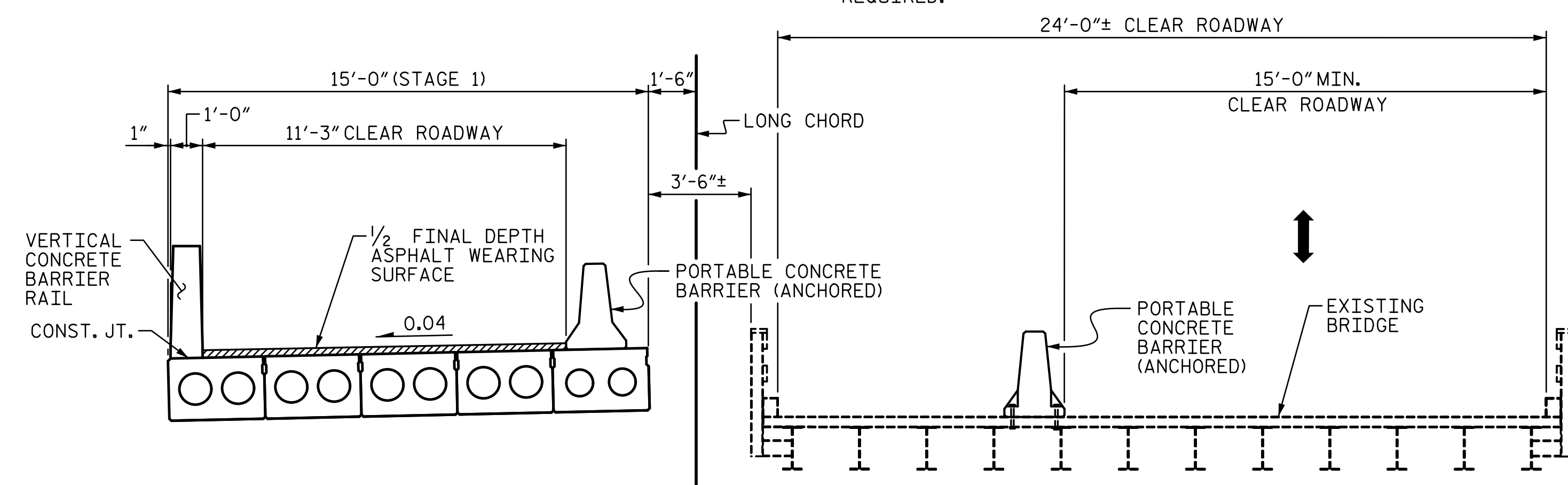
1. VERIFY EXISTING BRIDGE DIMENSIONS. CONTACT ENGINEER IF FIELD MEASUREMENTS VARY FROM PLAN DIMENSIONS.
2. ANCHOR PORTABLE CONCRETE BARRIER THROUGH EXISTING BRIDGE DECK AND TOP FLANGE OF STEEL BEAM.
3. PARTIAL DEMOLITION OF EXISTING ABUTMENT WINGS MAY BE REQUIRED.



STAGE 2A

LOOKING UPSTATION

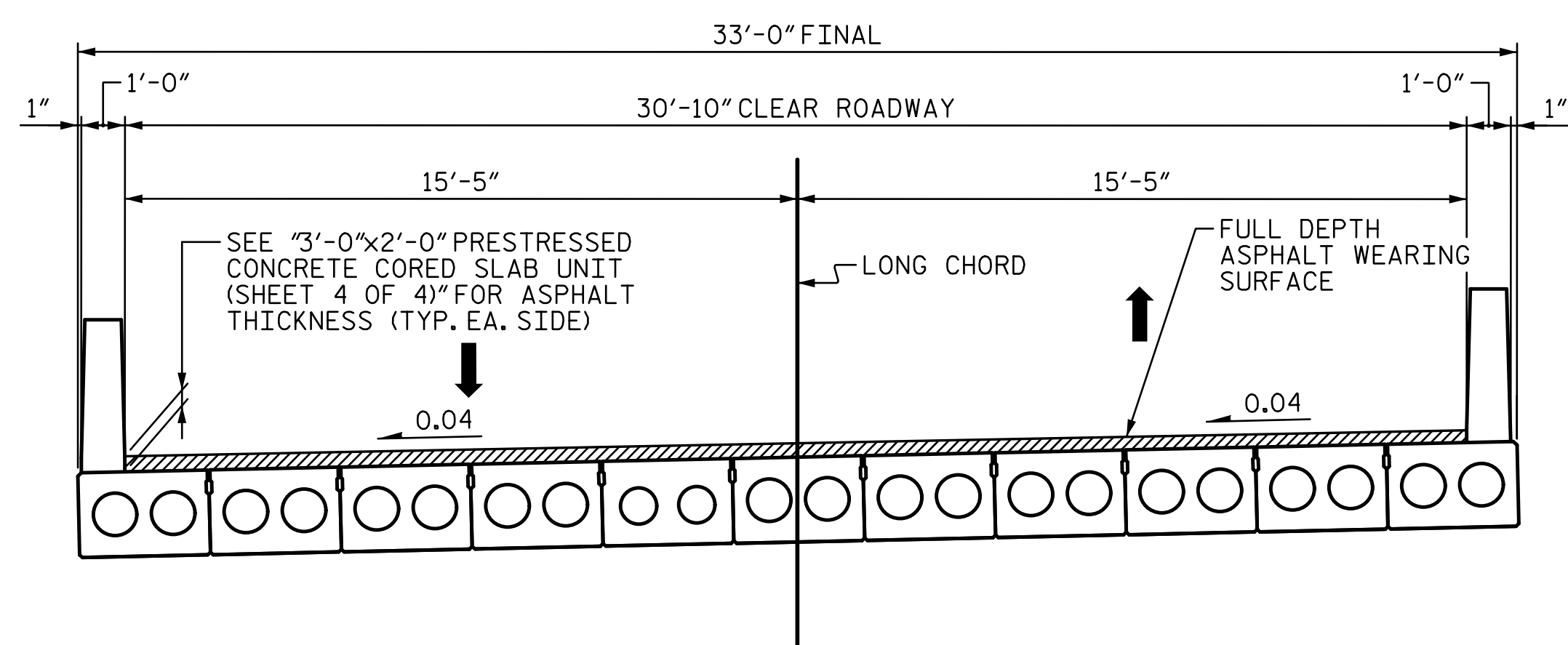
1. CONSTRUCT STAGE 2 PORTION OF PROPOSED BRIDGE.
2. PAVE 1/2 FINAL DEPTH ASPHALT WEARING SURFACE TO THE LIMITS SHOWN.



STAGE 1B

LOOKING UPSTATION

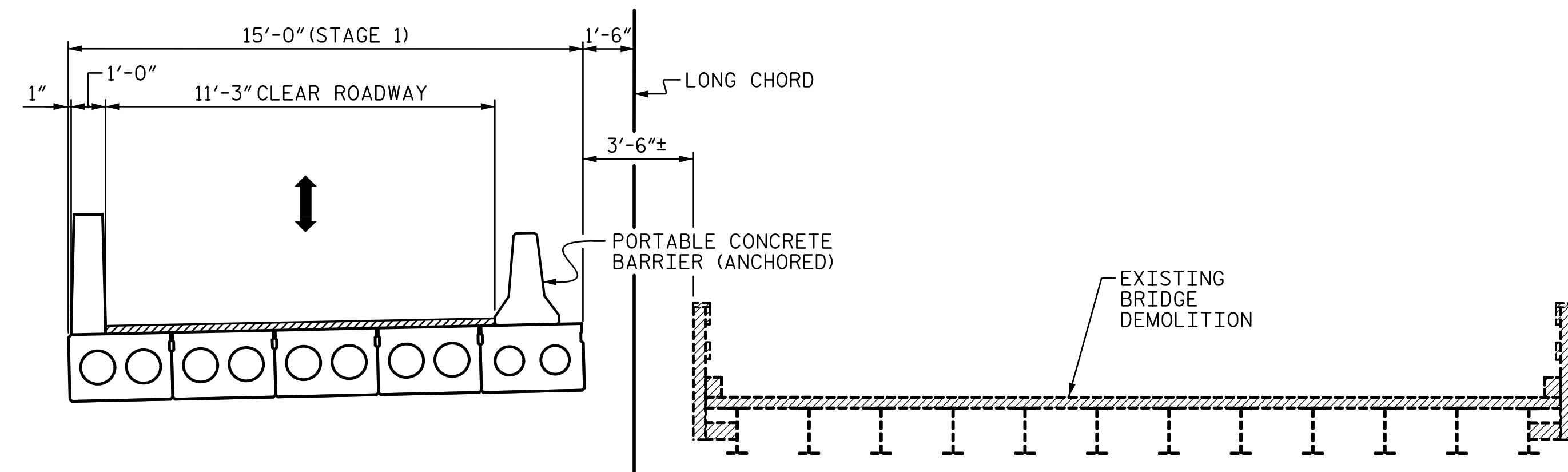
1. CONSTRUCT STAGE 1 PORTION OF PROPOSED BRIDGE. POST-TENSION STAGE 1 TRANSVERSE STRANDS.
2. PAVE 1/2 FINAL DEPTH ASPHALT WEARING SURFACE TO THE LIMITS SHOWN.
3. ANCHOR PORTABLE CONCRETE BARRIER TO NEW BRIDGE.



STAGE 2B

LOOKING UPSTATION

1. REMOVE PORTABLE CONCRETE BARRIER.
2. PAVE FULL DEPTH ASPHALT WEARING SURFACE.

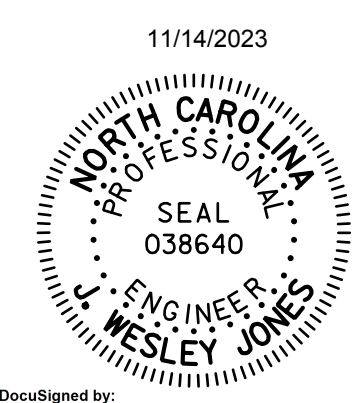


STAGE 1C

LOOKING UPSTATION

1. SHIFT TRAFFIC TO PROPOSED BRIDGE (STAGE 1).
2. REMOVE EXISTING SUPERSTRUCTURE AND REMAINDER OF EXISTING ABUTMENTS TO TOP OF FOOTING.

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-



STV Engineers, Inc.
 900 West Trade St., Suite 715
 Charlotte, NC 28202
 NC License Number F-0991

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STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						SHEET NO. S-3
CONSTRUCTION SEQUENCE						TOTAL SHEETS 20
REVISIONS						
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			

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DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23

LOAD AND RESISTANCE FACTOR RATING (LRFD) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LOAD TYPE	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING	MINIMUM RATING FACTORS (RF)	TONS = W X RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD	HL-93(Inv)	N/A	1	1.03	--	1.75	0.248	1.04	70'	EL	34.423	0.655	1.06	70'	EL	6.885	0.80	0.248	1.03	70'	I	34.423		
	HL-93(0pr)	N/A	--	1.35	--	1.35	0.248	1.35	70'	EL	34.423	0.655	1.37	70'	EL	6.885	N/A	--	--	--	--	--		
	HS-20(Inv)	36.000	2	1.32	47.520	1.75	0.248	1.35	70'	EL	34.423	0.655	1.32	70'	EL	6.885	0.80	0.248	1.34	70'	I	34.423		
	HS-20(0pr)	36.000	--	1.71	61.560	1.35	0.248	1.75	70'	EL	34.423	0.655	1.71	70'	EL	6.885	N/A	--	--	--	--	--		
LEGAL LOAD	SINGLE VEHICLE (SV)	SNSH	13.500	--	2.99	40.365	1.4	0.248	3.76	70'	EL	34.423	0.655	3.9	70'	EL	6.885	0.80	0.248	2.99	70'	I	34.423	
		SNGARBS2	20.000	--	2.24	44.800	1.4	0.248	2.82	70'	EL	34.423	0.655	2.78	70'	EL	6.885	0.80	0.248	2.24	70'	I	34.423	
		SNAGRIS2	22.000	--	2.13	46.860	1.4	0.248	2.68	70'	EL	34.423	0.655	2.58	70'	EL	6.885	0.80	0.248	2.13	70'	I	34.423	
		SNCOTTS3	27.250	--	1.49	40.603	1.4	0.248	1.87	70'	EL	34.423	0.655	1.95	70'	EL	6.885	0.80	0.248	1.49	70'	I	34.423	
		SNAGGRS4	34.925	--	1.25	43.656	1.4	0.248	1.57	70'	EL	34.423	0.655	1.62	70'	EL	6.885	0.80	0.248	1.25	70'	I	34.423	
		SNS5A	35.550	--	1.22	43.371	1.4	0.248	1.54	70'	EL	34.423	0.655	1.65	70'	EL	6.885	0.80	0.248	1.22	70'	I	34.423	
		SNS6A	39.950	--	1.12	44.744	1.4	0.248	1.41	70'	EL	34.423	0.655	1.5	70'	EL	6.885	0.80	0.248	1.12	70'	I	34.423	
	SNS7B	42.000	--	1.07	44.940	1.4	0.248	1.35	70'	EL	34.423	0.655	1.48	70'	EL	6.885	0.80	0.248	1.07	70'	I	34.423		
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000	--	1.37	45.210	1.4	0.248	1.72	70'	EL	34.423	0.655	1.79	70'	EL	6.885	0.80	0.248	1.37	70'	I	34.423	
		TNT4A	33.075	--	1.38	45.644	1.4	0.248	1.73	70'	EL	34.423	0.655	1.74	70'	EL	6.885	0.80	0.248	1.38	70'	I	34.423	
		TNT6A	41.600	--	1.13	47.008	1.4	0.248	1.42	70'	EL	34.423	0.655	1.58	70'	EL	6.885	0.80	0.248	1.13	70'	I	34.423	
		TNT7A	42.000	--	1.13	47.460	1.4	0.248	1.43	70'	EL	34.423	0.655	1.55	70'	EL	6.885	0.80	0.248	1.13	70'	I	34.423	
		TNT7B	42.000	--	1.18	49.560	1.4	0.248	1.48	70'	EL	34.423	0.655	1.44	70'	EL	6.885	0.80	0.248	1.18	70'	I	34.423	
		TNAGRIT4	43.000	--	1.12	48.160	1.4	0.248	1.41	70'	EL	34.423	0.655	1.4	70'	EL	6.885	0.80	0.248	1.12	70'	I	34.423	
TNAGT5A		45.000	--	1.05	47.250	1.4	0.248	1.32	70'	EL	34.423	0.655	1.39	70'	EL	6.885	0.80	0.248	1.05	70'	I	34.423		
TNAGT5B	45.000	3	1.04	46.800	1.4	0.248	1.31	70'	EL	34.423	0.655	1.33	70'	EL	6.885	0.80	0.248	1.04	70'	I	34.423			
EMERGENCY VEHICLE (EV)	EV2	28.750	--	1.59	45.713	1.3	0.248	2.15	70'	EL	34.423	0.655	2.08	70'	EL	6.885	0.80	0.248	1.59	70'	I	34.423		
	EV3	43.000	4	1.04	44.720	1.3	0.248	1.41	70'	EL	34.423	0.655	1.41	70'	EL	6.885	0.80	0.248	1.04	70'	I	34.423		

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ_{DC}	γ_{DW}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

CONTROLLING LOAD RATING

1 DESIGN LOAD RATING (HL-93)

2 DESIGN LOAD RATING (HS-20)

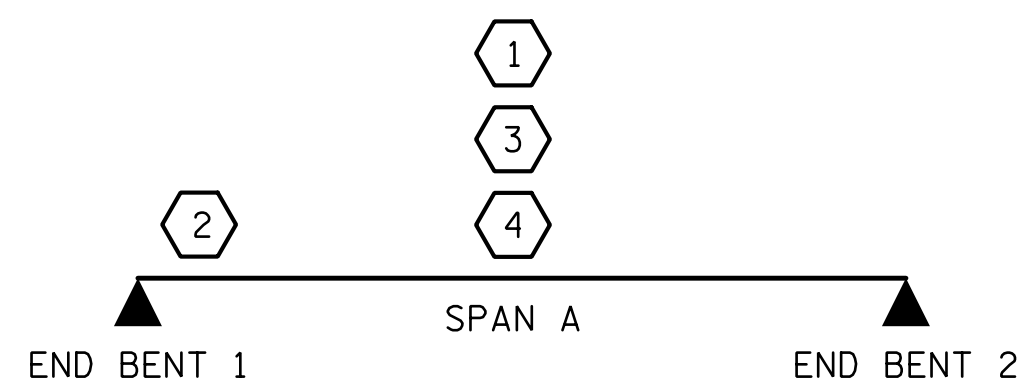
3 LEGAL LOAD RATING **

4 EMERGENCY VEHICLE LOAD RATING **

** SEE CHART FOR VEHICLE TYPE

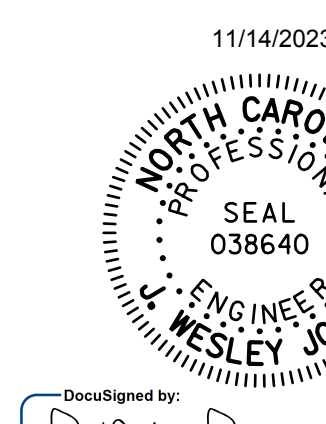
GIRDER LOCATION

I - INTERIOR GIRDER
EL - EXTERIOR LEFT GIRDER
ER - EXTERIOR RIGHT GIRDER



LRFR SUMMARY

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-



stv STV Engineers, Inc.
 900 West Trade St., Suite 715
 Charlotte, NC 28202
 NC License Number F-0991

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

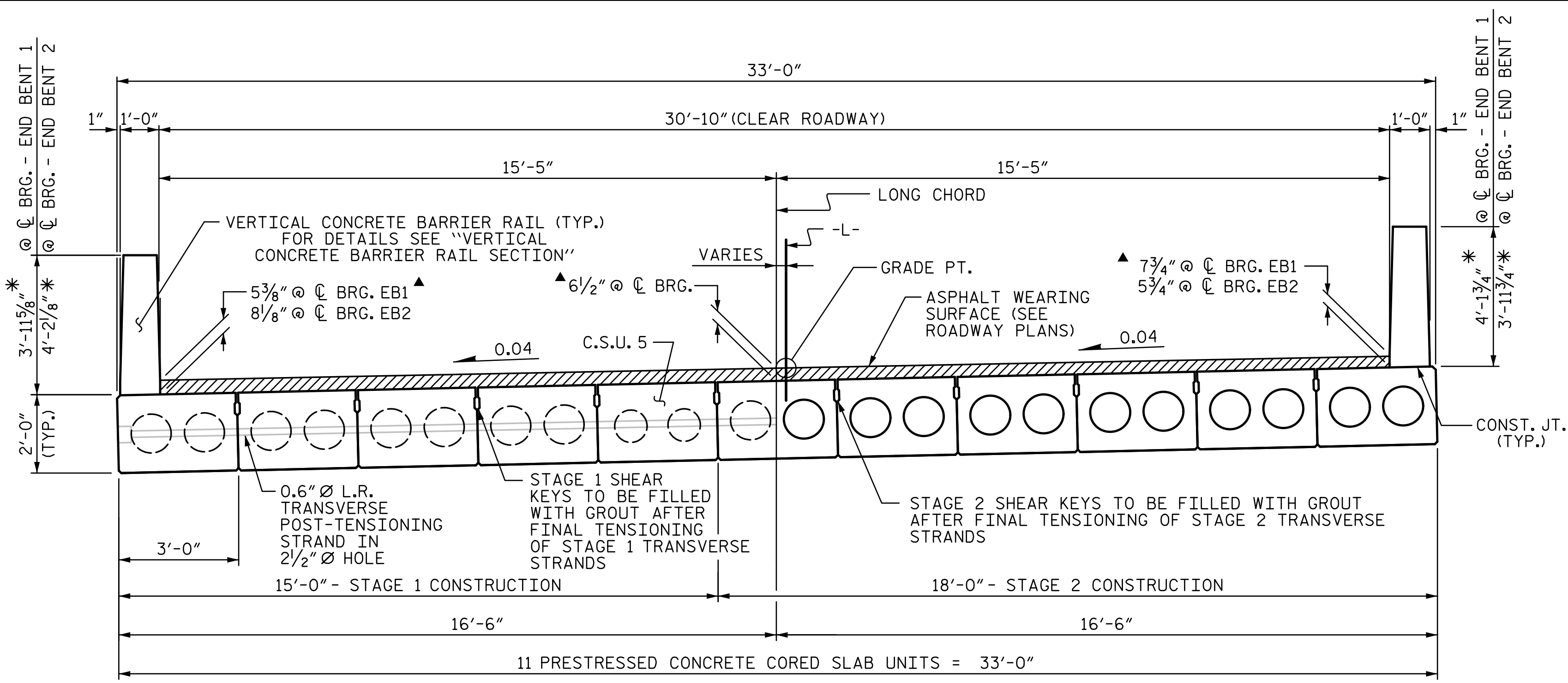
STANDARD
 LRFR SUMMARY FOR
 70' CORED SLAB UNIT
 60° SKEW & 120° SKEW
 (NON-INTERSTATE TRAFFIC)

REVISIONS				SHEET NO.		
NO.	BY:	DATE:	NO.	BY:	DATE:	S-4
1			3			TOTAL SHEETS
2			4			20

DOCUMENT NOT CONSIDERED
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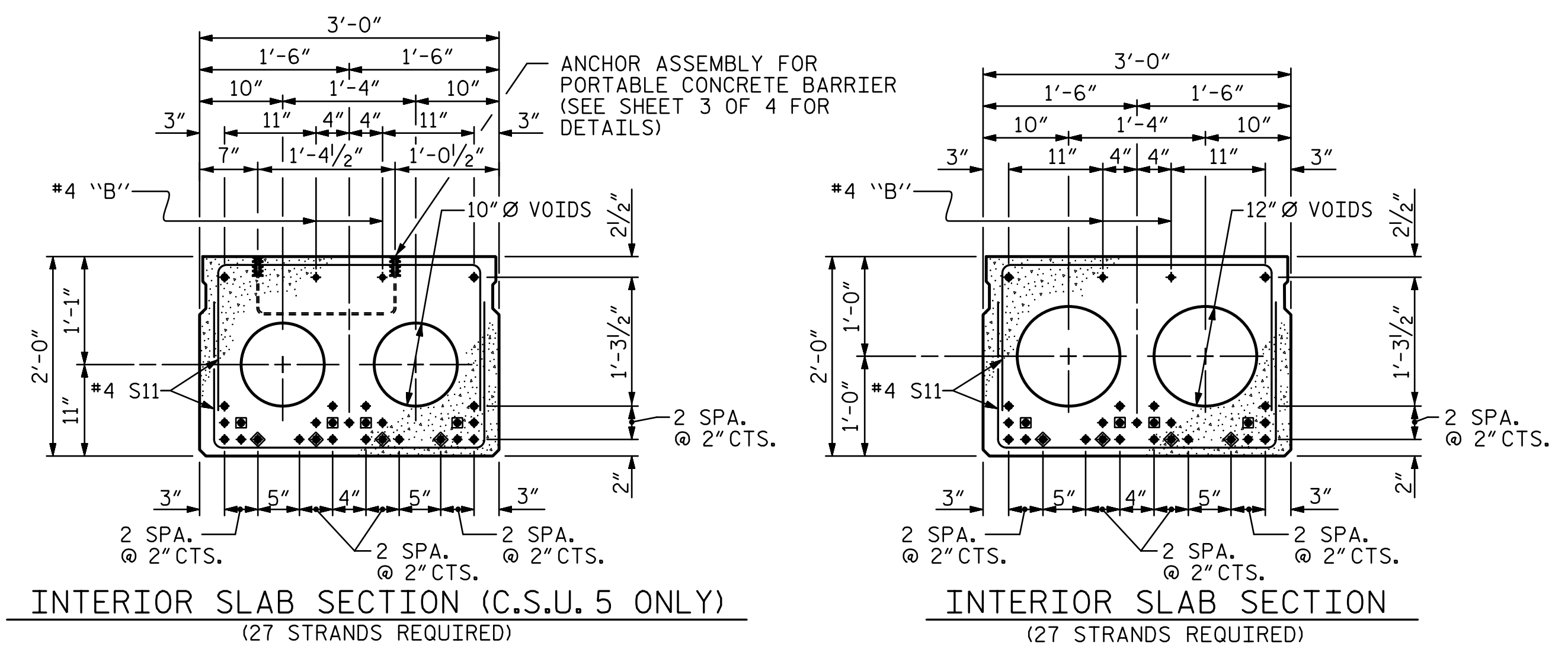
DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23



HALF SECTION AT INTERMEDIATE DIAPHRAGMS
 TYPICAL SECTION
 HALF SECTION THROUGH VOIDS

* - THE MAXIMUM BARRIER RAIL HEIGHT AND ASPHALT THICKNESS IS SHOWN. THE HEIGHT OF THE BARRIER RAIL AND ASPHALT THICKNESS VARIES WHILE THE TOP OF THE BARRIER RAIL FOLLOWS THE PROFILE OF THE GUTTERLINE. FOR RAIL HEIGHT DETAILS AND ASPHALT THICKNESS, SEE THE "VERTICAL CONCRETE BARRIER RAIL SECTION" DETAIL.

▲ ASPHALT THICKNESS SHOWN IS FOR THE FINAL CONDITION. FOR ASPHALT THICKNESS AT STAGES, SEE "CONSTRUCTION SEQUENCE" SHEET.

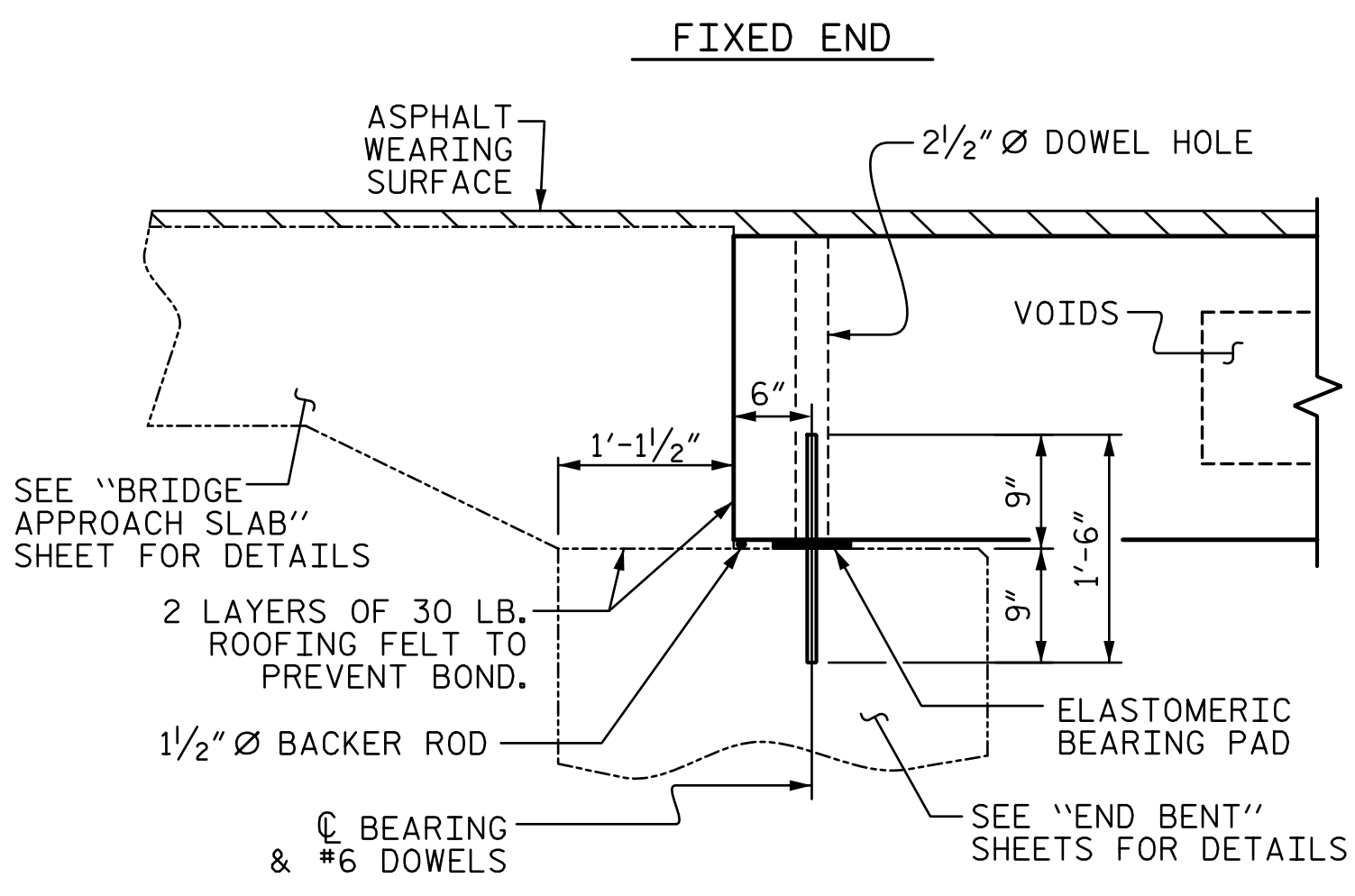


INTERIOR SLAB SECTION (C.S.U. 5 ONLY) (27 STRANDS REQUIRED)
 INTERIOR SLAB SECTION (27 STRANDS REQUIRED)

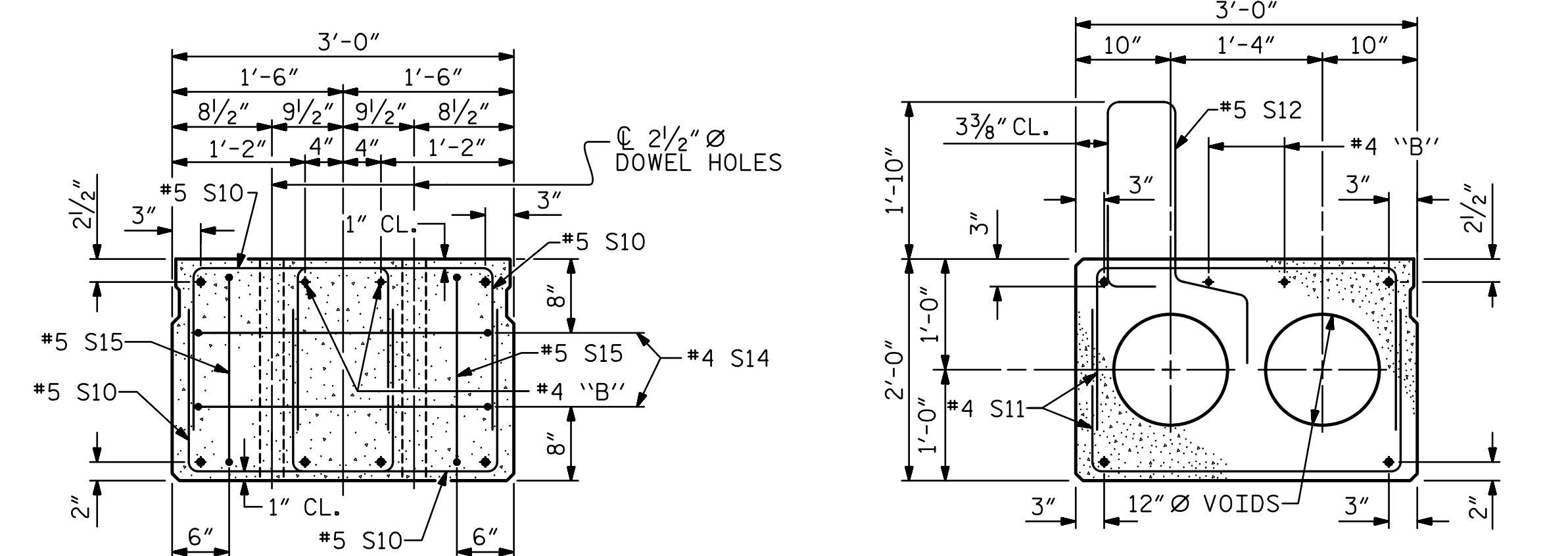
0.6" Ø LOW RELAXATION STRAND LAYOUT

- ◻ BOND SHALL BE BROKEN ON THESE STRANDS FOR A DISTANCE OF 10'-0" FROM END OF CORED SLAB UNIT. SEE STANDARD SPECIFICATIONS, ARTICLE 1078-7.
- ◊ BOND SHALL BE BROKEN ON THESE STRANDS FOR A DISTANCE OF 12'-0" FROM END OF CORED SLAB UNIT. SEE STANDARD SPECIFICATIONS, ARTICLE 1078-7.

DEBONDING LEGEND

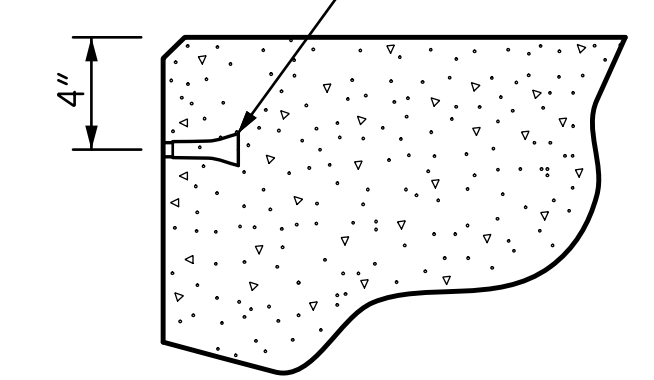


SECTION AT END BENT

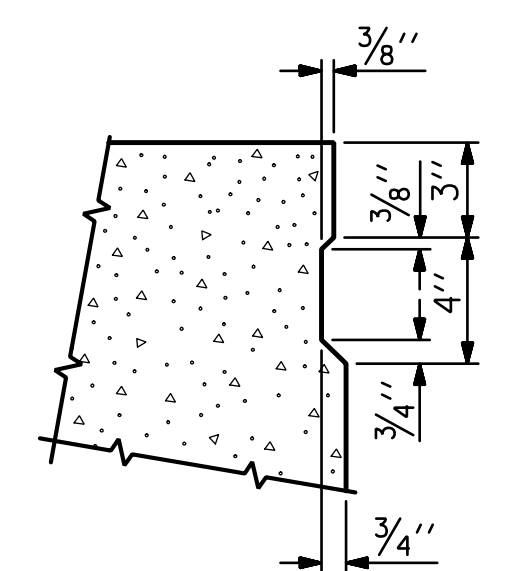


END ELEVATION
 SHOWING PLACEMENT OF DOUBLE STIRRUPS AND LOCATION OF DOWEL HOLES. (STRAND LAYOUT NOT SHOWN.)
 INTERIOR SLAB UNIT SHOWN-EXTERIOR SLAB UNIT SIMILAR EXCEPT SHEAR KEY LOCATION.
 EXTERIOR SLAB SECTION
 (FOR PRESTRESSED STRAND LAYOUT, SEE INTERIOR SLAB SECTION.)

PERMITTED THREADED INSERT CAST IN OUTSIDE FACE OF EXTERIOR UNIT AND RECESSED 3/8" SIZE TO BE DETERMINED BY CONTRACTOR.

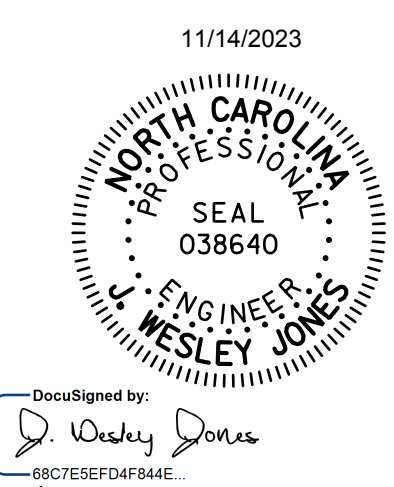


THREADED INSERT DETAIL



SHEAR KEY DETAIL

NOTE: OMIT SHEAR KEY ON OUTSIDE FACE OF EXTERIOR CORED SLABS.



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 Charlotte, NC 28202
 NC License Number F-0991

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PROJECT NO. 17BP.14.R.155
 MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 1 OF 4

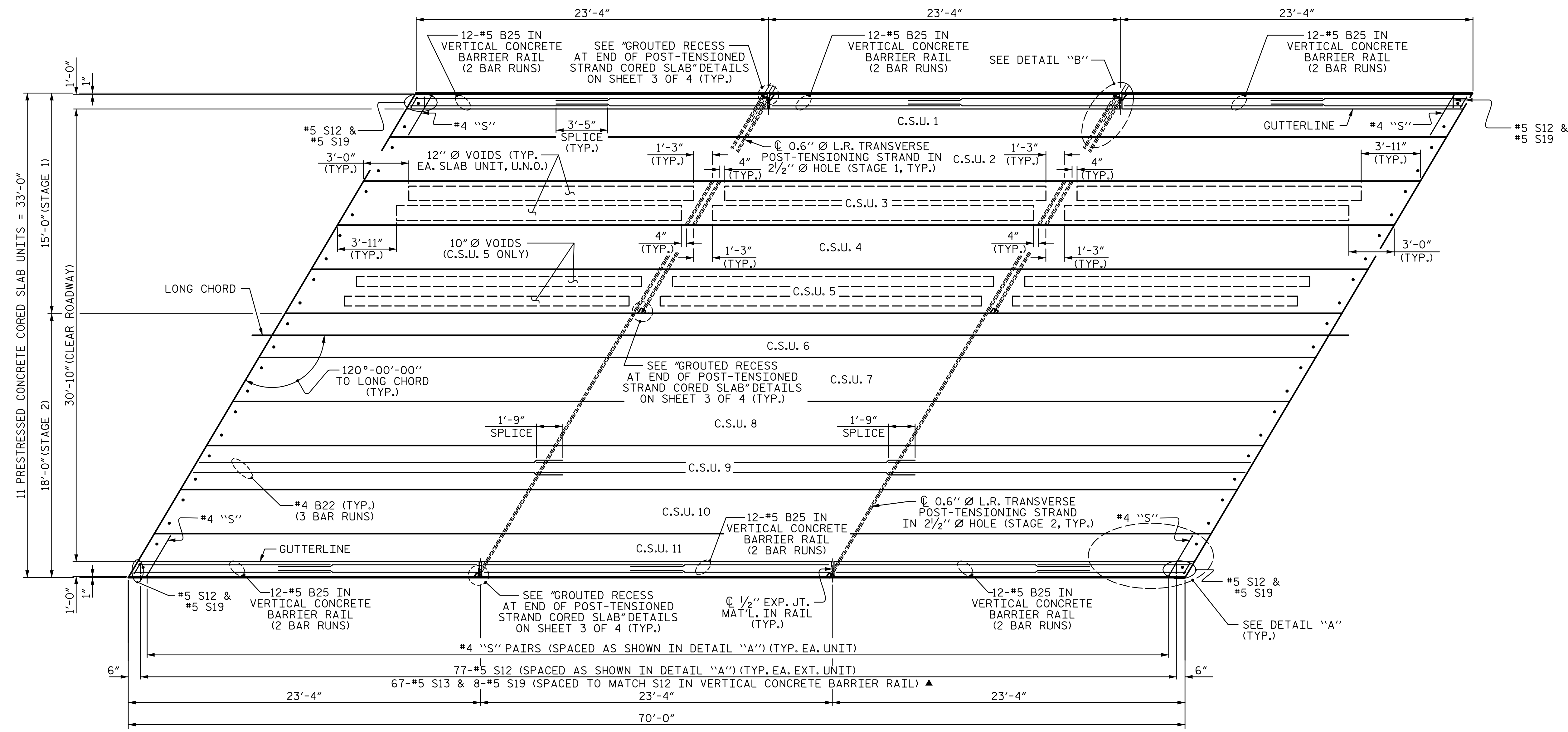
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 3'-0" X 2'-0"
 PRESTRESSED CONCRETE
 CORED SLAB UNIT

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

S-5
 TOTAL SHEETS 20

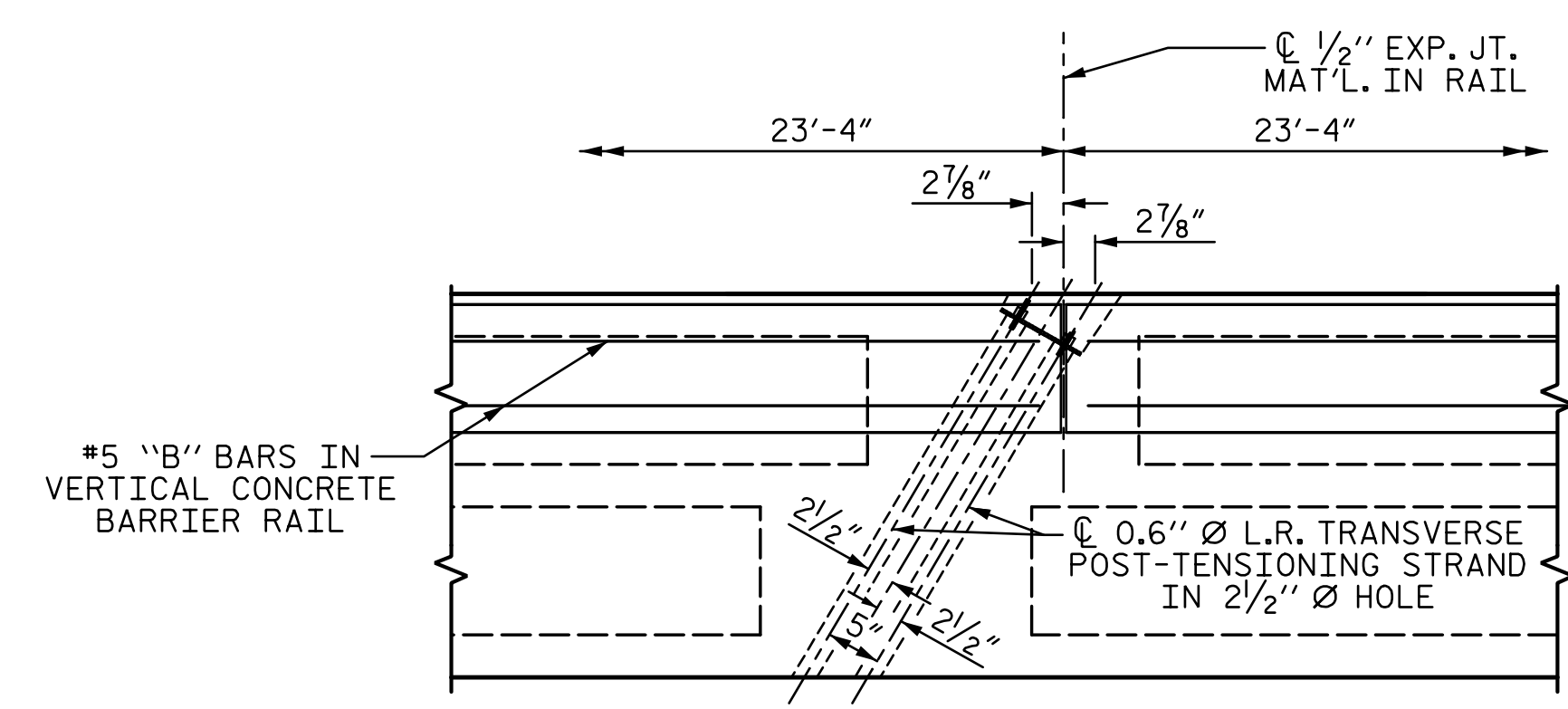
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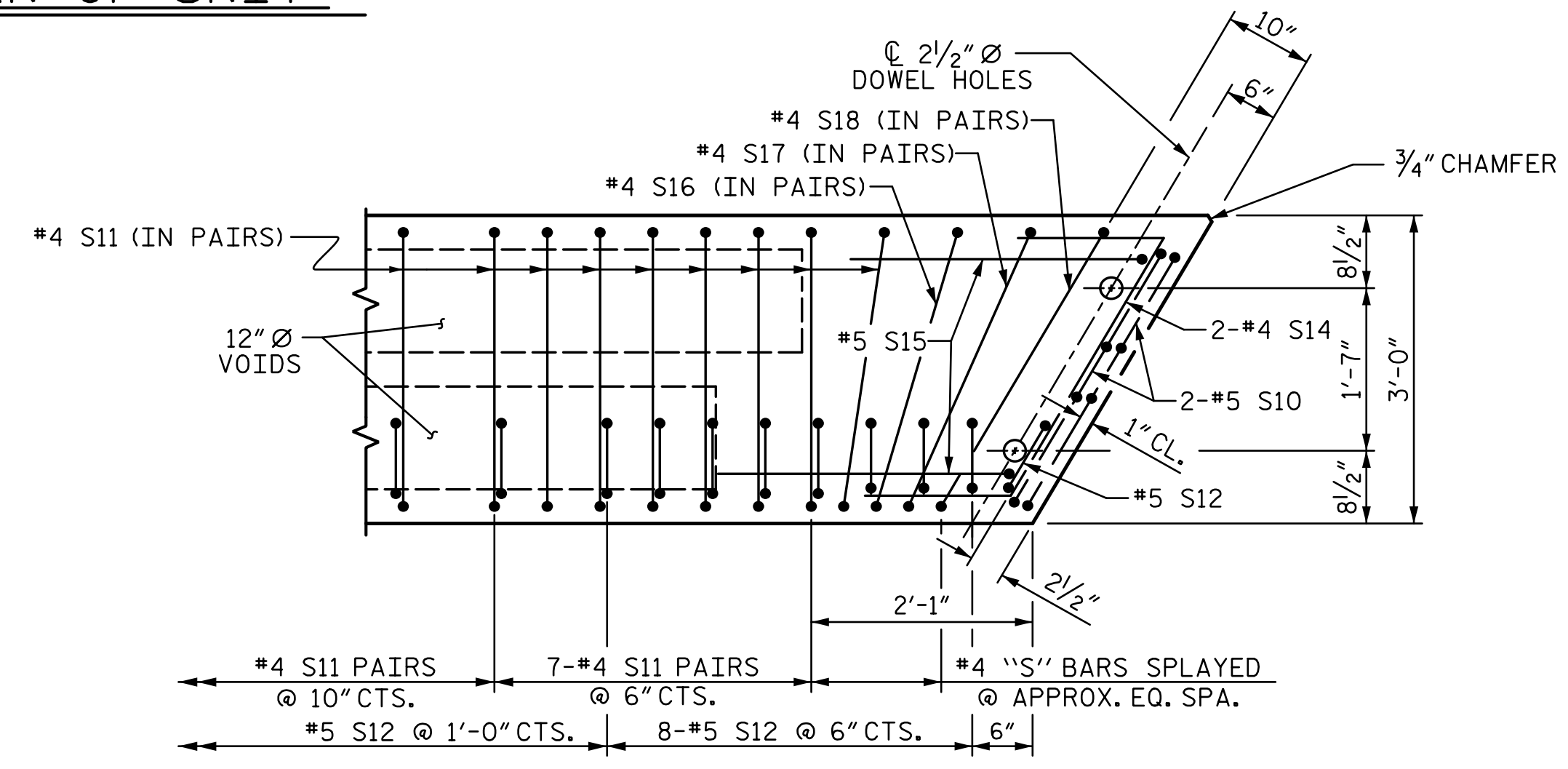
PLAN OF UNIT

▲ FOR #5 S13 & S19 BAR PLACEMENT, SEE "END OF RAIL DETAILS" ON SHEET 4 OF 4.



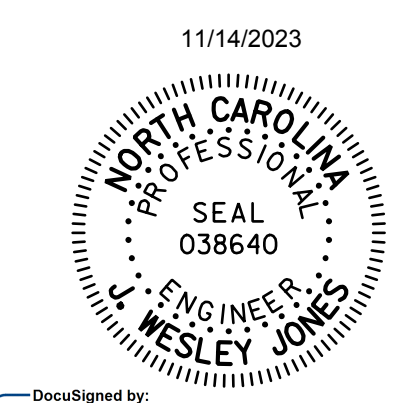
DETAIL "B"

#4 S11 BARS MAY BE SHIFTED AS NECESSARY TO MAINTAIN 1" CLEAR TO GROUDED RECESS AND 2 1/2" Ø TRANSVERSE POST-TENSIONING STRAND HOLES



DETAIL "A"

(SIMILAR EACH END OF UNIT)
NOTE: EXTERIOR UNIT SHOWN - INTERIOR UNIT SIMILAR EXCEPT OMIT #5 S12 BARS.



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PROJECT NO. 17BP.14.R.155
MACON COUNTY
STATION: 14+82.93 -L-
SHEET 2 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
PLAN OF 70' UNIT
30'-10" CLEAR ROADWAY
120° SKEW

DRAWN BY :	AJP	DATE :	8-17
CHECKED BY :	MLO	DATE :	11-17
DESIGN ENGINEER OF RECORD :	JWJ	DATE :	11-23

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

S-6
TOTAL SHEETS
20

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

ALL REINFORCING STEEL IN VERTICAL CONCRETE BARRIER RAILS SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE #4 S11 STIRRUPS MAY BE SHIFTED AS NECESSARY TO MAINTAIN 1" CLEAR TO THE GROUTED RECESS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

CONCRETE RELEASE STRENGTH	
UNIT	PSI
70' UNIT	5500

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-

SHEET 4 OF 4

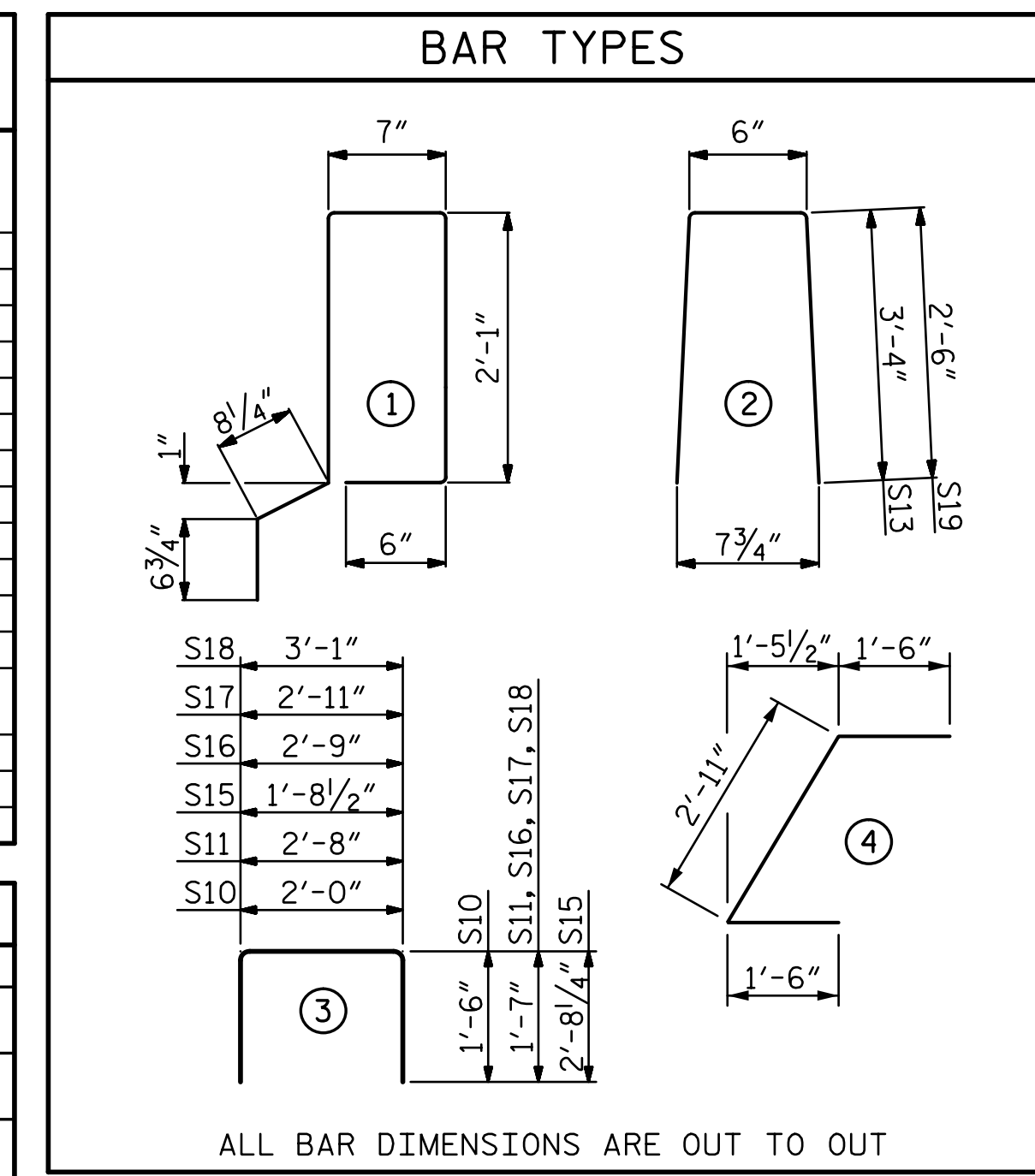
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 3'-0" X 2'-0"
 PRESTRESSED CONCRETE
 CORED SLAB UNIT

REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

S-8
TOTAL SHEETS 20

DocuSigned by:
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 900 West Trade St., Suite 715
 Charlotte, NC 28202
 NC License Number F-0991

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GRADE 270 STRANDS

	0.6" Ø L.R.
AREA (SQUARE INCHES)	0.217
ULTIMATE STRENGTH (LBS. PER STRAND)	58,600
APPLIED PRESTRESS (LBS. PER STRAND)	43,950

BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL

BAR	BARS PER PAIR OF EXTERIOR UNITS	SIZE	TYPE	LENGTH	WEIGHT	
70' UNIT						
*B25	144	#5	STR	13'-8"	2053	
*S13	138	#5	2	7'-2"	1032	
*S19	20	#5	2	5'-6"	115	
* EPOXY COATED REINFORCING STEEL					LBS.	3200
CLASS AA CONCRETE					CU.YDS.	19.1
TOTAL VERTICAL CONCRETE BARRIER RAIL					LN. FT.	140.0

CORED SLABS REQUIRED

STAGE NUMBER	70' UNIT	NUMBER	LENGTH	TOTAL LENGTH
1	EXTERIOR C.S.U.	1	70'-0"	70'-0"
	INTERIOR C.S.U. W/ 12" Ø VOIDS	3	70'-0"	210'-0"
	INTERIOR C.S.U. W/ 10" Ø VOIDS	1	70'-0"	70'-0"
	TOTAL	5	-	350'-0"
2	EXTERIOR C.S.U.	1	70'-0"	70'-0"
	INTERIOR C.S.U. W/ 12" Ø VOIDS	5	70'-0"	350'-0"
TOTAL		6	-	420'-0"

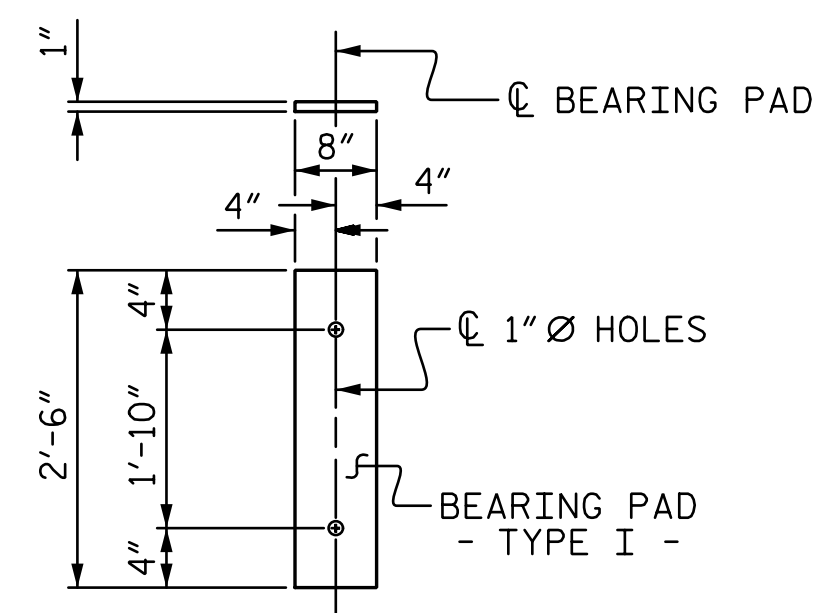
DEAD LOAD DEFLECTION AND CAMBER

	3'-0" X 2'-0"
70' CORED SLAB UNIT	0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	2" ↓
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	3/4" ↓
FINAL CAMBER	1/4" ↑

** INCLUDES FUTURE WEARING SURFACE

BILL OF MATERIAL FOR ONE 70' CORED SLAB UNIT

				EXTERIOR UNITS C.S.U. 1 - C.S.U. 11	INTERIOR UNITS C.S.U. 2 - C.S.U. 4 C.S.U. 6 - C.S.U. 10	INTERIOR UNIT C.S.U. 5			
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT	LENGTH	WEIGHT
B22	6	#4	STR	24'-6"	98	24'-6"	98	24'-6"	98
S10	8	#5	3	5'-0"	42	5'-0"	42	5'-0"	42
S11	170	#4	3	5'-10"	662	5'-10"	662	5'-10"	662
*S12	79	#5	1	6'-6"	536				
S14	4	#4	4	5'-11"	16	5'-11"	16	5'-11"	16
S15	4	#5	3	7'-1"	30	7'-1"	30	7'-1"	30
S16	4	#4	3	5'-11"	16	5'-11"	16	5'-11"	16
S17	4	#4	3	6'-1"	16	6'-1"	16	6'-1"	16
S18	4	#4	3	6'-3"	17	6'-3"	17	6'-3"	17
REINFORCING STEEL				LBS.	897	897	897		
* EPOXY COATED REINFORCING STEEL				LBS.	536				
7000 P.S.I. CONCRETE				CU. YDS.	12.0	12.0	13.1		
0.6" Ø L.R. STRANDS				No.	27	27	27		



FIXED END
(TYPE I - 22 REQ'D)

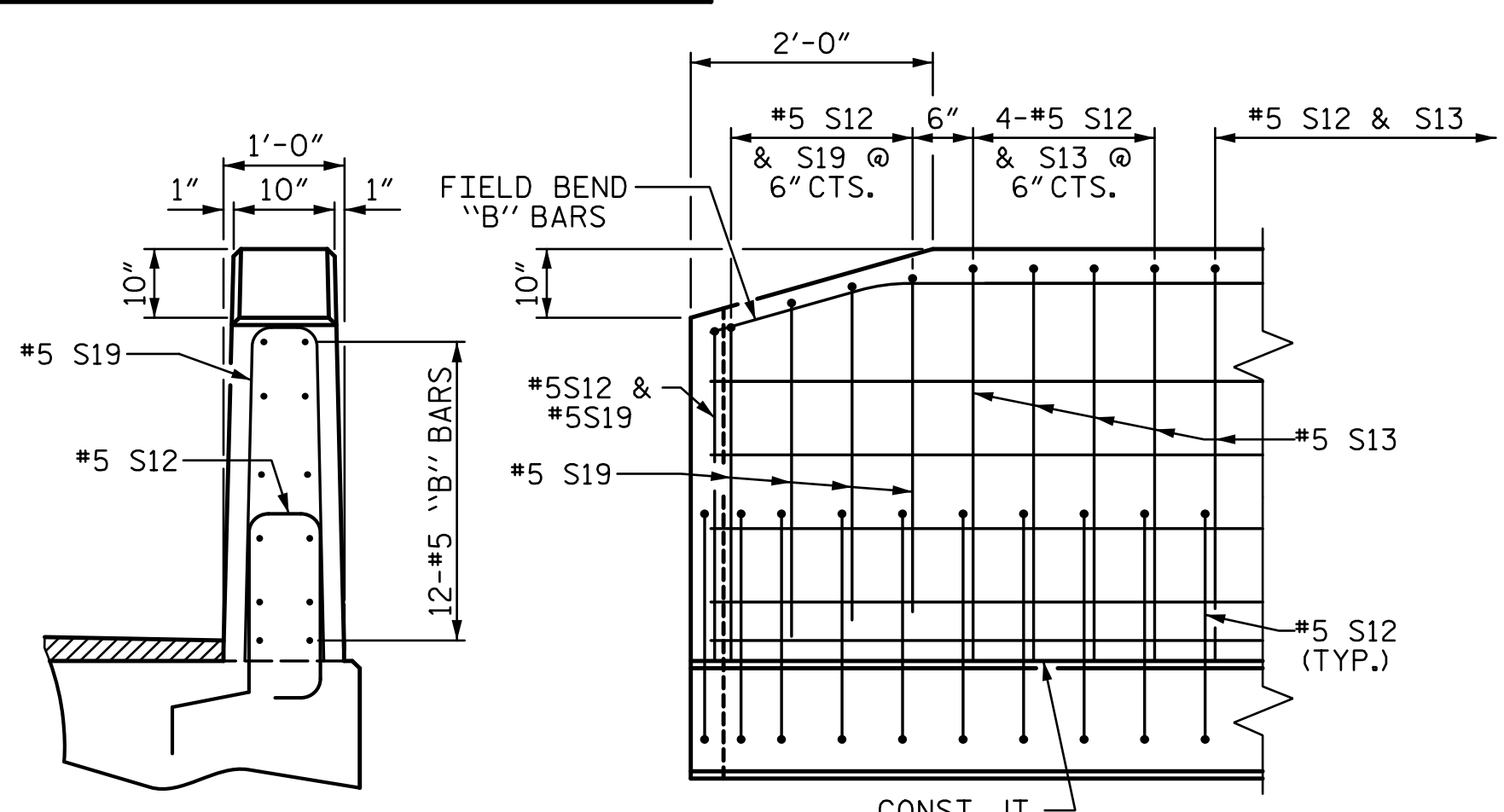
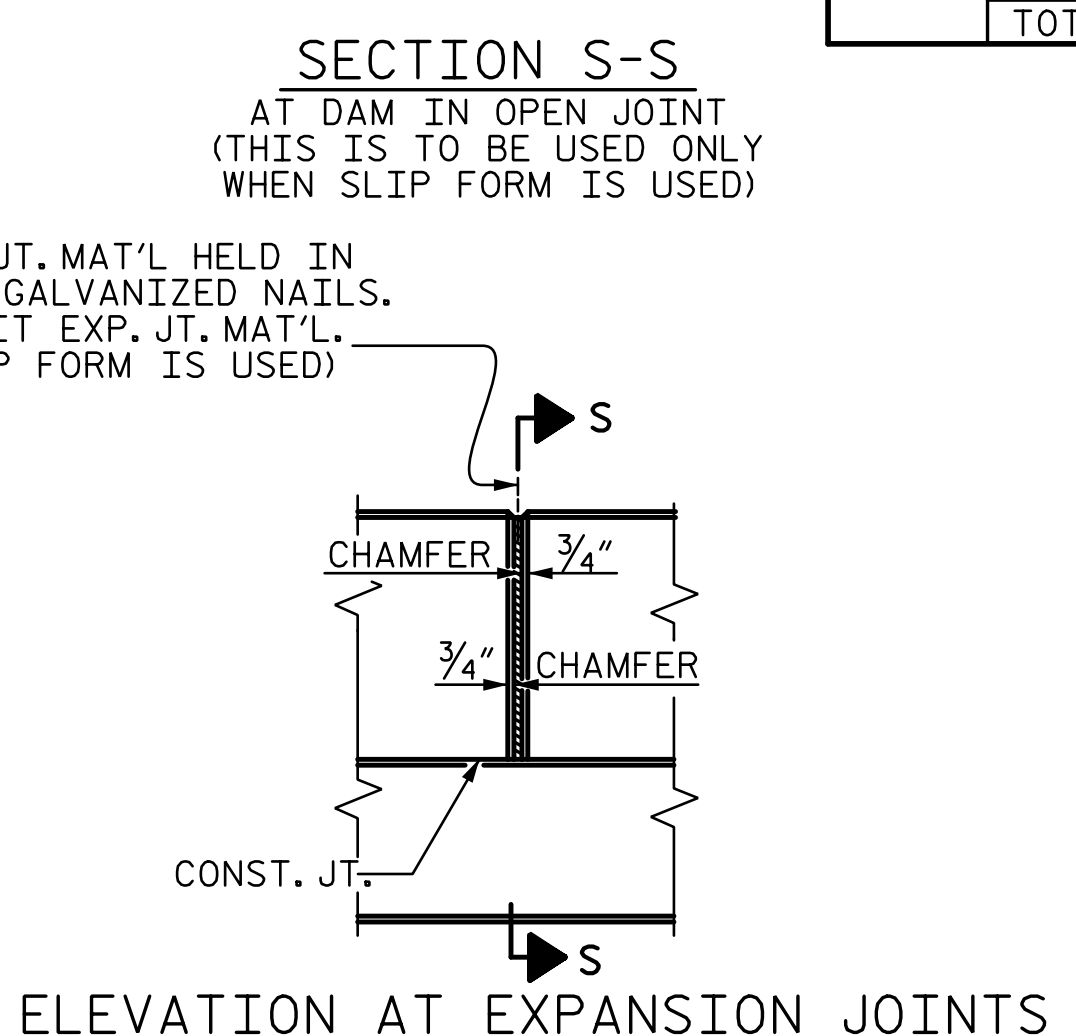
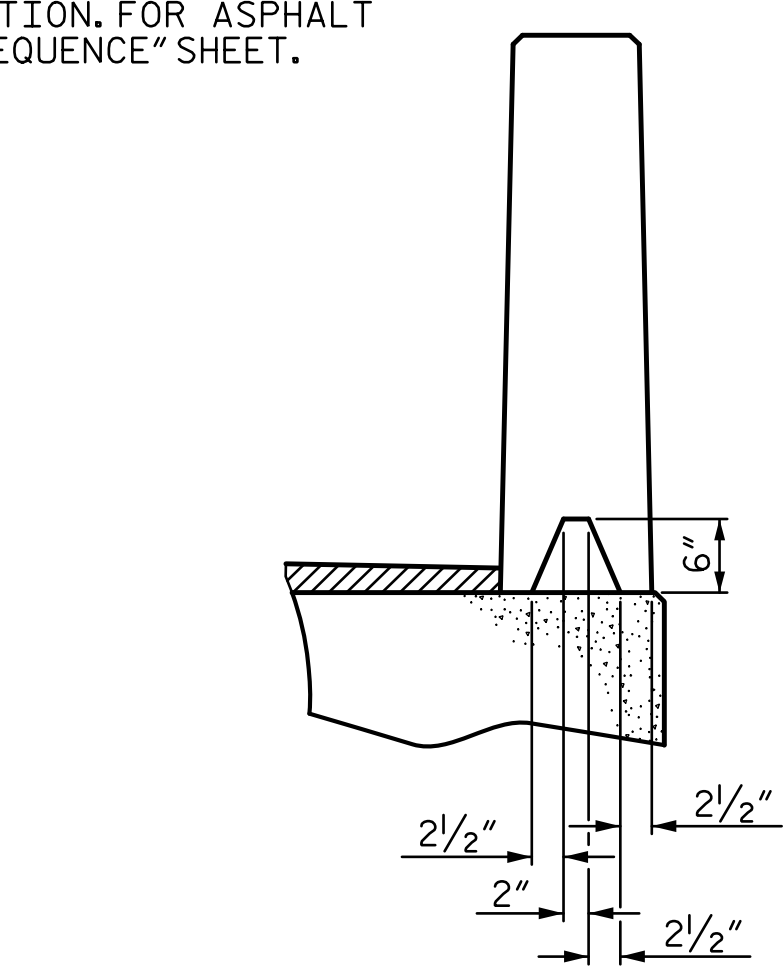
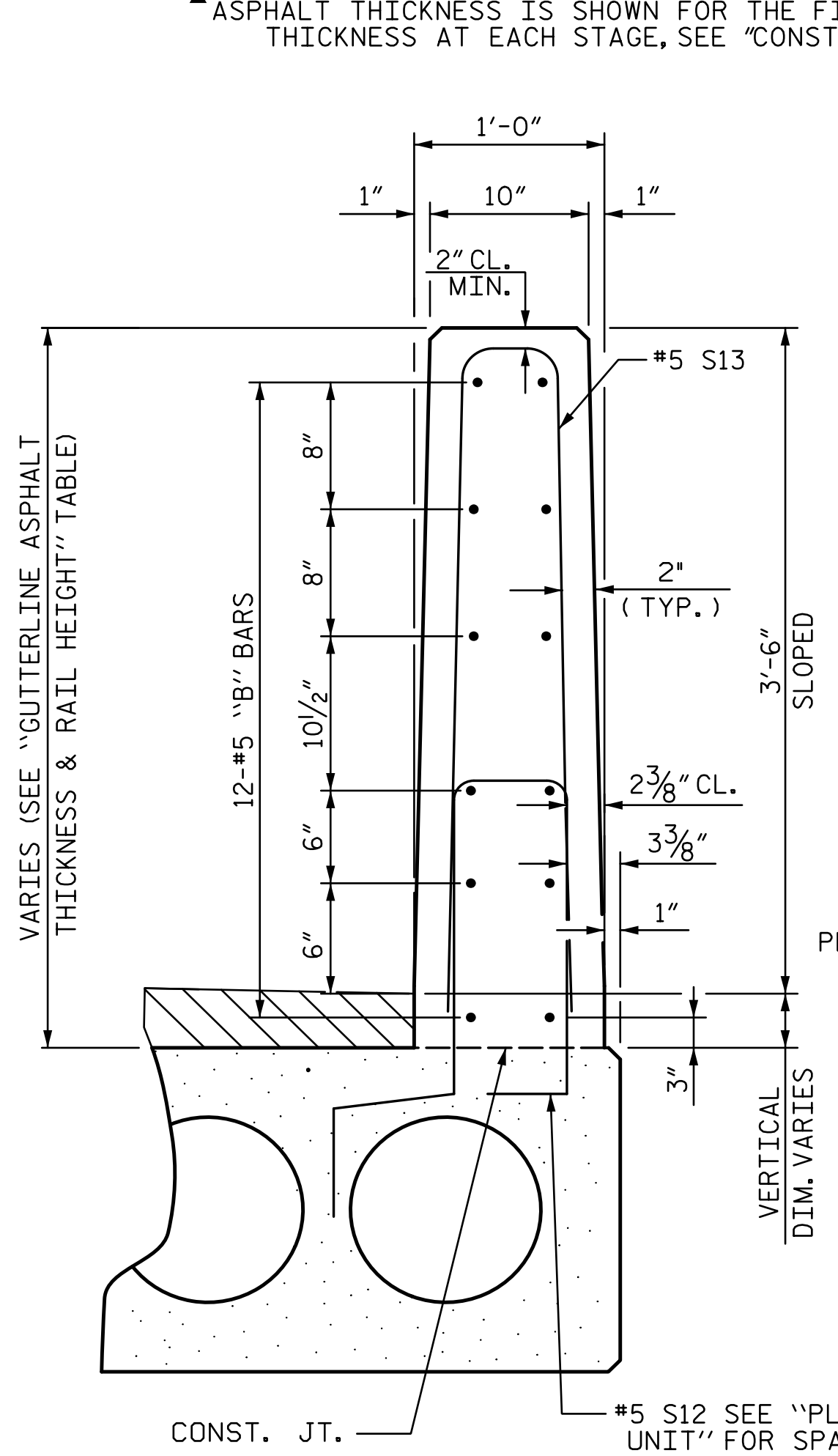
ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 60 DUROMETER HARDNESS.

GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT

SPAN A	ASPHALT OVERLAY THICKNESS ▲			RAIL HEIGHT		
	LEFT	MID-SPAN	RIGHT	LEFT	MID-SPAN	RIGHT
	5 3/8"	3 1/4"	8 1/8"	3'-11 5/8"	3'-9 1/4"	4'-2 1/8"
	7 3/4"	3 1/8"	5 3/4"	4'-1 3/4"	3'-9 1/8"	3'-11 3/4"

▲ ASPHALT THICKNESS IS SHOWN FOR THE FINAL CONDITION. FOR ASPHALT THICKNESS AT EACH STAGE, SEE "CONSTRUCTION SEQUENCE" SHEET.



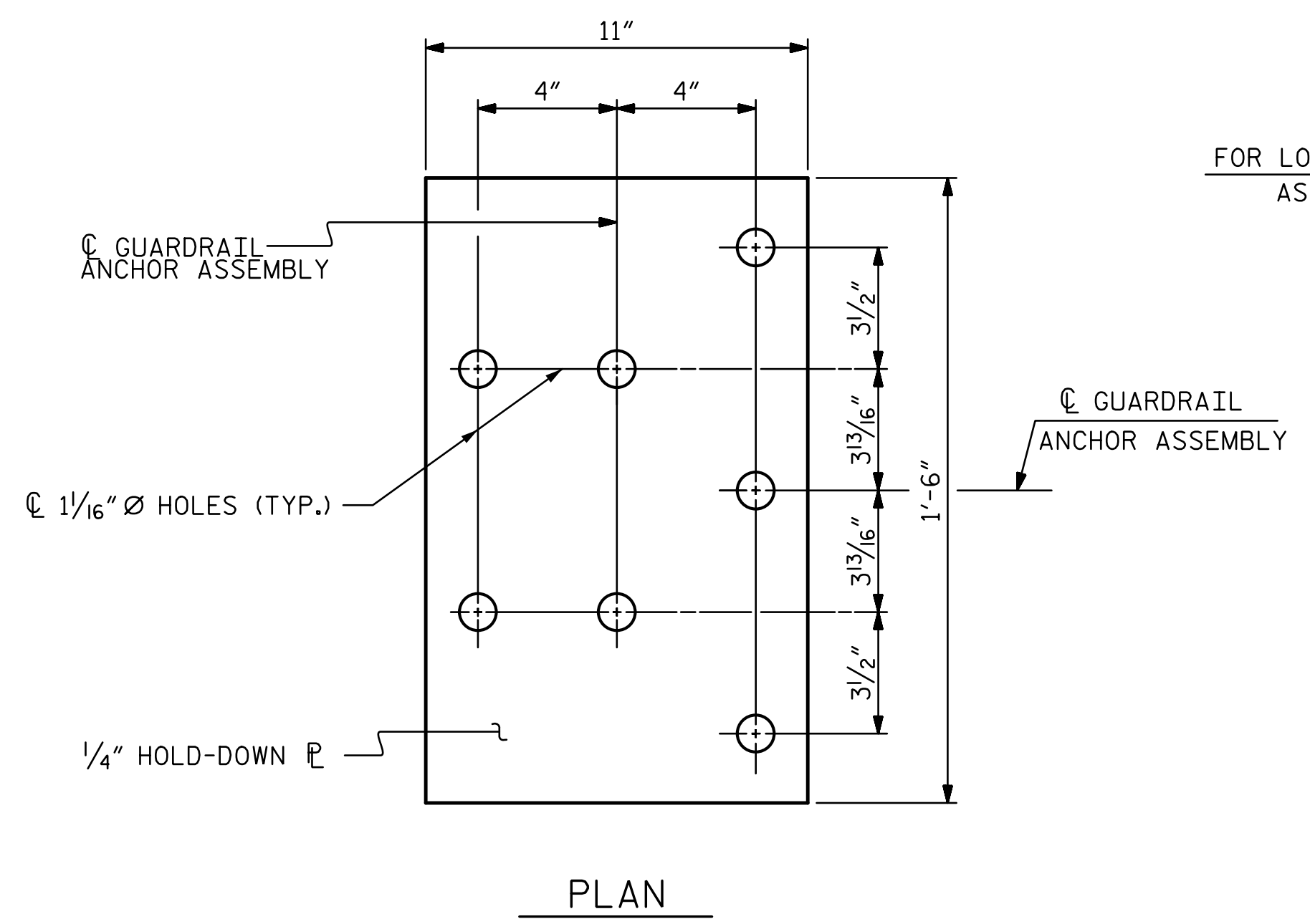
END OF RAIL DETAILS

VERTICAL CONCRETE BARRIER RAIL DETAILS

DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23

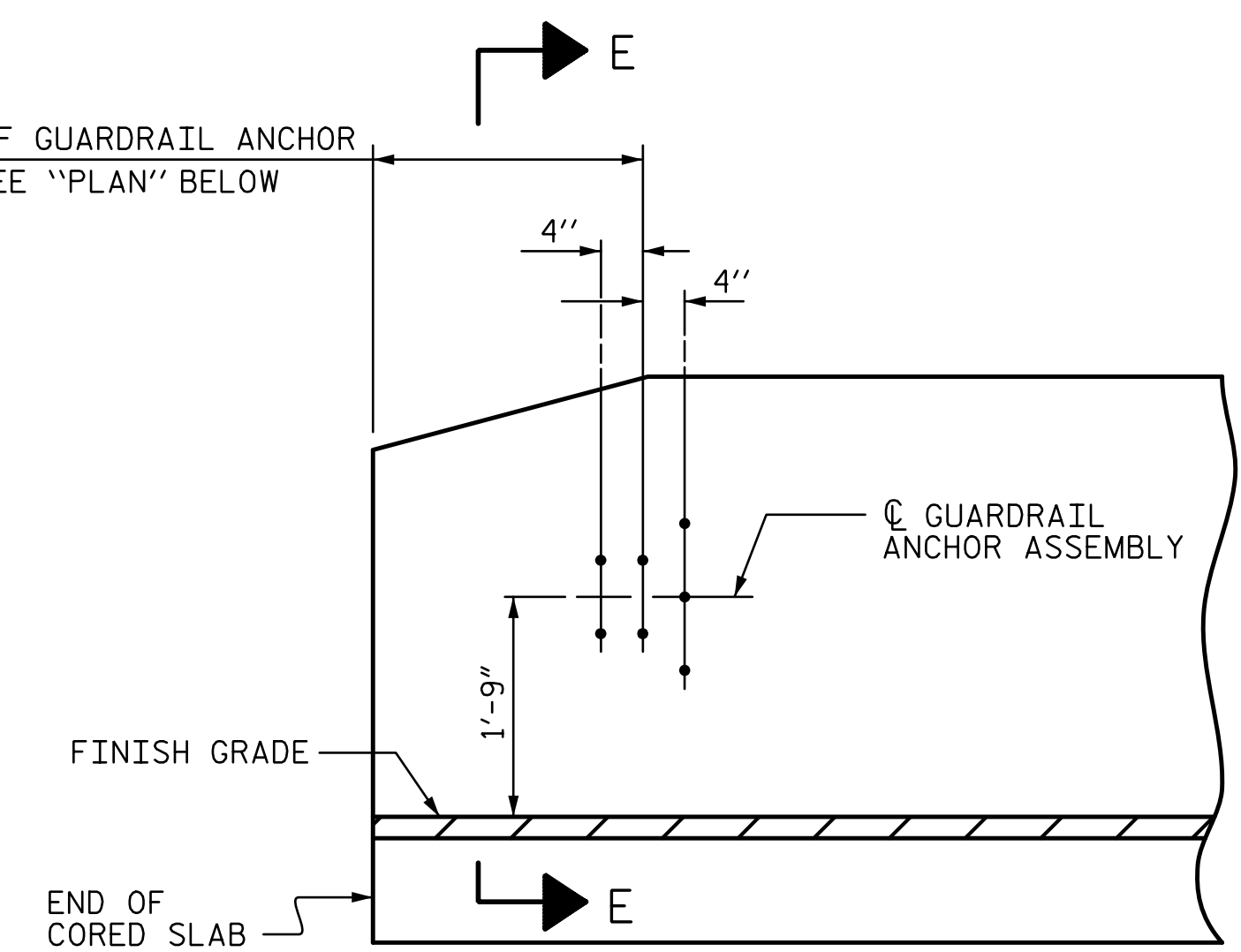
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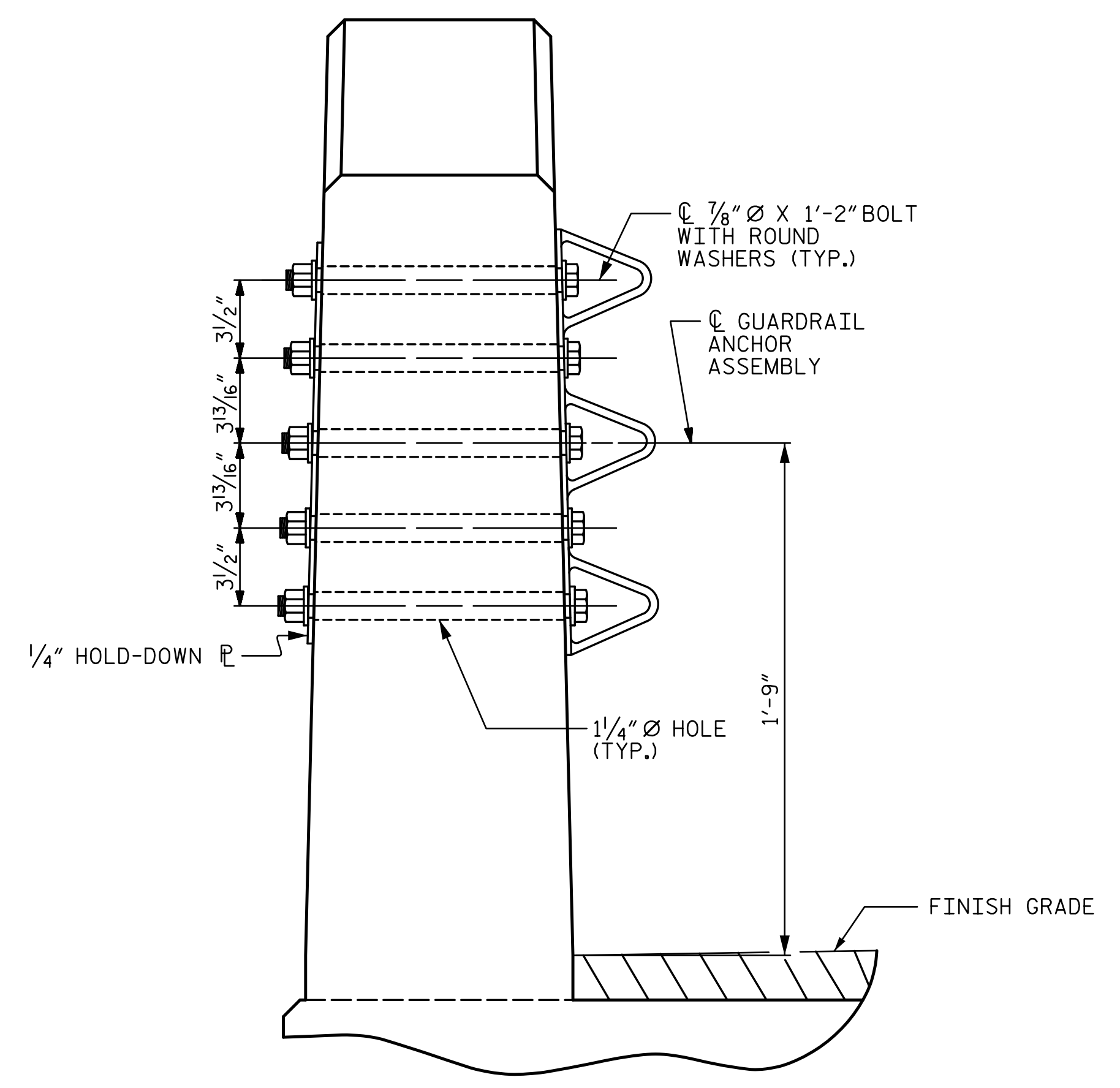


PLAN

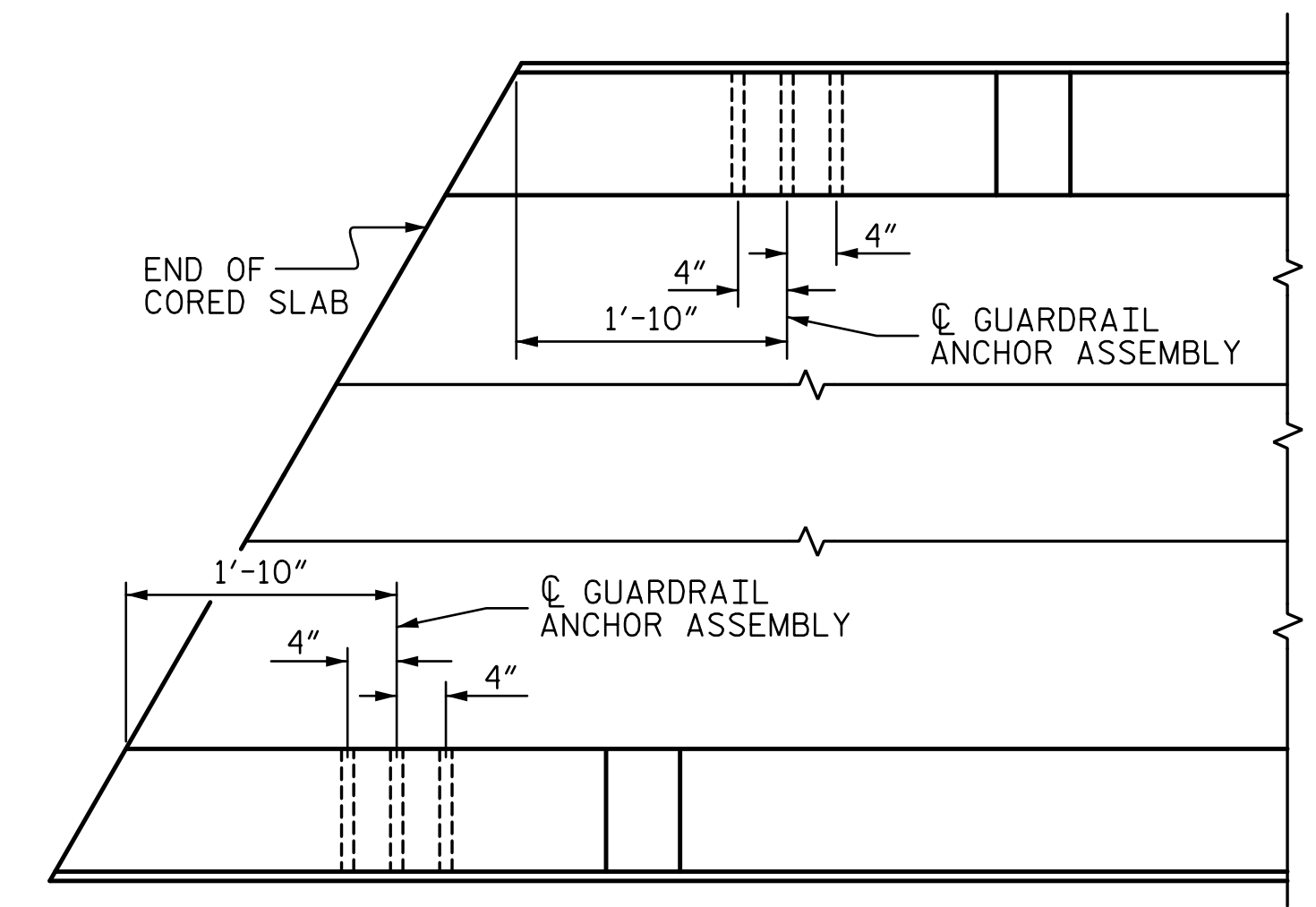
FOR LOCATION OF GUARDRAIL ANCHOR ASSEMBLY, SEE "PLAN" BELOW



ELEVATION



SECTION E-E
GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF ANCHORS FOR GUARDRAIL

END BENT #1 SHOWN, END BENT #2 SIMILAR.



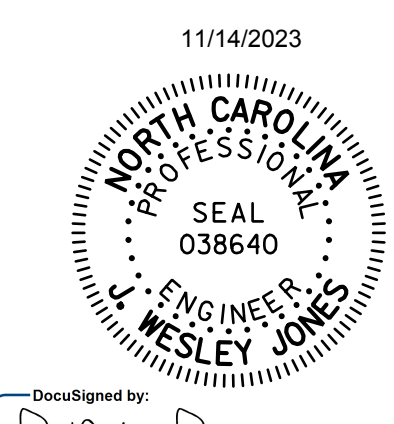
SKETCH SHOWING POINTS OF ATTACHMENT

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

NOTES

- THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 7 - 7/8" Ø BOLTS WITH NUTS AND WASHERS.
- THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.
- BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
- THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.
- AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.
- THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR VERTICAL CONCRETE BARRIER RAIL.
- THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE VERTICAL CONCRETE BARRIER RAIL TO CLEAR ASSEMBLY BOLTS.
- THE 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-



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STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 GUARDRAIL ANCHORAGE
 DETAILS FOR VERTICAL
 CONCRETE BARRIER RAIL

DRAWN BY : AJP	DATE : 8-17
CHECKED BY : MLO	DATE : 11-17
DESIGN ENGINEER OF RECORD : JWJ	DATE : 11-23
DRAWN BY : MAA 5/10	REV. 1/15 MAA/TMG
CHECKED BY : GM 5/10	REV. 12/17 MAA/THC
	REV. 5/18 MAA/THC

REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS 20

NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR DOWELS.

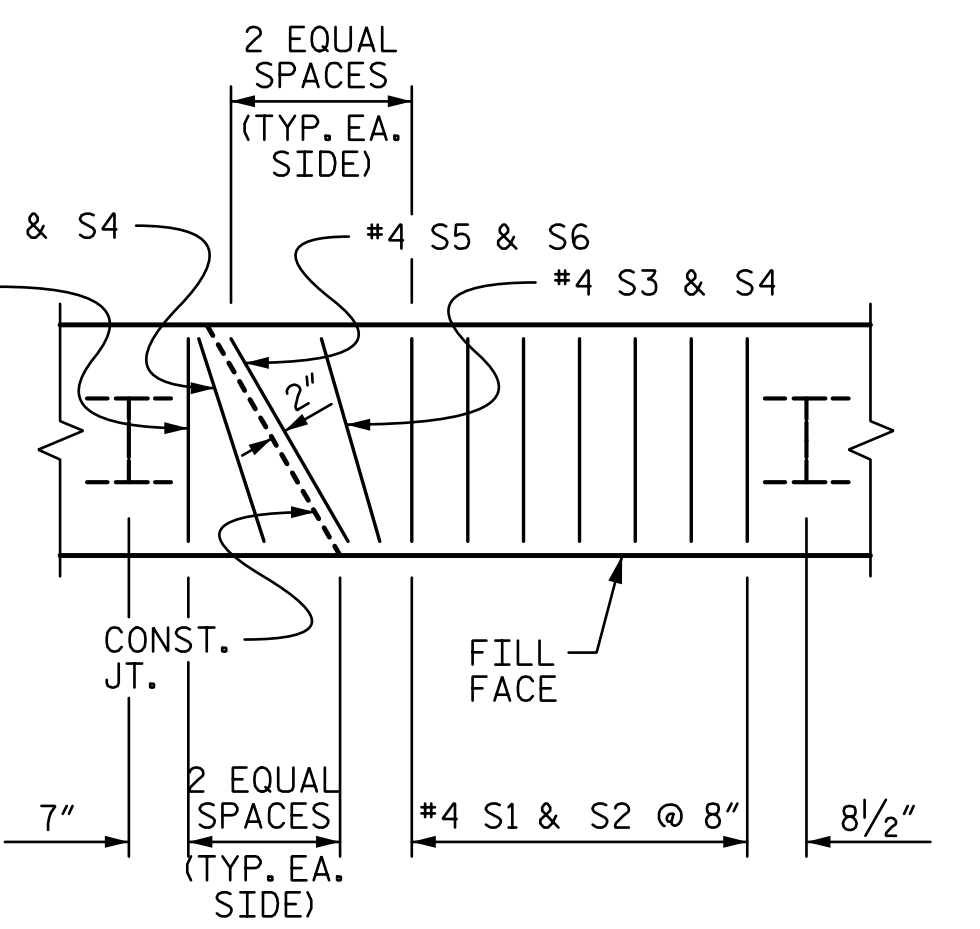
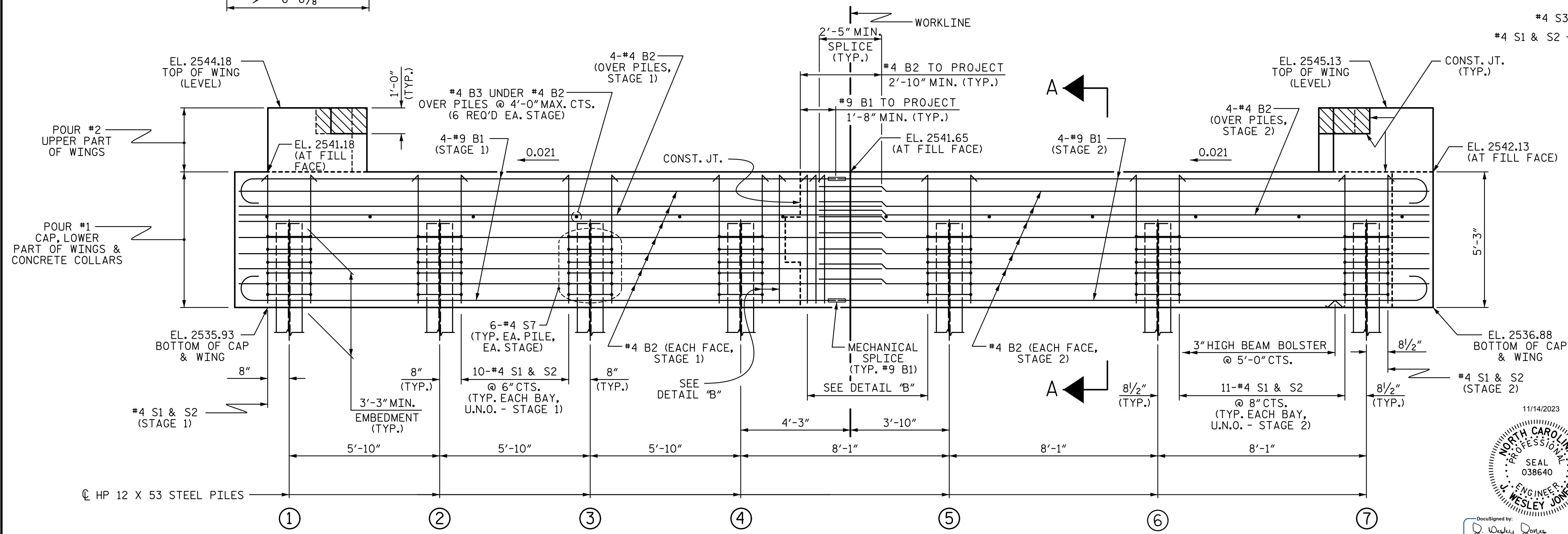
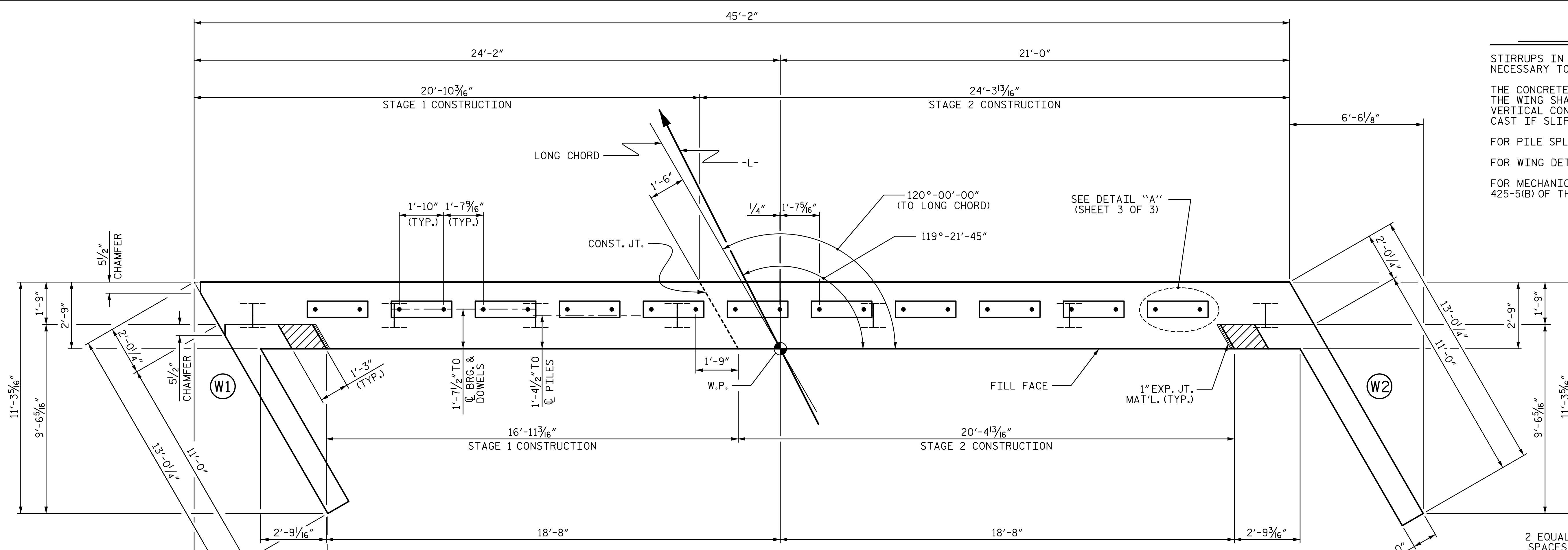
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE VERTICAL CONCRETE BARRIER RAIL IS CAST IF SLIP FORMING IS USED.

FOR PILE SPLICE DETAILS, SEE SHEET 3 OF 3.

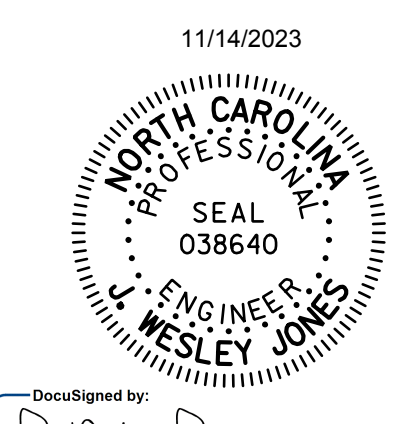
FOR WING DETAILS, SEE SHEET 2 OF 3.

FOR MECHANICAL SPLICES, SEE SECTION 425-5(B) OF THE STANDARD SPECIFICATIONS.

TOP OF PILE ELEVATIONS	
①	2539.21
②	2539.33
③	2539.45
④	2539.57
⑤	2539.74
⑥	2539.91
⑦	2540.08



PROJECT NO. 17BP.14.R.155
 COUNTY MACON
 STATION: 14+82.93 -L-
 SHEET 1 OF 3



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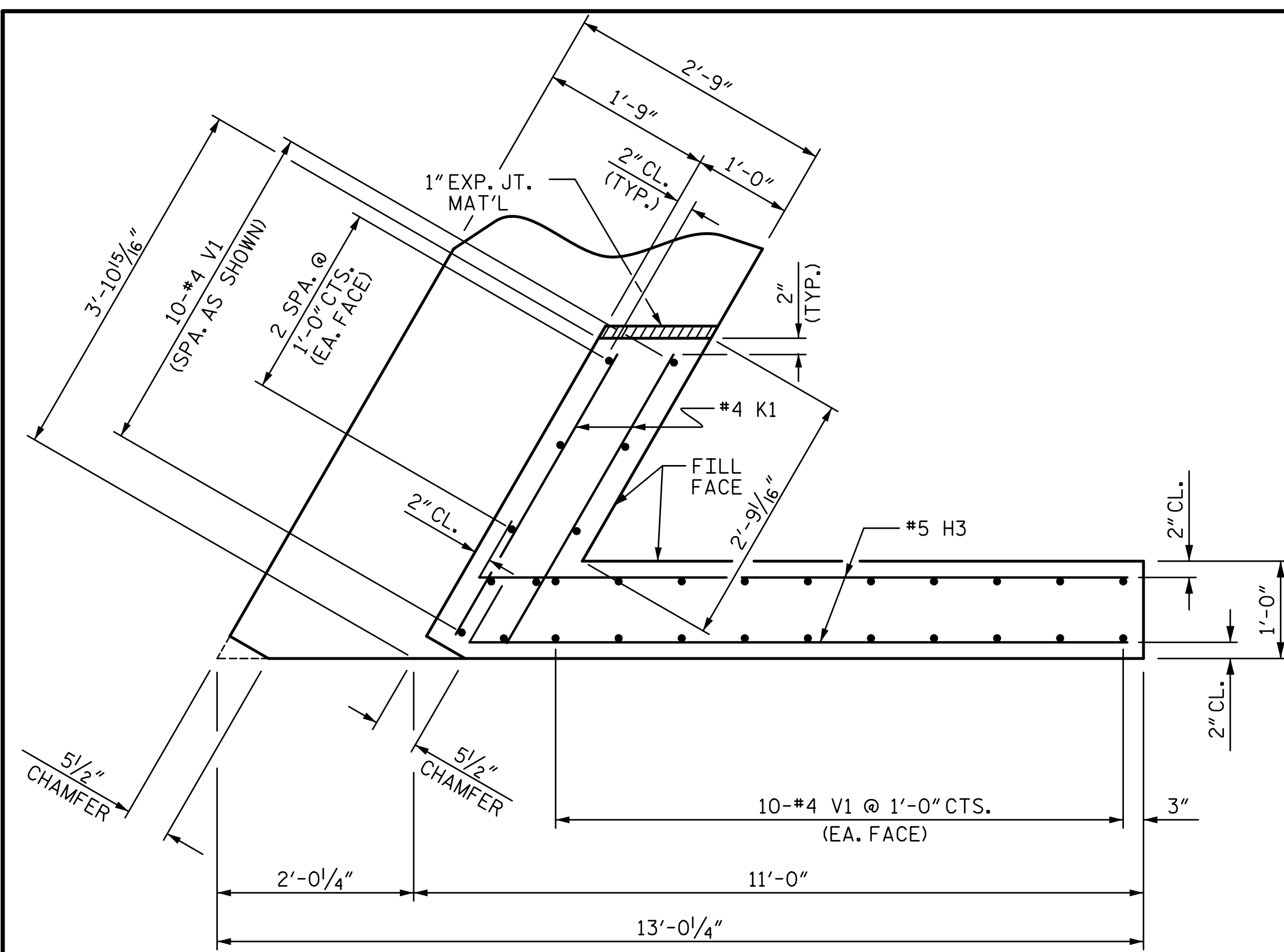
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUBSTRUCTURE END BENT No. 1					
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				S-10	
				TOTAL SHEETS	20

WINGS NOT SHOWN FOR CLARITY.
 FOR SECTION A-A, SEE SHEET 3 OF 3.
 CONCRETE COLLARS FOR STEEL PILES NOT SHOWN IN PLAN AND ELEVATION VIEWS FOR CLARITY.
 SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL", SHEET 3 OF 3.

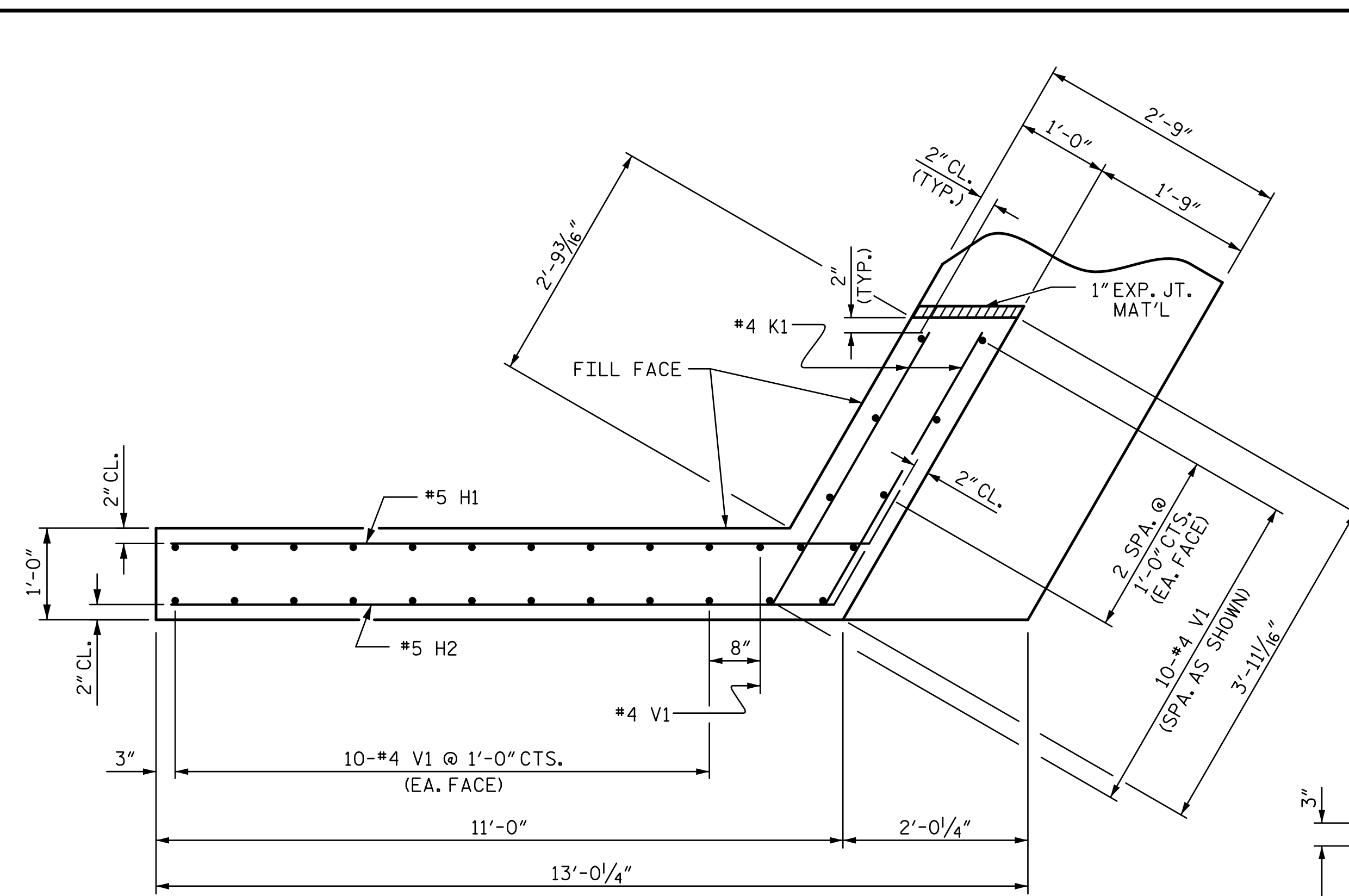
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DRAWN BY: AJP DATE: 8-17
 CHECKED BY: MLO DATE: 11-17
 DESIGN ENGINEER OF RECORD: JWJ DATE: 11-23

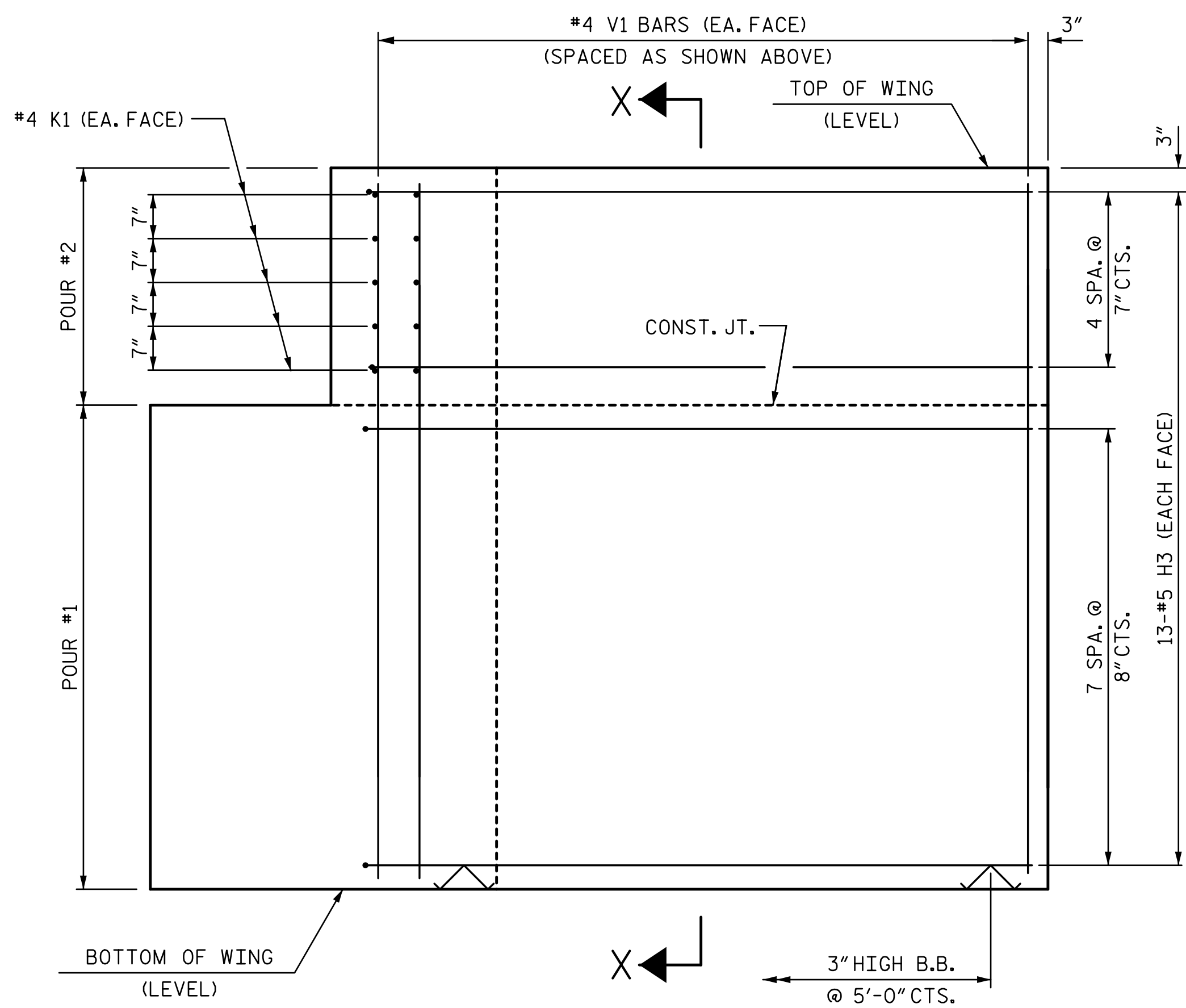
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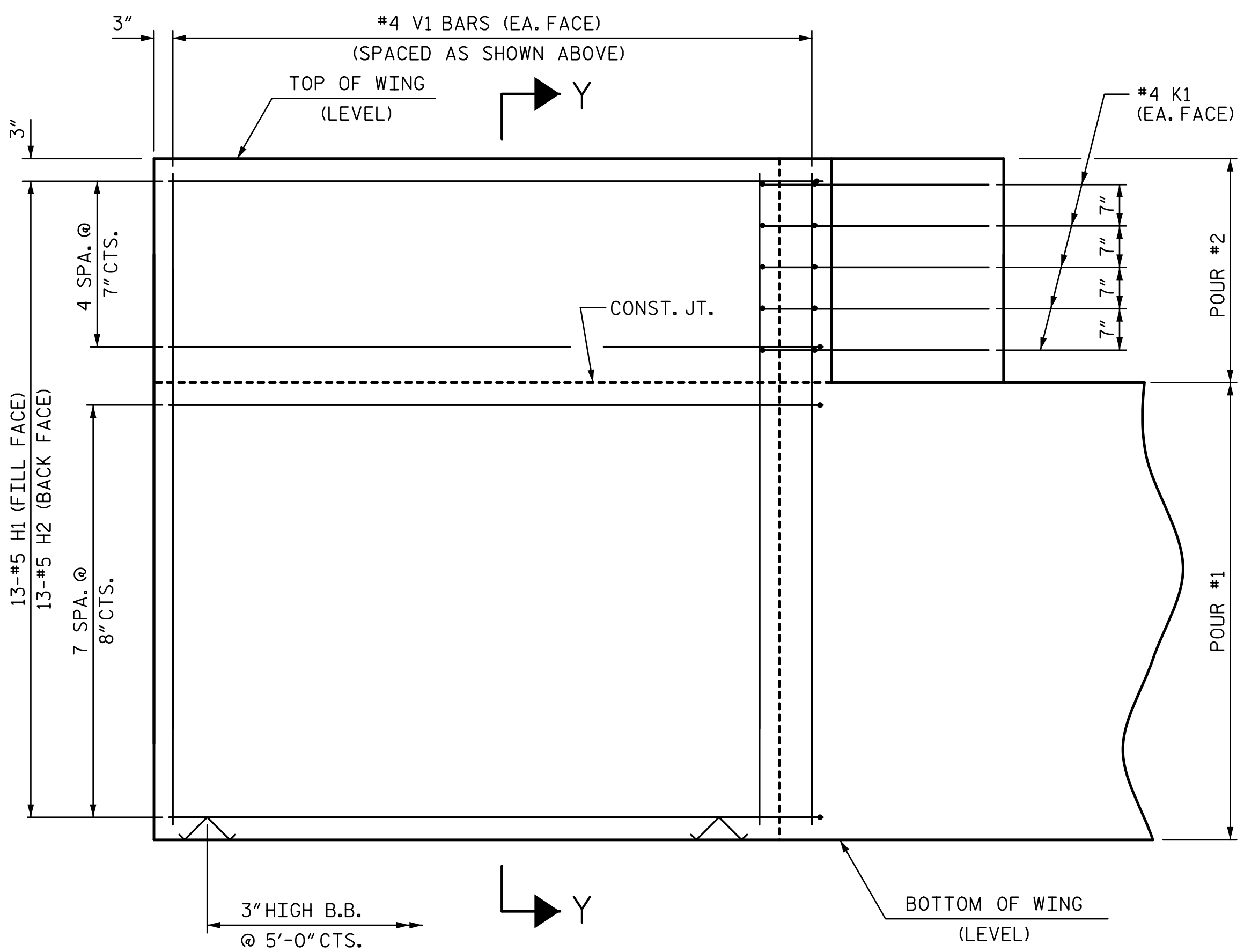
PLAN OF WING (W1)



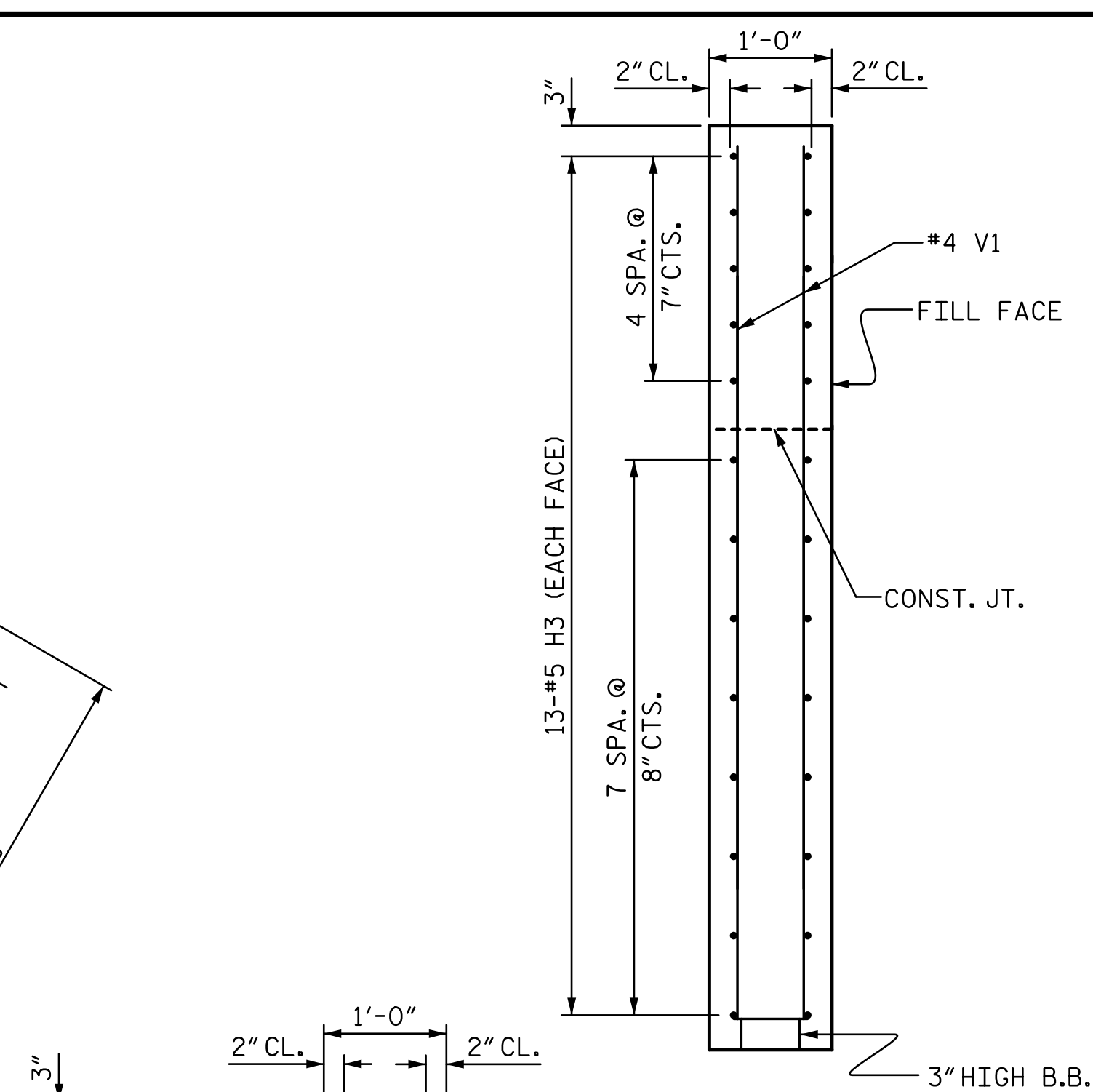
PLAN OF WING (W2)



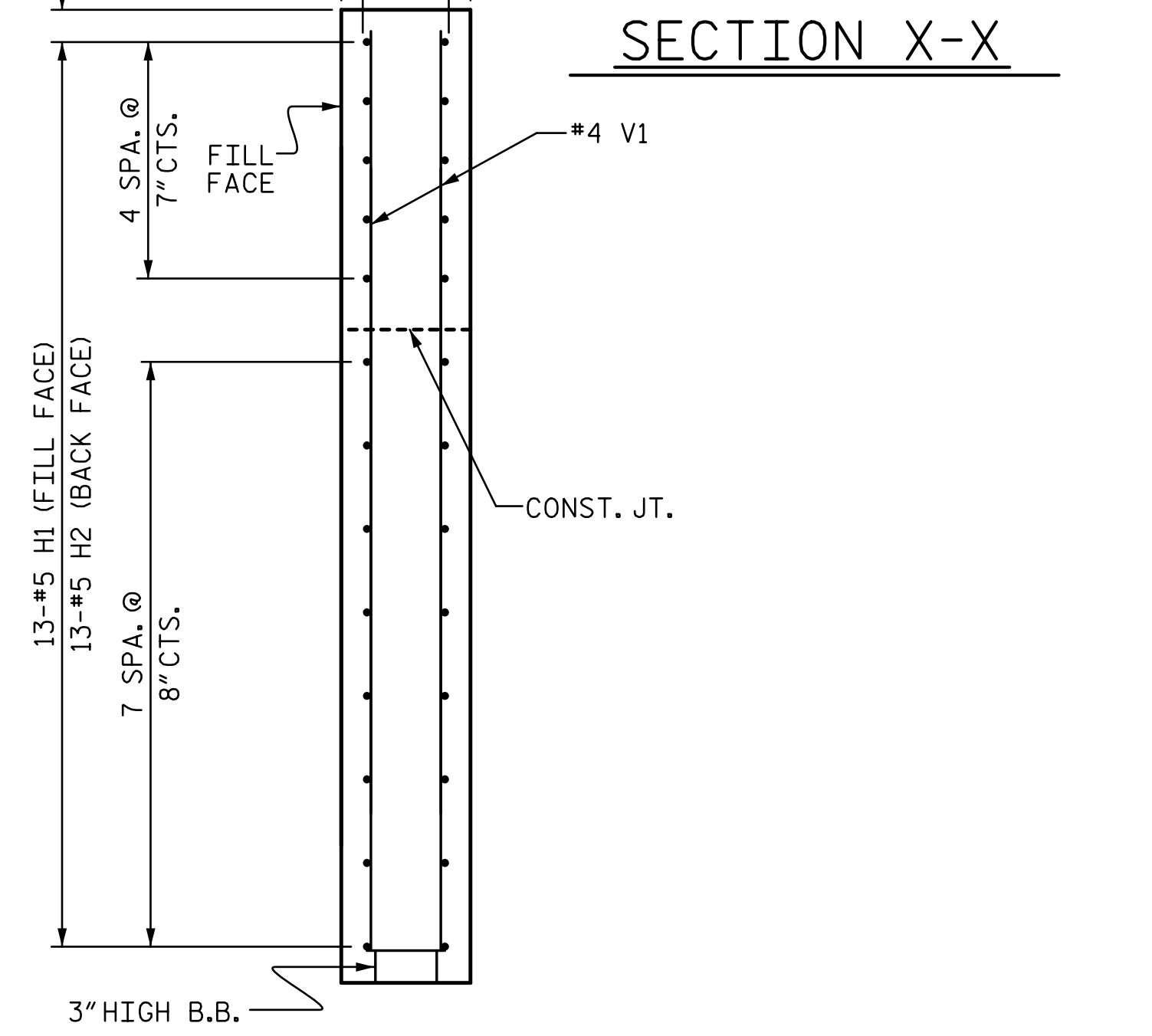
ELEVATION OF WING (W1)



ELEVATION OF WING (W2)

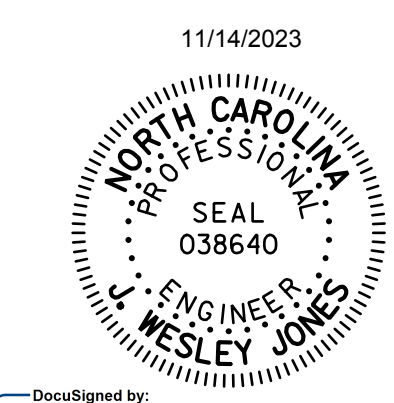


SECTION X-X



SECTION Y-Y

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 2 OF 3

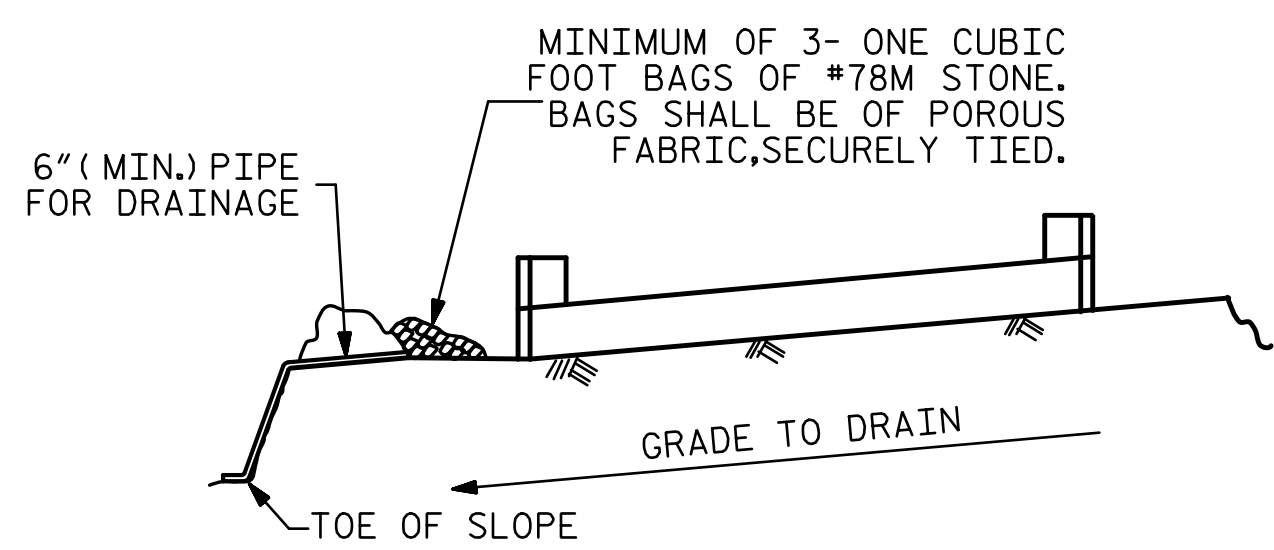


DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUBSTRUCTURE END BENT No. 1 WING DETAILS					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S-11
					TOTAL SHEETS 20

WING DETAILS

DRAWN BY :	AJP	DATE :	8-17
CHECKED BY :	MLO	DATE :	11-17
DESIGN ENGINEER OF RECORD :	JWJ	DATE :	11-23

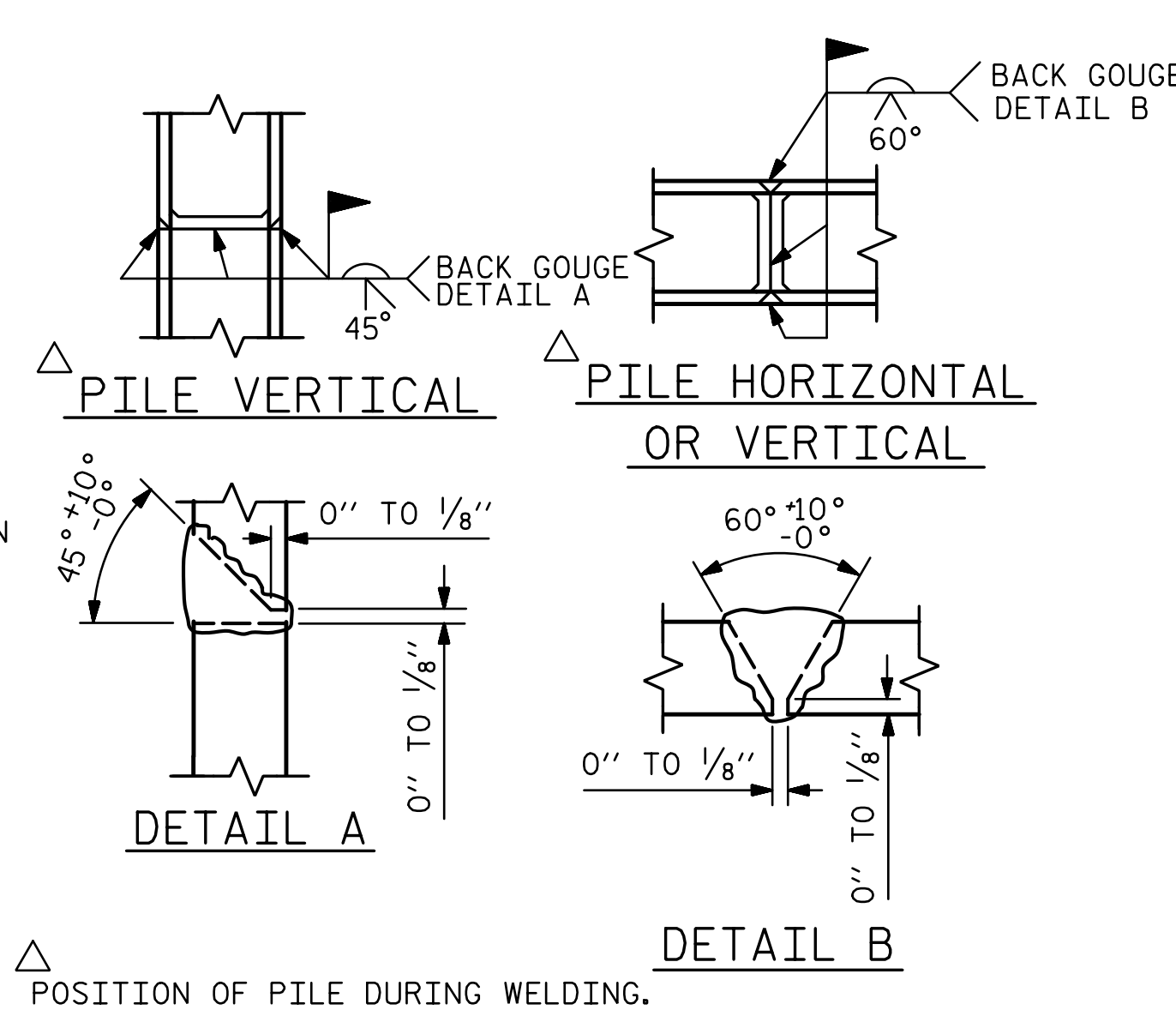


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

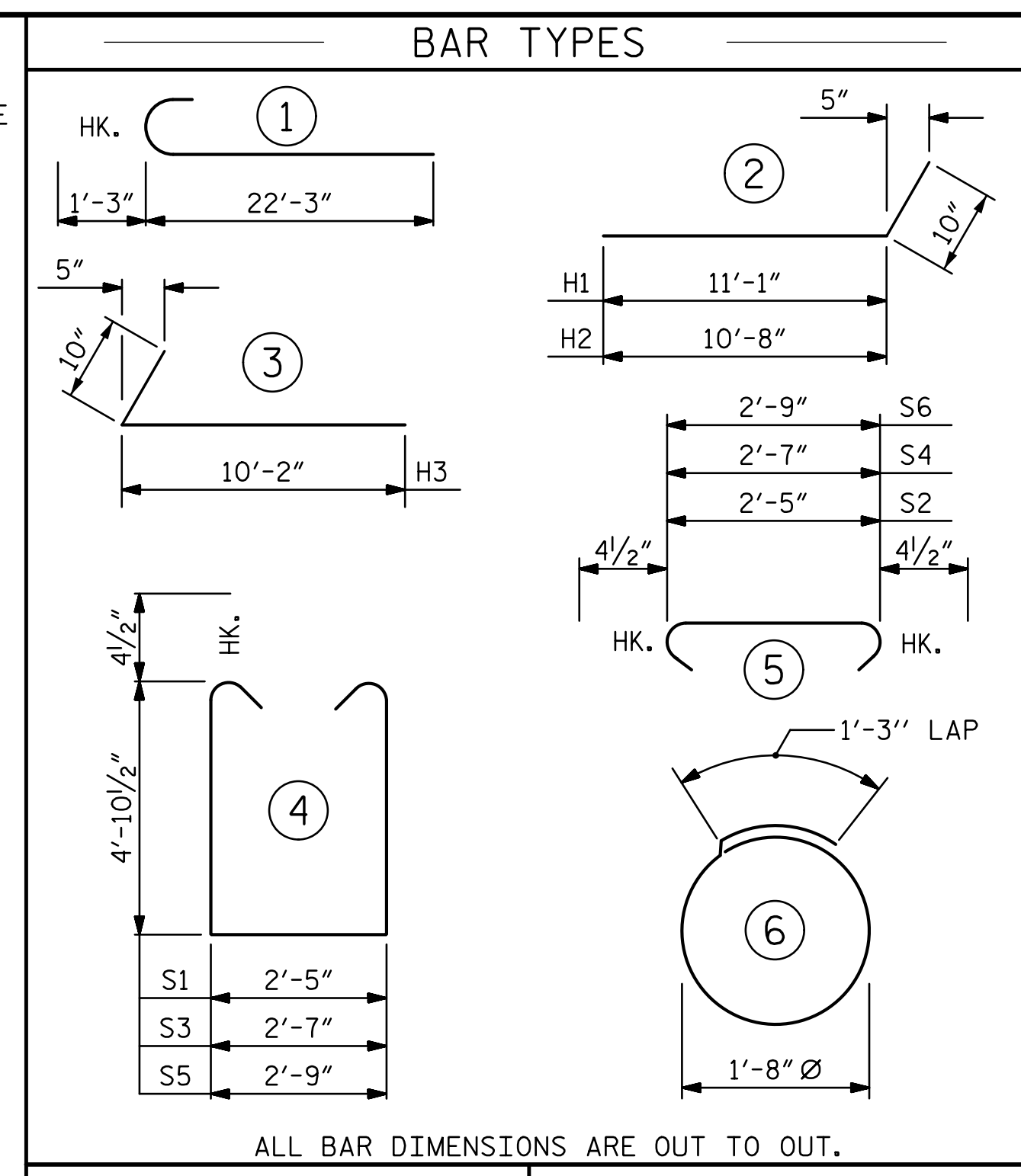
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



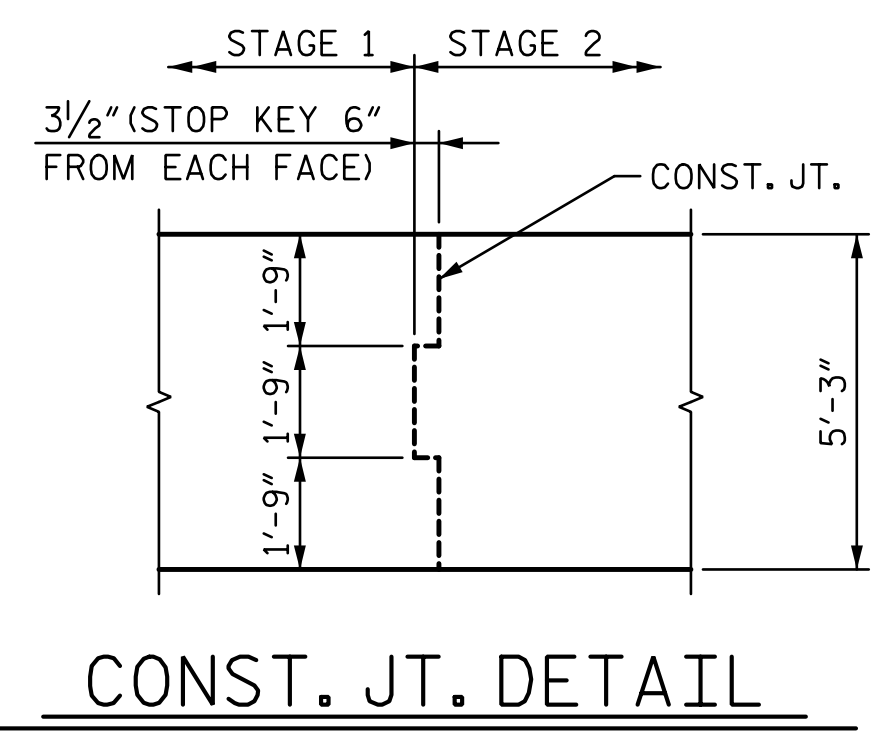
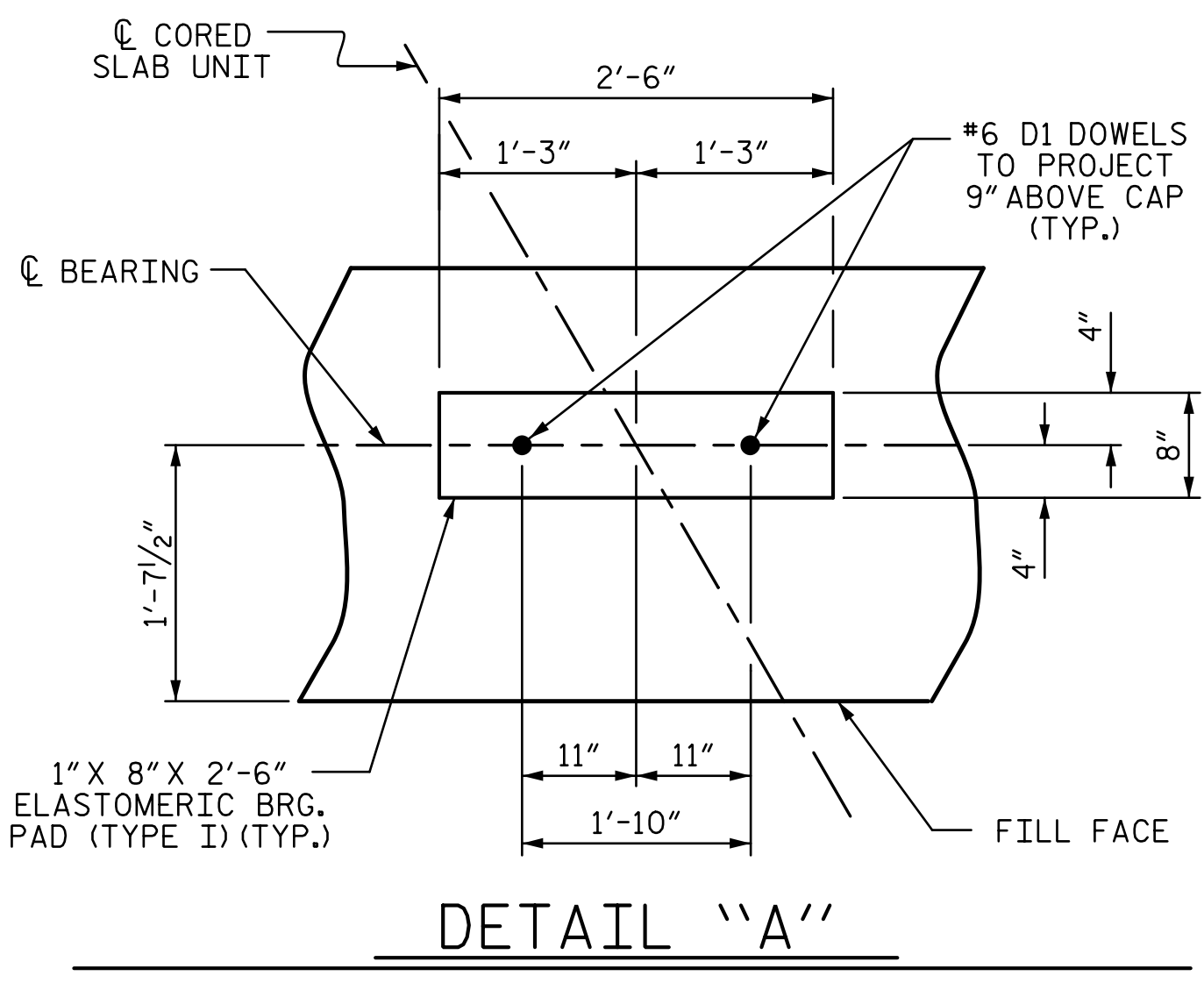
PILE SPLICE DETAILS



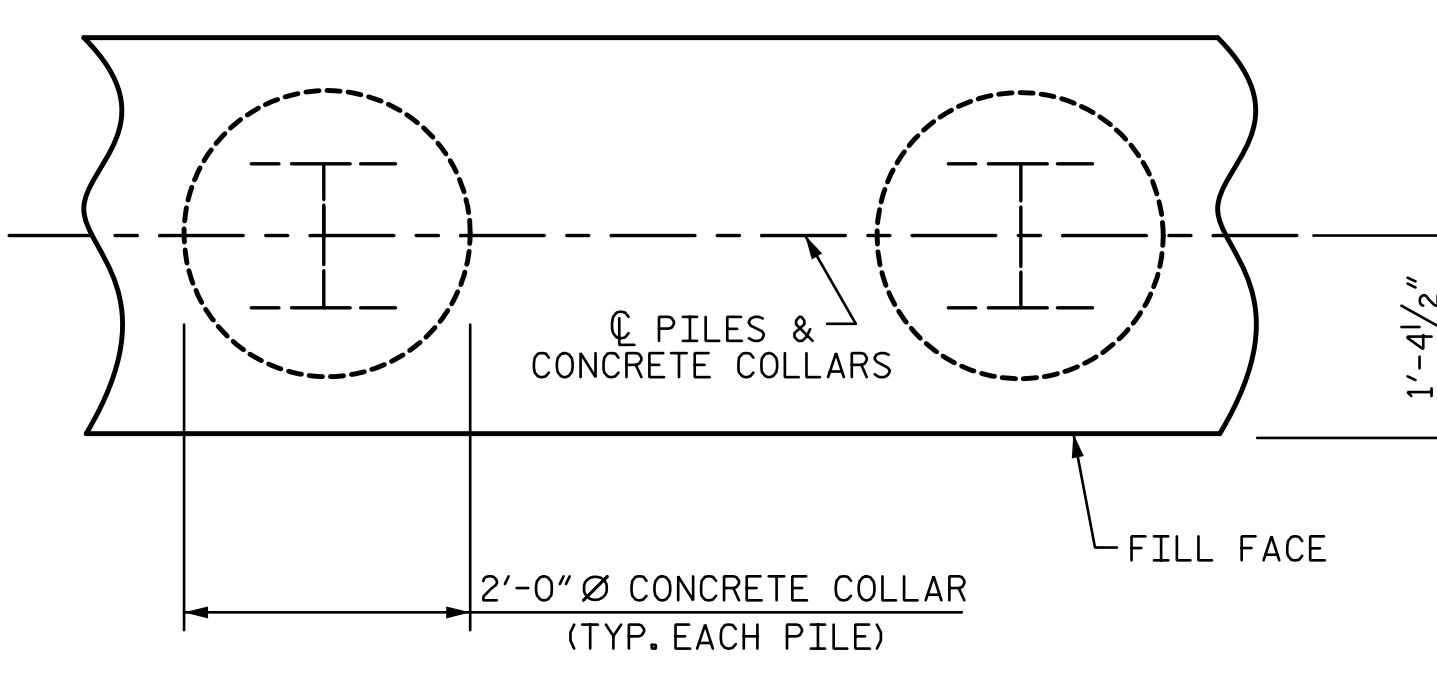
ALL BAR DIMENSIONS ARE OUT TO OUT.

END BENT No. 1 - STAGE 1	END BENT No. 1 - STAGE 2
HP 12 X 53 STEEL PILES NO: 4 LIN. FT. = 65.0	HP 12 X 53 STEEL PILES NO: 3 LIN. FT. = 63.8
PILE DRIVING EQUIPMENT SETUP FOR HP 12 X 53 STEEL PILES NO: 4	PILE DRIVING EQUIPMENT SETUP FOR HP 12 X 53 STEEL PILES NO: 3
PILE EXCAVATION IN SOIL LIN. FT. = 28.0	PILE EXCAVATION IN SOIL LIN. FT. = 21.0
PILE EXCAVATION NOT IN SOIL LIN. FT. = 12.0	PILE EXCAVATION NOT IN SOIL LIN. FT. = 9.0

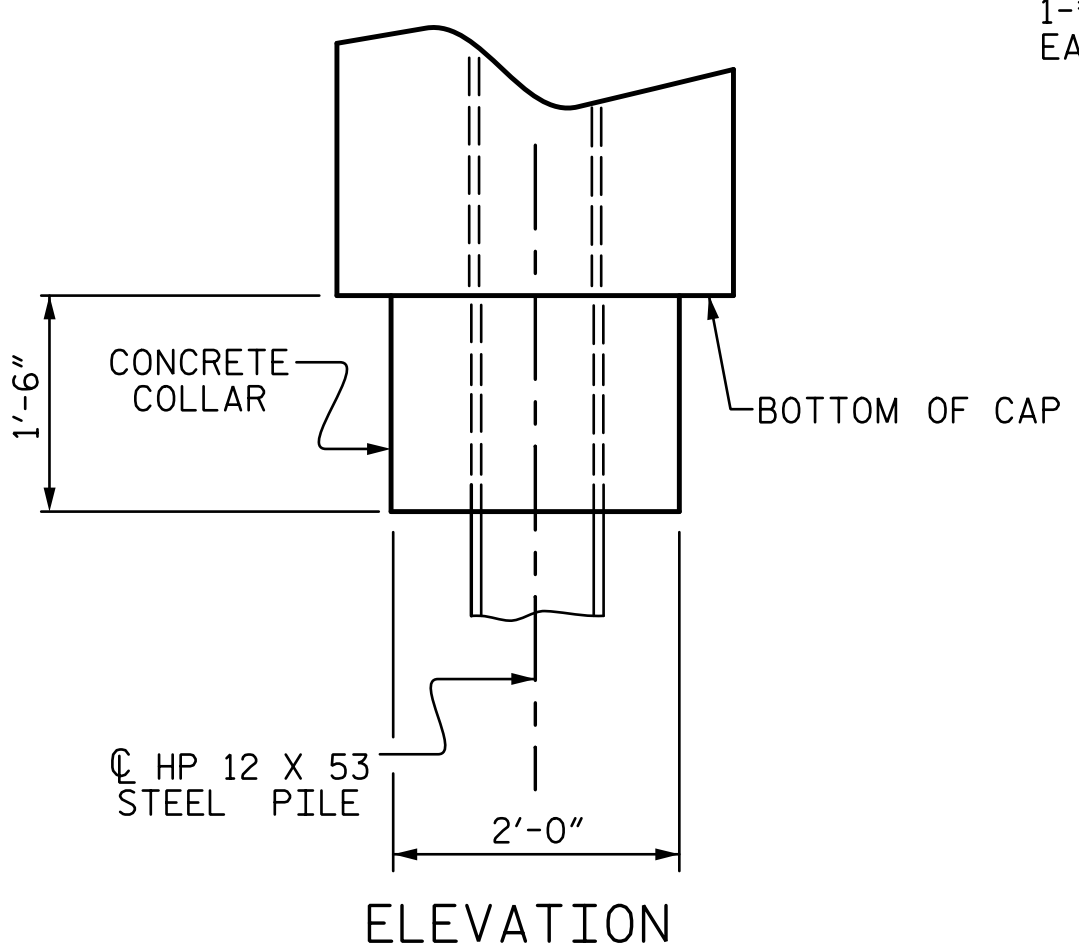
BILL OF MATERIAL FOR END BENT 1 STAGE 1					BILL OF MATERIAL FOR END BENT 1 STAGE 2				
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	#8		23'-6"	639	B1	#8		23'-6"	639
B2	#4	STR	23'-8"	285	B2	#4	STR	23'-8"	285
B3	#4	STR	2'-5"	10	B3	#4	STR	2'-5"	10
D1	#6	STR	1'-6"	23	D1	#6	STR	1'-6"	27
H3	#5		11'-0"	298	H1	#5		11'-11"	162
					H2	#5		11'-6"	156
K1	#4	STR	3'-3"	22	K1	#4	STR	3'-3"	22
S1	#4		12'-11"	276	S1	#4		12'-11"	259
S2	#4		3'-2"	68	S2	#4		3'-2"	63
S3	#4		13'-1"	9	S3	#4		13'-1"	9
S4	#4		3'-4"	2	S4	#4		3'-4"	2
S7	#4		6'-6"	104	S4	#4		5'-4"	2
					S5	#4		13'-3"	9
V1	#4	STR	7'-11"	159	S6	#4		3'-6"	2
					S7	#4		6'-6"	78
REINFORCING STEEL 1895 LBS.					REINFORCING STEEL 1887 LBS.				
CLASS A CONCRETE BREAKDOWN					CLASS A CONCRETE BREAKDOWN				
POUR #1 CAP, LOWER PART OF WINGS & COLLARS 13.7 C.Y.					POUR #1 CAP, LOWER PART OF WINGS & COLLARS 15.5 C.Y.				
POUR #2 UPPER PART OF WINGS 1.5 C.Y.					POUR #2 UPPER PART OF WINGS 1.6 C.Y.				
TOTAL CLASS A CONCRETE 15.2 C.Y.					TOTAL CLASS A CONCRETE 17.1 C.Y.				



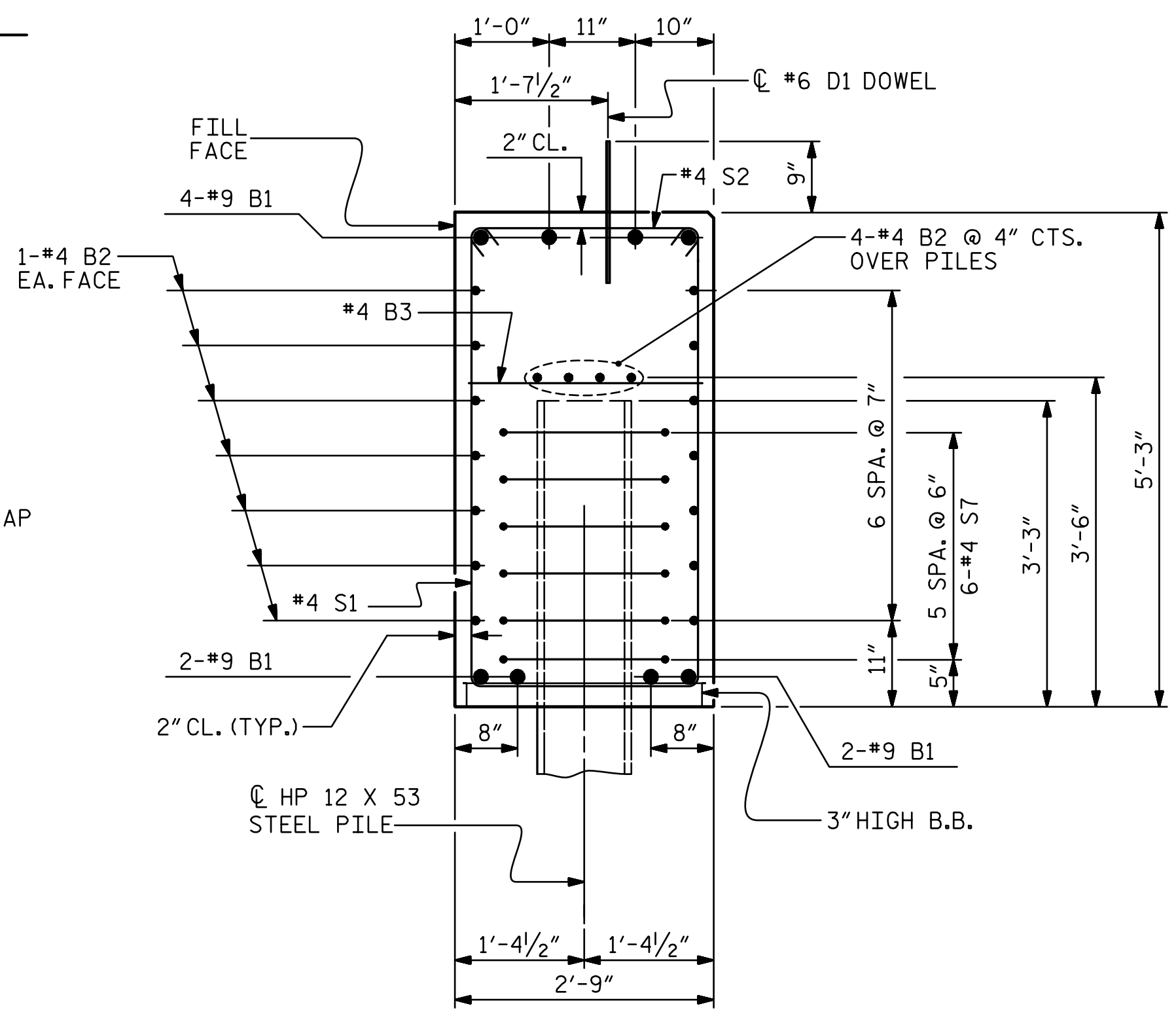
CONST. JT. DETAIL



PLAN



ELEVATION



SECTION A-A

(CONCRETE COLLAR NOT SHOWN FOR CLARITY. SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL.")



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

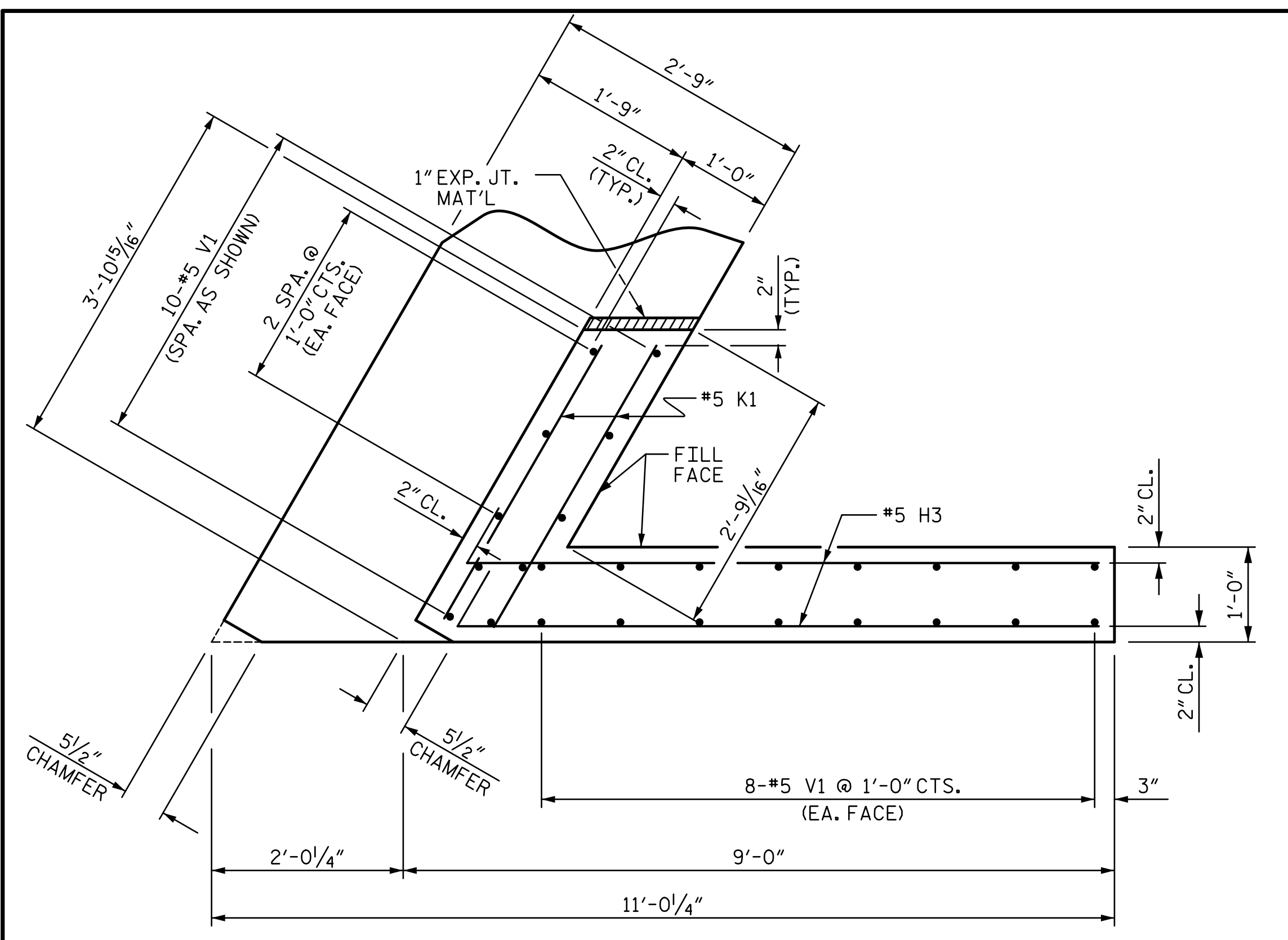
PROJECT NO. 17BP.14.R.155
MACON COUNTY
STATION: 14+82.93 -L-
SHEET 3 OF 3

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUBSTRUCTURE
END BENT No. 1
DETAILS

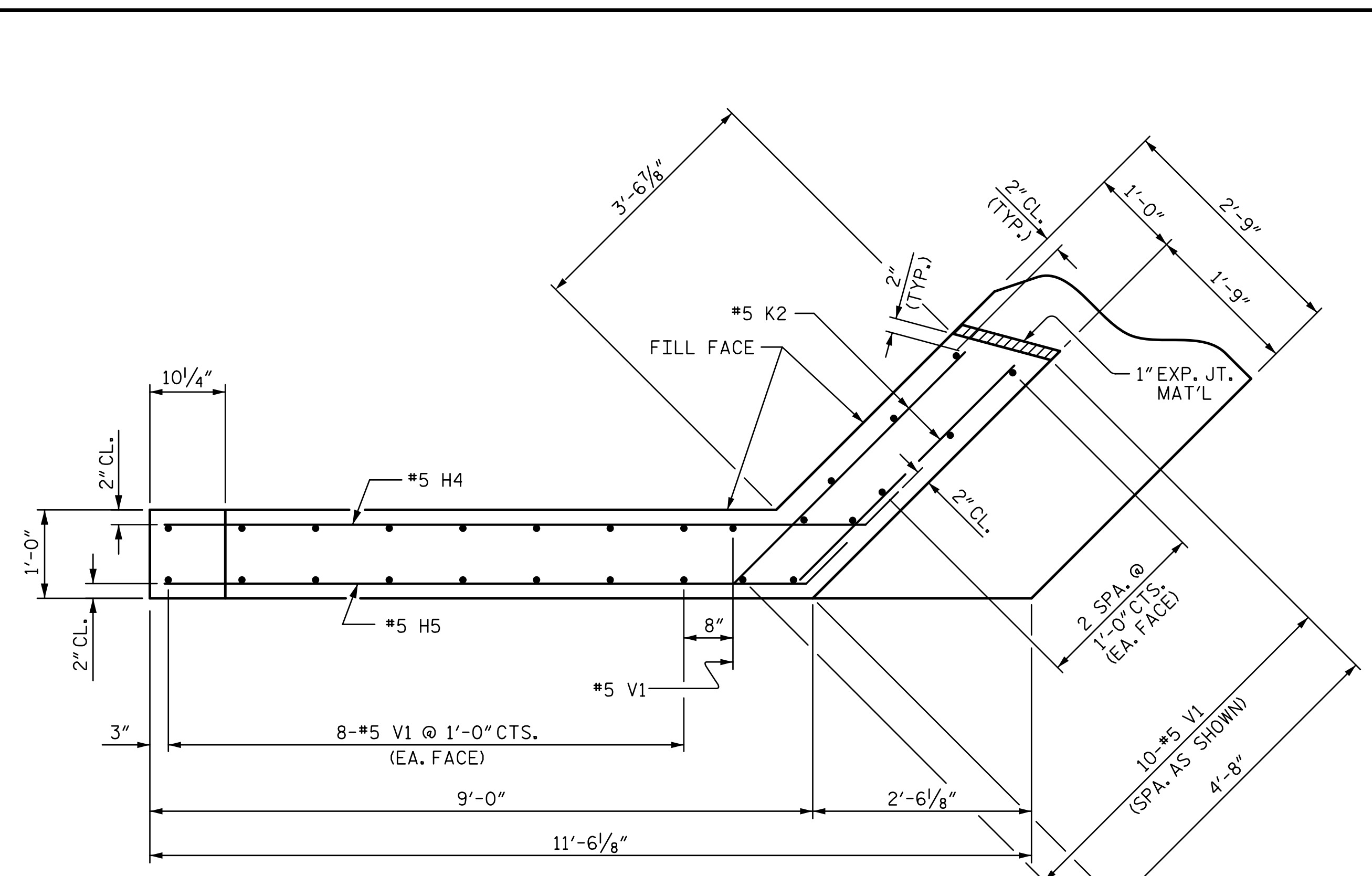
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS 20

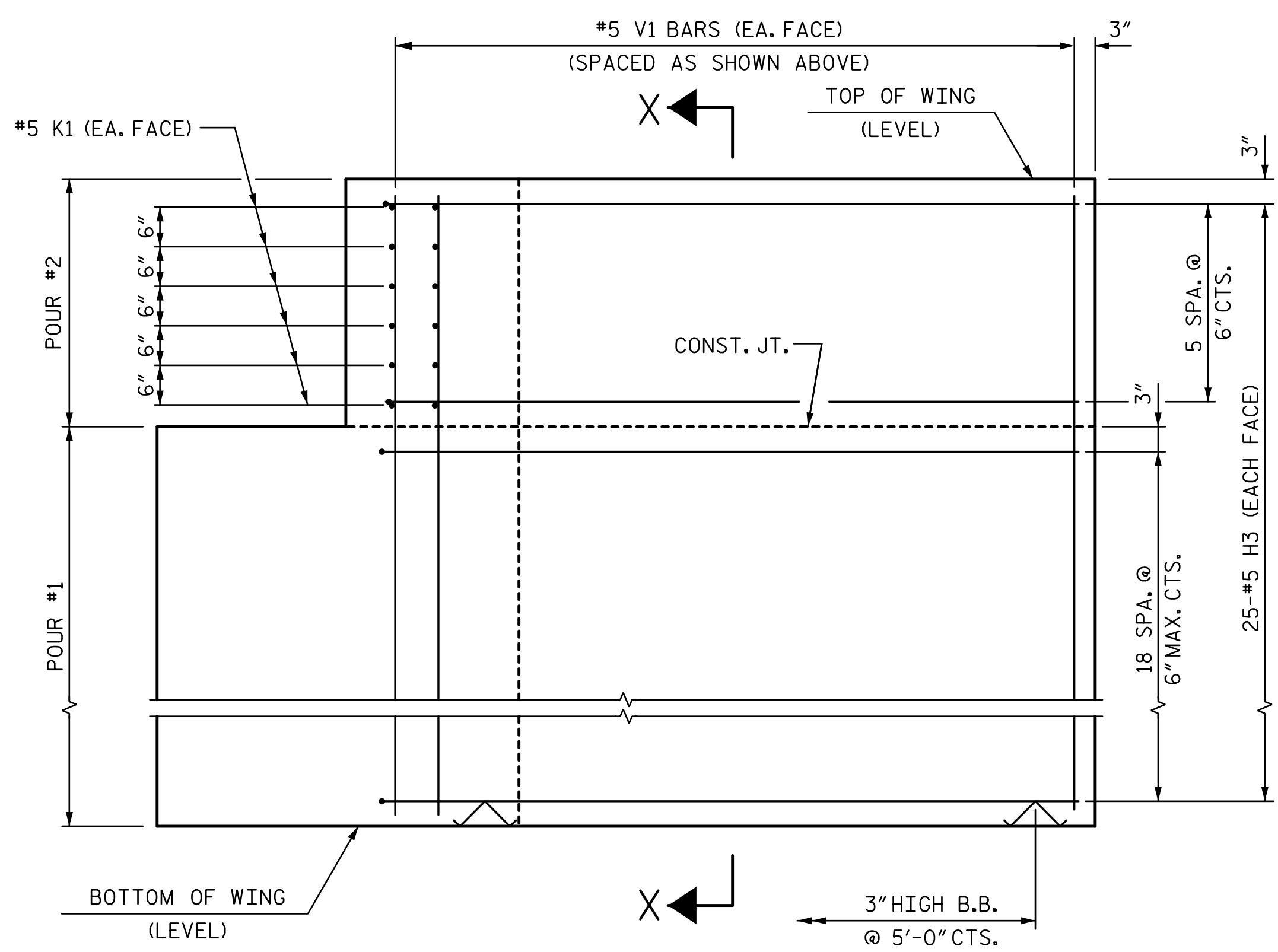
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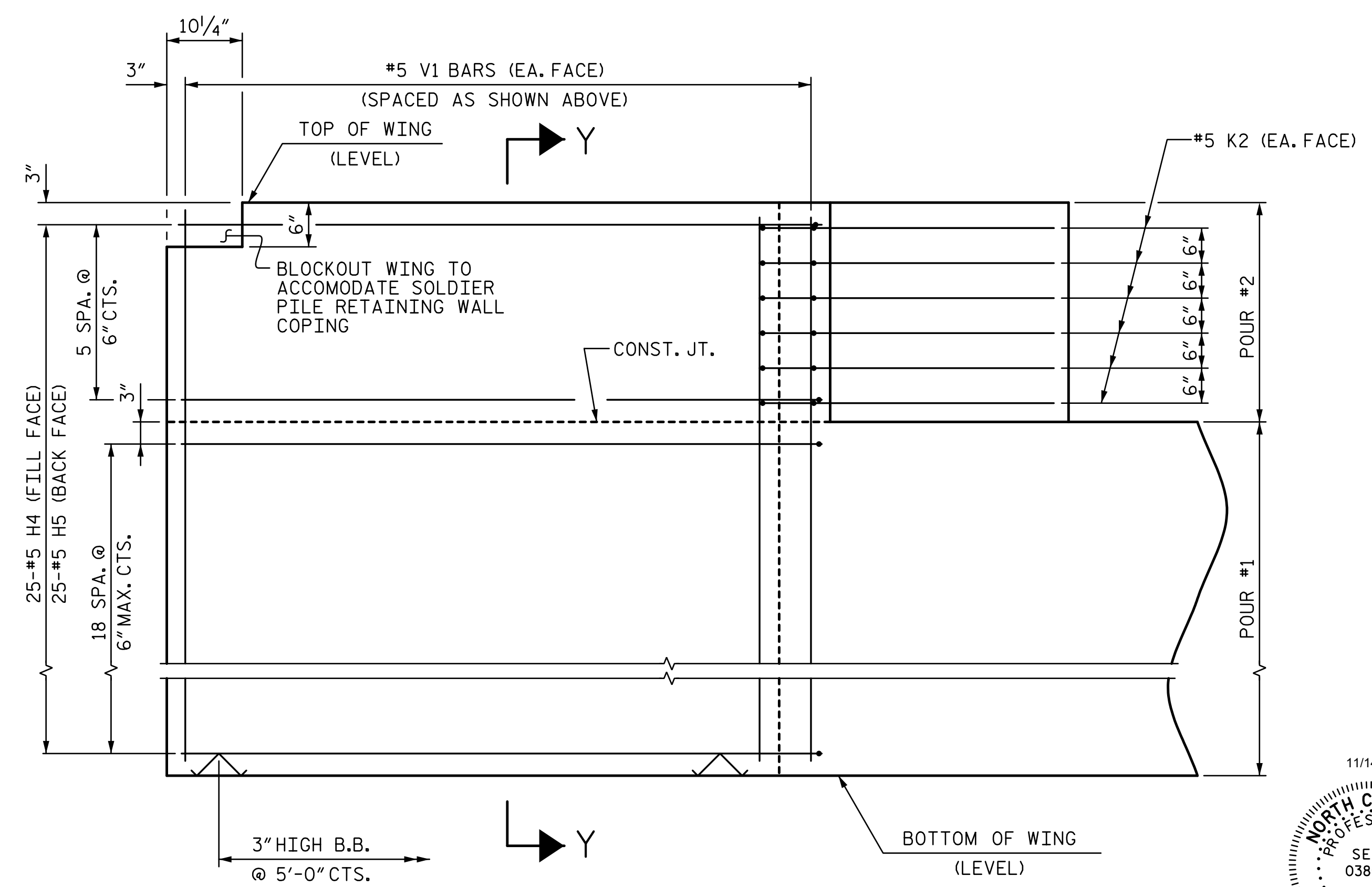
PLAN OF WING (W3)



PLAN OF WING (W4)

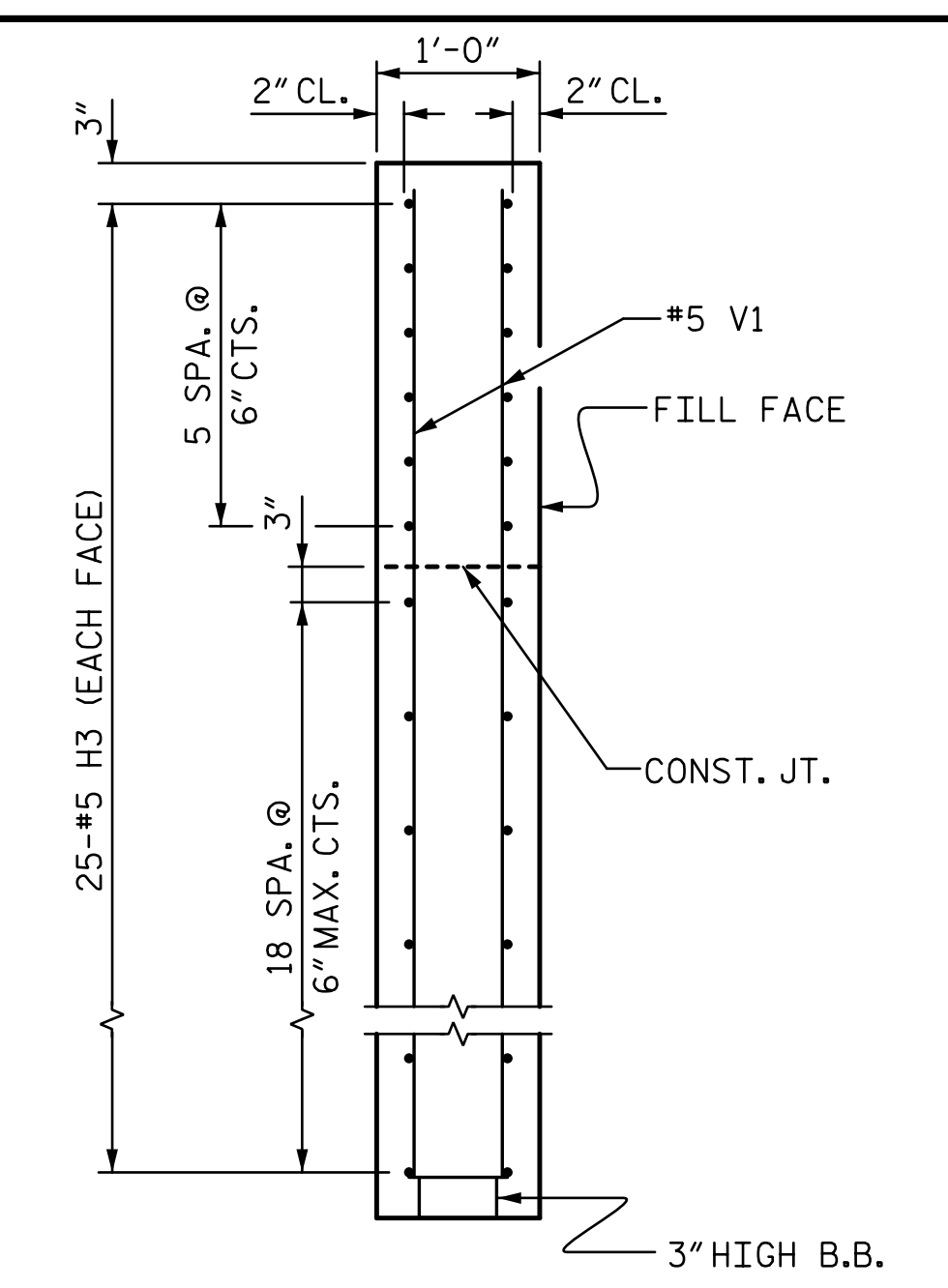


ELEVATION OF WING (W3)

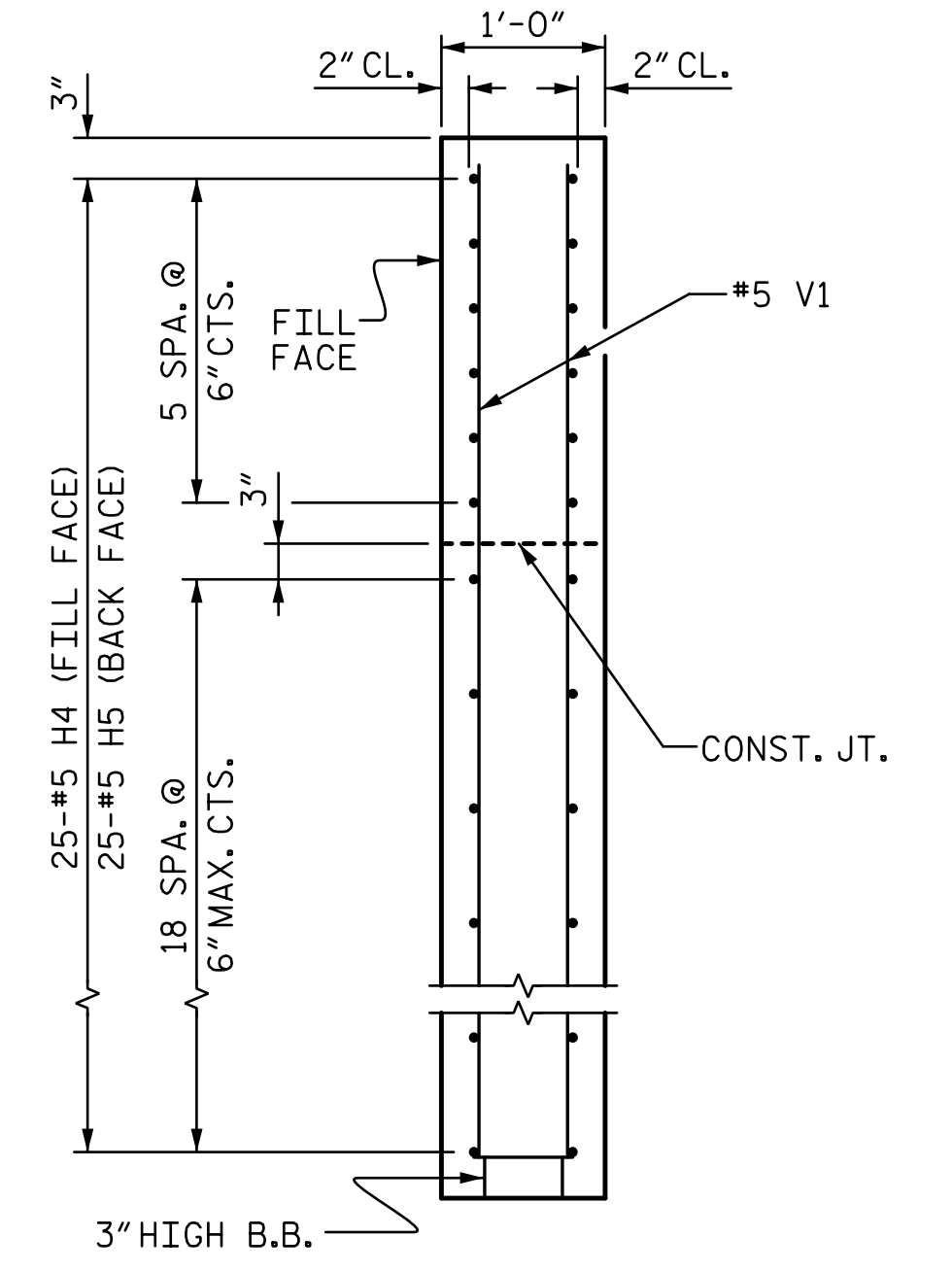


ELEVATION OF WING (W4)

WING DETAILS

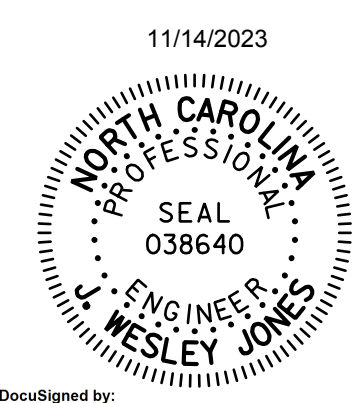


SECTION X-X



SECTION Y-Y

PROJECT NO. 17BP.14.R.155
 MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 2 OF 3



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 NC License Number F-0991

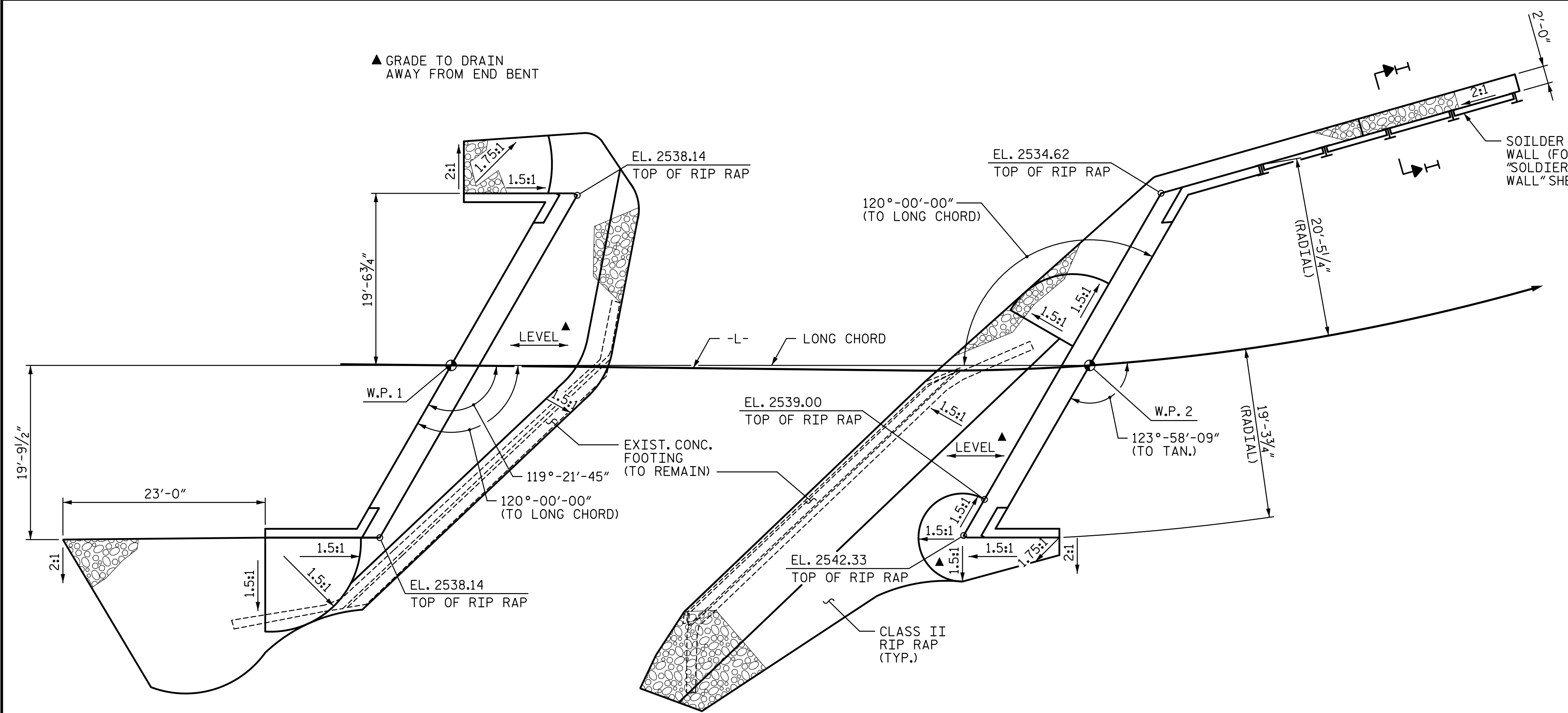
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH				
SUBSTRUCTURE END BENT No. 2 WING DETAILS				
REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	
				S-14
				TOTAL SHEETS 20

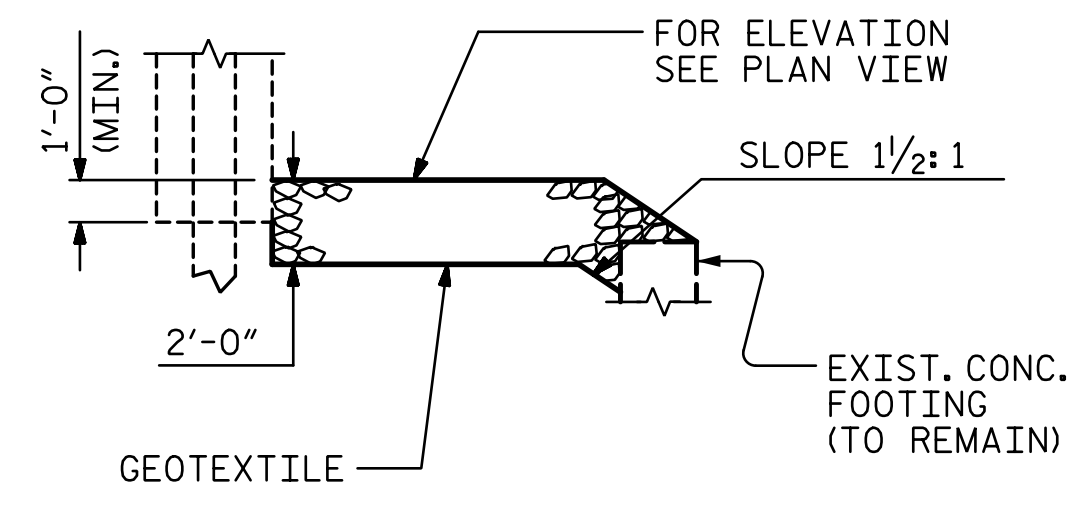
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DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23

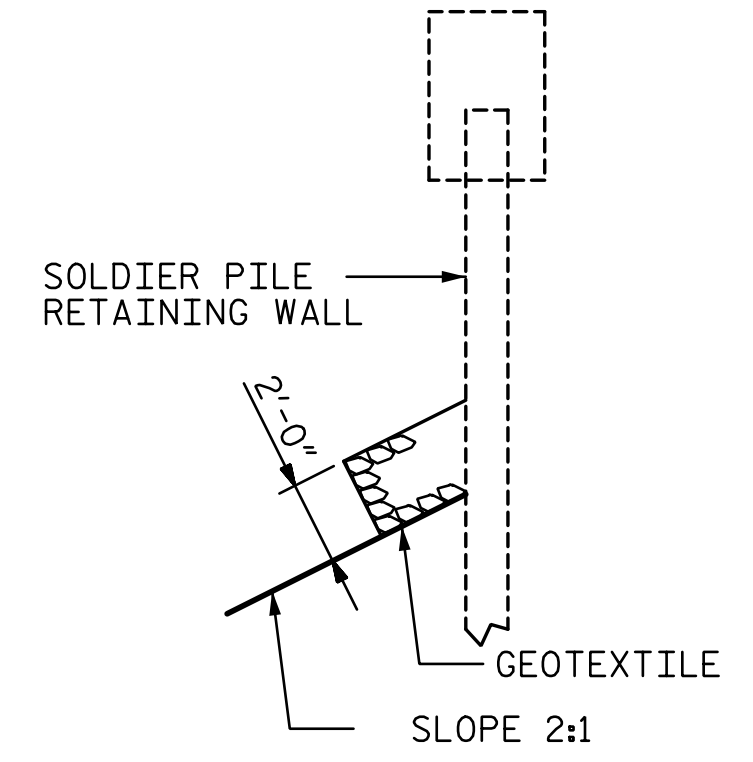
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ESTIMATED QUANTITIES		
BRIDGE @ STA. 14+82.93 -L-	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
END BENT 1	115	130
END BENT 2	110	125

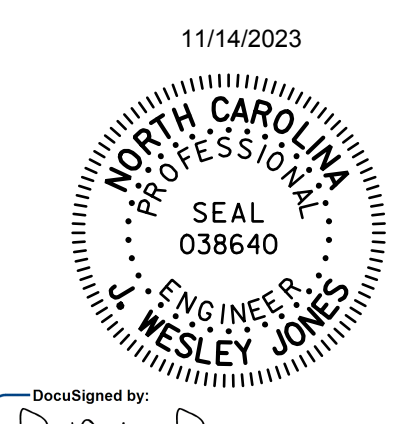


LONG CHORD SECTION
BERM RIP RAPPED
 (END BENT 1 SHOWN, END BENT 2 SIMILAR.)



SECTION I-I

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-

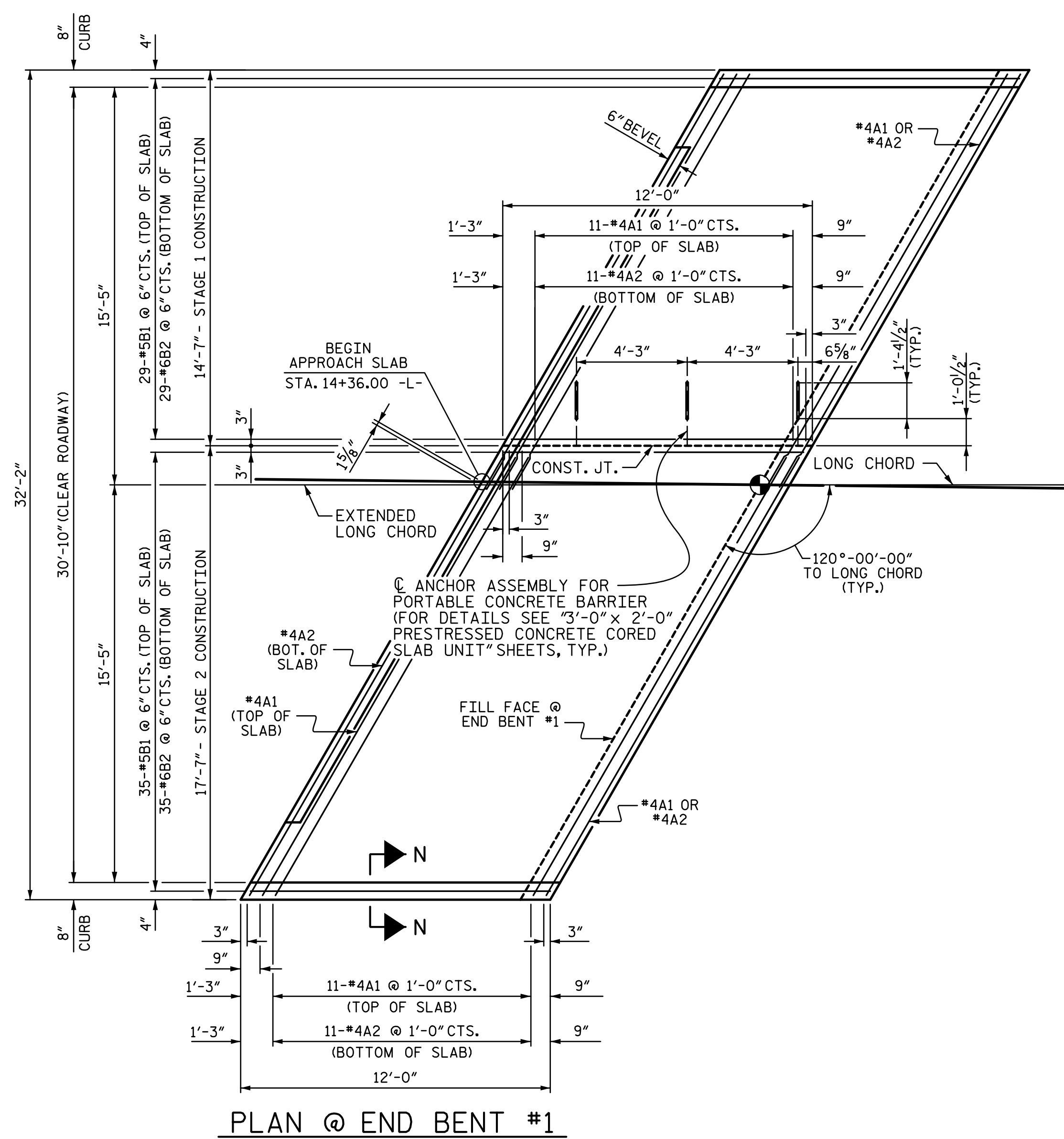


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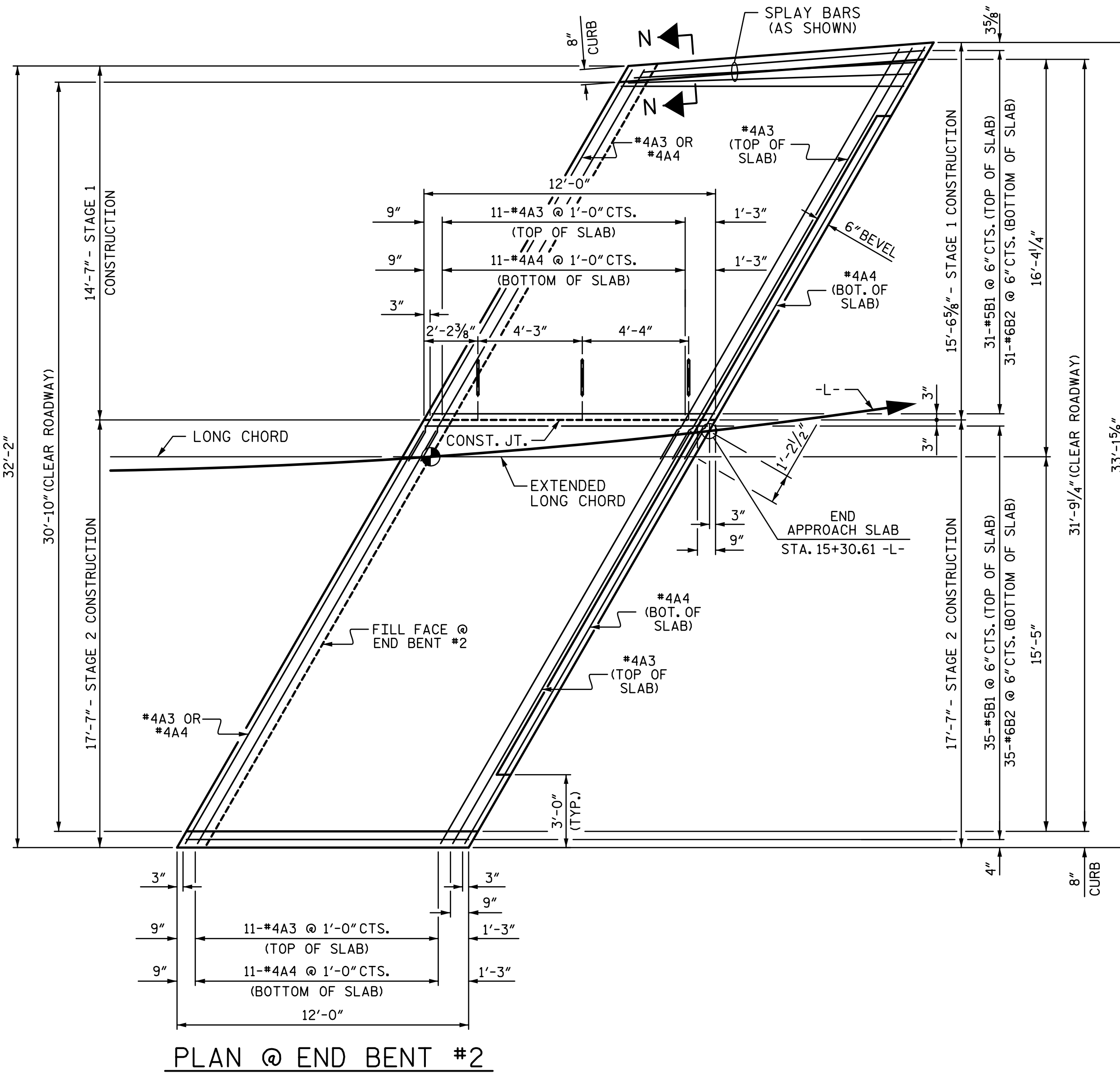
DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
RIP RAP DETAILS					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					S-16
					TOTAL SHEETS 20

DRAWN BY :	AJP	DATE :	8-17
CHECKED BY :	MLO	DATE :	11-17
DESIGN ENGINEER OF RECORD :	JWJ	DATE :	11-23



PLAN @ END BENT #1



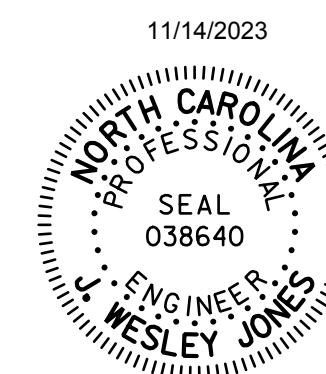
PLAN @ END BENT #2

NOTE: LONG CHORD IS EXTENDED TO BEGIN AND END APPROACH SLAB FOR CLARITY

SPlice LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 BRIDGE APPROACH SLAB
 FOR PRESTRESSED CONCRETE
 CORED SLAB UNIT
 (SUB-REGIONAL TIER)
 120° SKEW

DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23

REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

S-17
 TOTAL SHEETS 20

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NOTES

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 4"Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

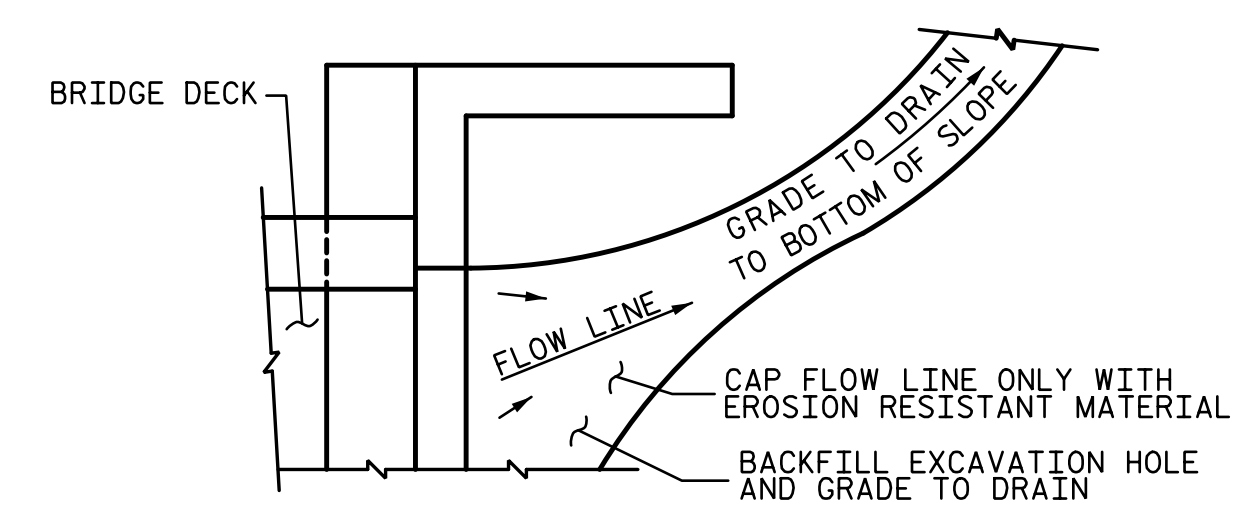
SELECT MATERIAL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 4"Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

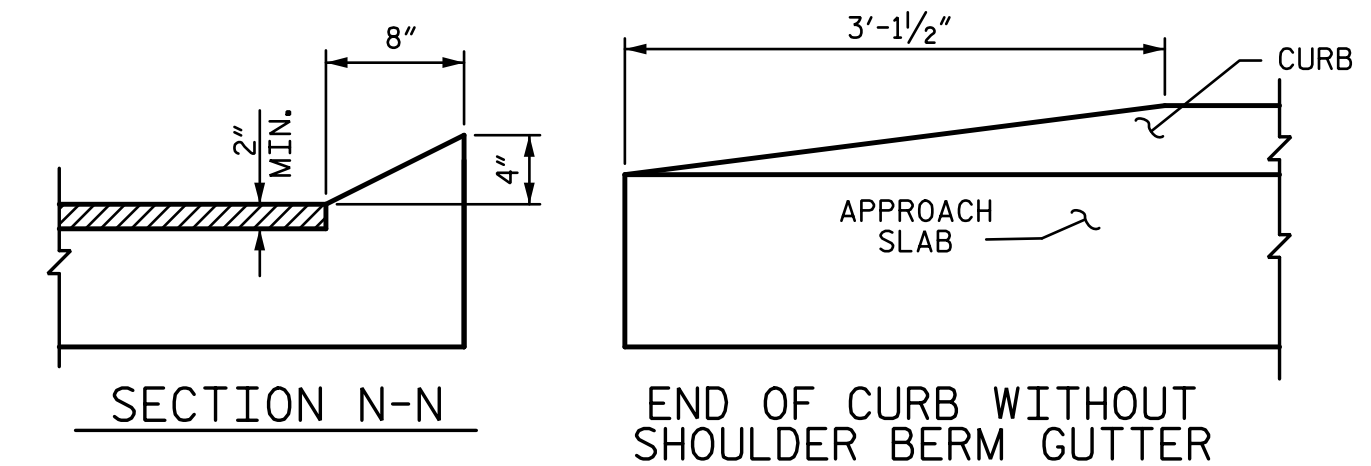
AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

APPROACH SLAB GROOVING IS NOT REQUIRED.

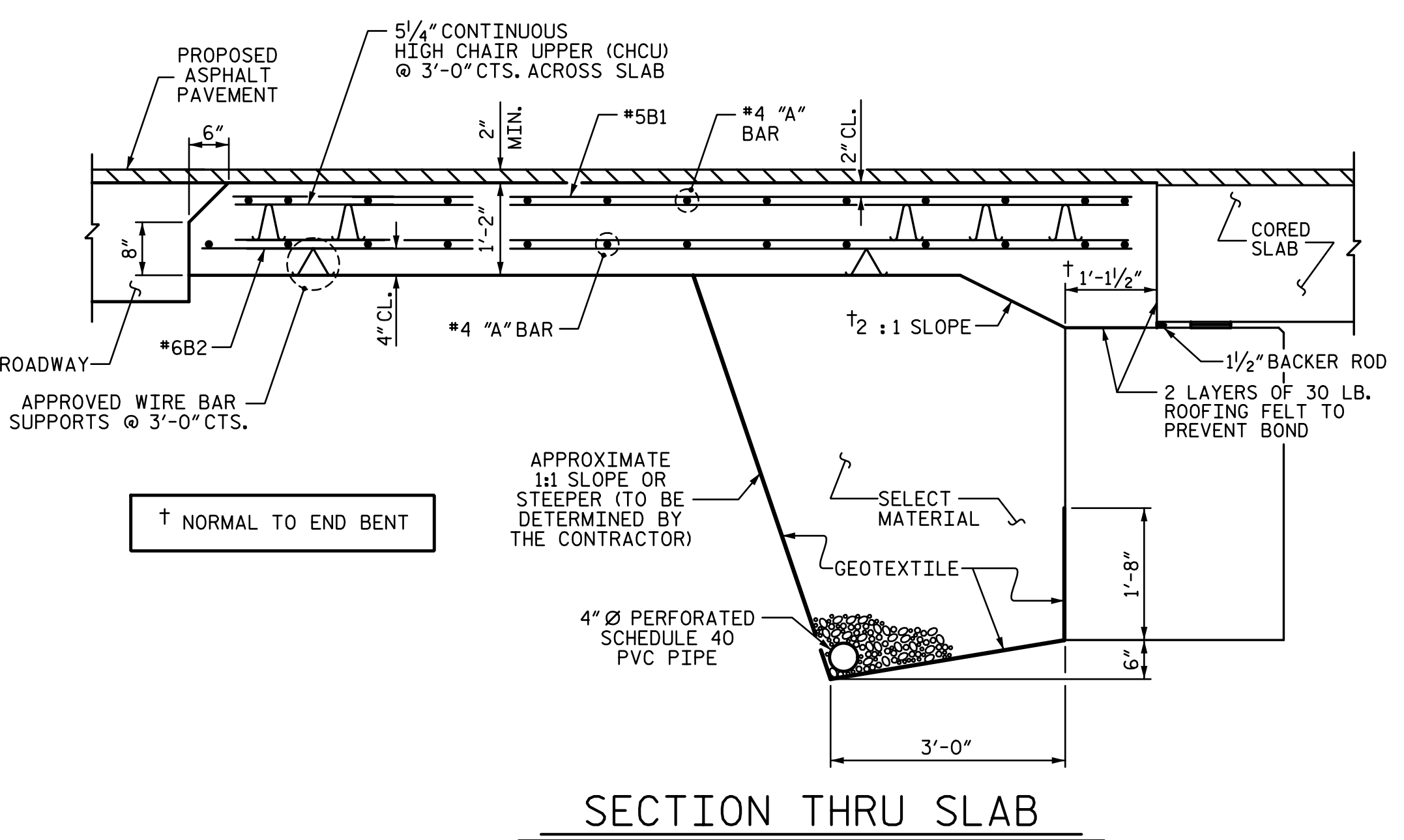


NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

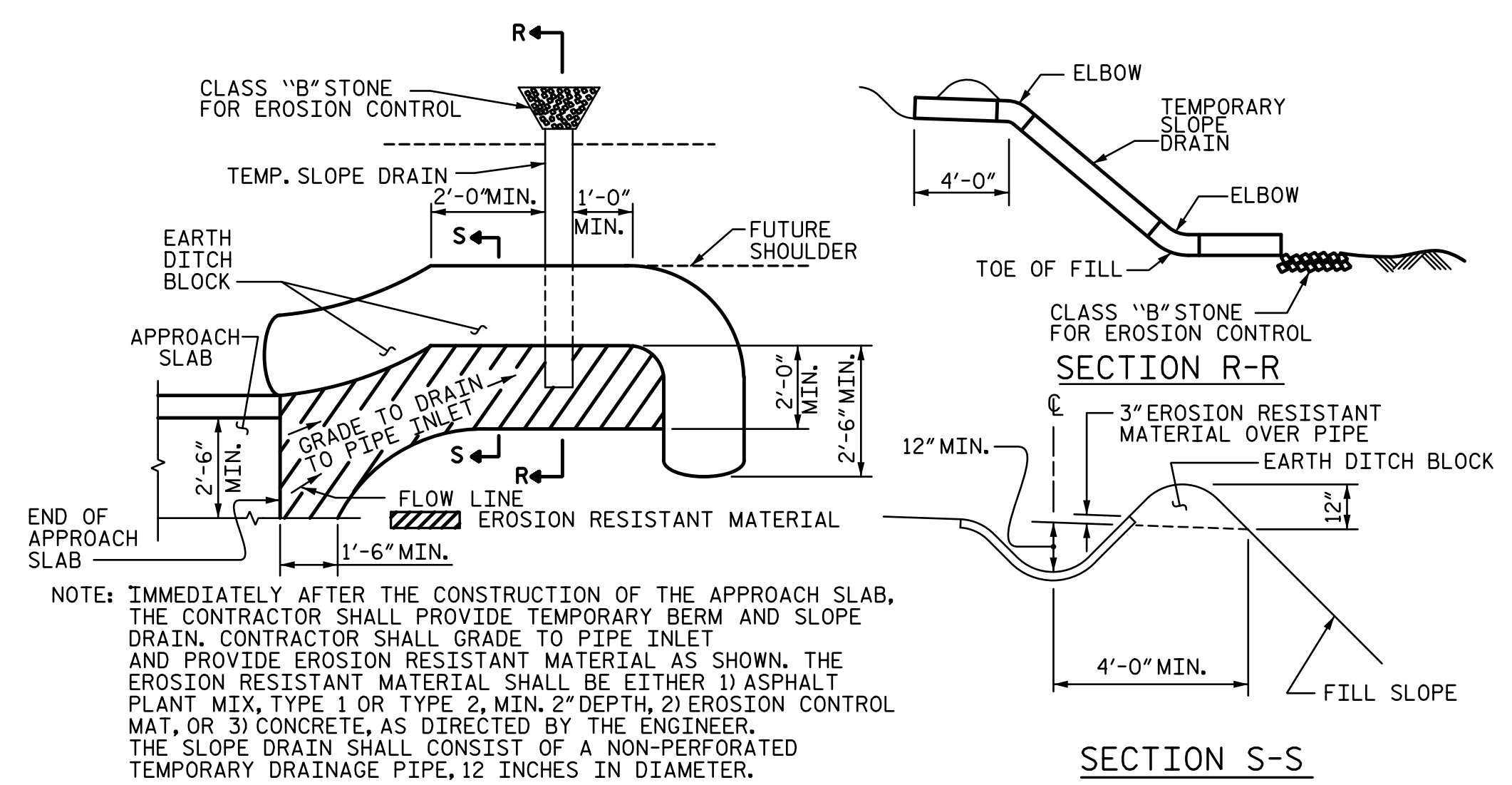
TEMPORARY DRAINAGE DETAIL



CURB DETAILS



SECTION THRU SLAB

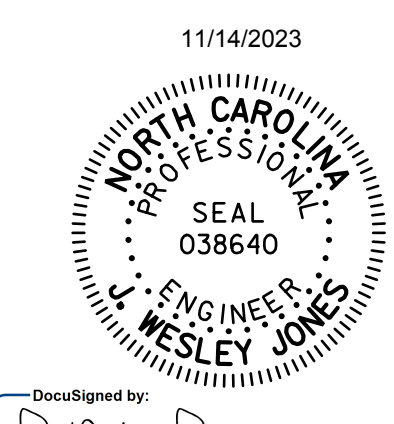


TEMPORARY BERM AND SLOPE DRAIN DETAILS
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

SPLICE LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

BILL OF MATERIAL						
APPROACH SLAB AT EB #1 (STAGE 1)						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	
*A1	13	#4	STR	19'-5"	169	
A2	13	#4	STR	19'-4"	168	
*B1	29	#5	STR	11'-1"	335	
B2	29	#6	STR	11'-7"	505	
REINFORCING STEEL					LBS.	673
*EPOXY COATED REINFORCING STEEL					LBS.	504
CLASS AA CONCRETE					C. Y.	9.5
APPROACH SLAB AT EB #2 (STAGE 1)						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	
*A3	13	#4	STR	19'-11"	173	
A4	13	#4	STR	19'-10"	172	
*B1	31	#5	STR	11'-1"	358	
B2	31	#6	STR	11'-7"	539	
REINFORCING STEEL					LBS.	711
*EPOXY COATED REINFORCING STEEL					LBS.	531
CLASS AA CONCRETE					C. Y.	10.2
APPROACH SLAB AT EB #1 (STAGE 2)						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	
*A1	13	#4	STR	19'-5"	169	
A2	13	#4	STR	19'-4"	168	
*B1	35	#5	STR	11'-1"	405	
B2	35	#6	STR	11'-7"	609	
REINFORCING STEEL					LBS.	777
*EPOXY COATED REINFORCING STEEL					LBS.	574
CLASS AA CONCRETE					C. Y.	11.9
APPROACH SLAB AT EB #2 (STAGE 2)						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	
*A3	13	#4	STR	19'-11"	173	
A4	13	#4	STR	19'-10"	172	
*B1	35	#5	STR	11'-1"	405	
B2	35	#6	STR	11'-7"	609	
REINFORCING STEEL					LBS.	781
*EPOXY COATED REINFORCING STEEL					LBS.	578
CLASS AA CONCRETE					C. Y.	11.5

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 2 OF 2

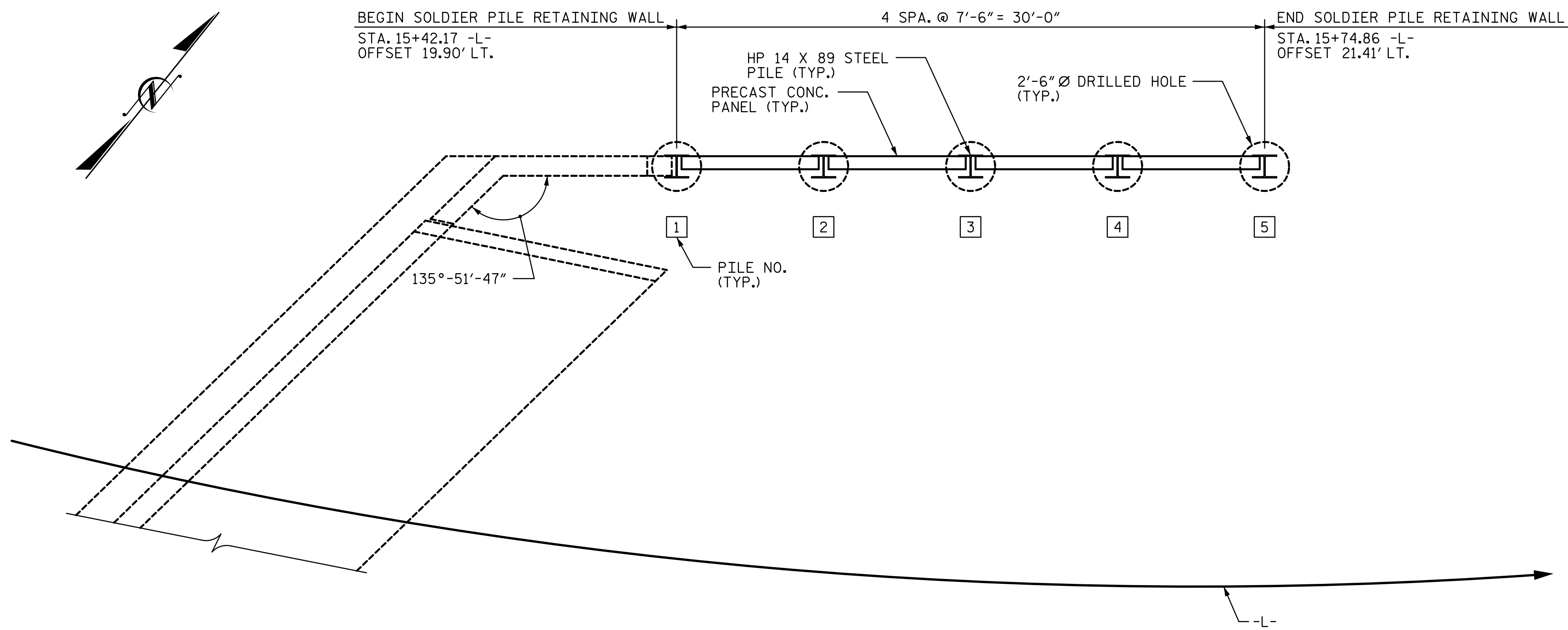


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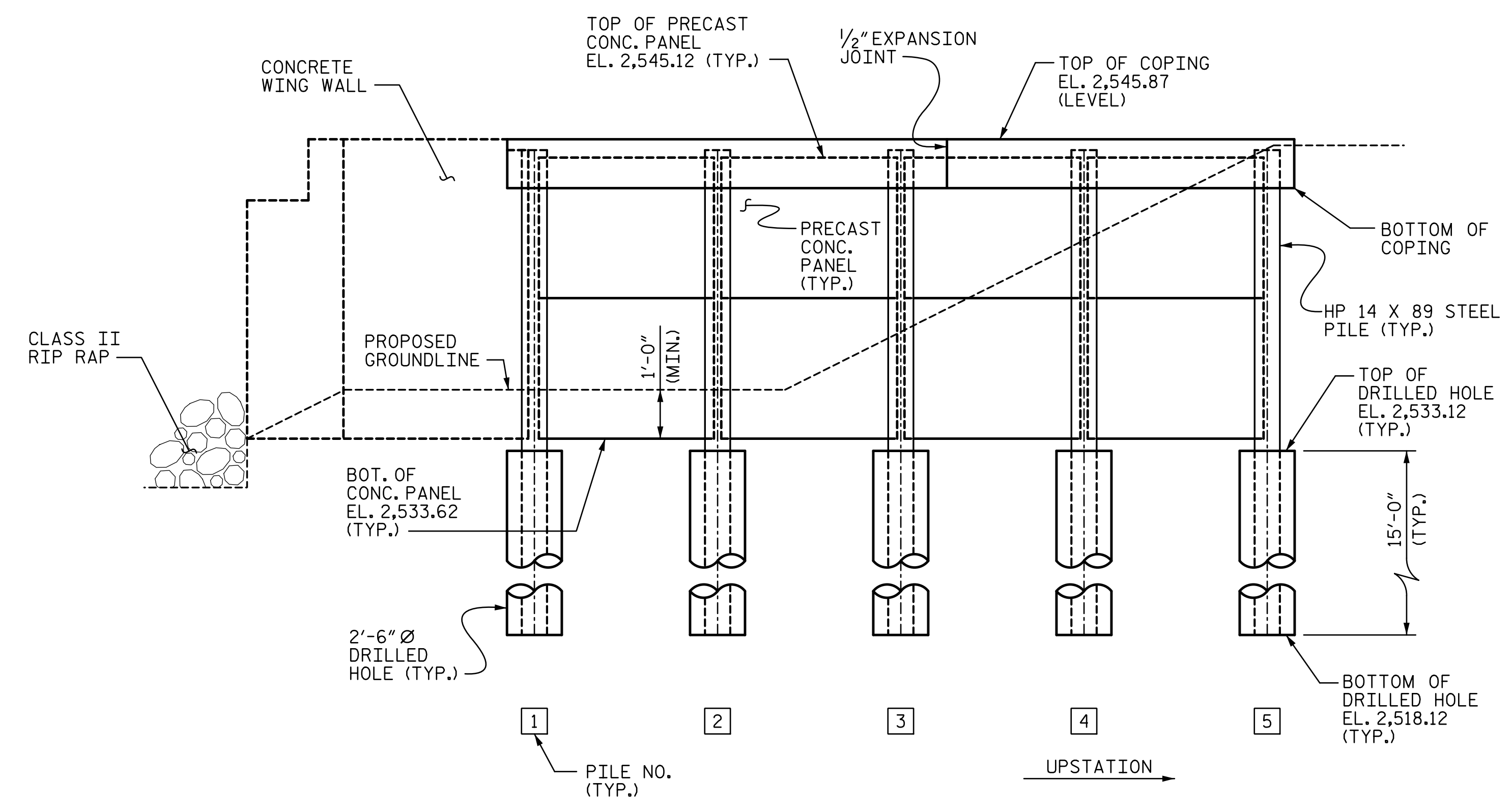
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH				
BRIDGE APPROACH SLAB FOR PRESTRESSED CONCRETE CORED SLAB UNIT (SUB-REGIONAL TIER) 120° SKEW				
REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	
				S-18
				TOTAL SHEETS 20

DRAWN BY : AJP DATE : 8-17
 CHECKED BY : MLO DATE : 11-17
 DESIGN ENGINEER OF RECORD : JWJ DATE : 11-23



PLAN
 (CONCRETE COPING NOT SHOWN FOR CLARITY.)
 (SOLDIER PILE RETAINING WALL STATIONS, OFFSETS, AND DIMENSIONS ARE AT THE CENTER OF PILE AND DRILLED HOLE. FOR PILE STATIONS AND OFFSETS, SEE "PILE INFORMATION" TABLE ON SHEET 2 OF 2.)



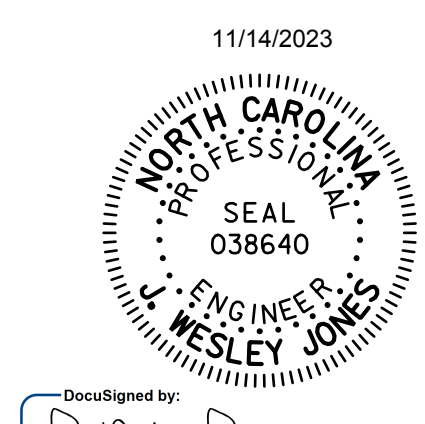
ELEVATION

NOTES:

- ALL PILES SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- THE CONTRACTOR SHALL FIELD VERIFY THAT THERE ARE NO CONFLICTS BETWEEN WALL SYSTEM AND EXISTING UTILITIES PRIOR TO INSTALLING ANY PORTION OF THE WALL.
- THE BASE OF EACH BOTTOM PANEL SHALL BE LEVEL.
- FOR SOLDIER PILE RETAINING WALLS, SEE SOLDIER PILE RETAINING WALLS PROVISION.
- DRILLED IN PILES ARE REQUIRED.
- USE A SOLDIER PILE RETAINING WALL WITH PRECAST CONCRETE PANELS THAT MEET SECTION 1077 OF THE STANDARD SPECIFICATIONS.
- PAINT GALVANIZED PILES GRAY OR BLACK IN ACCORDANCE WITH ARTICLE 442-12 OF THE STANDARD SPECIFICATIONS.
- BEFORE BEGINNING SOLDIER PILE WALL CONSTRUCTION, SURVEY WALL LOCATION AND SUBMIT A REVISED WALL PROFILE VIEW (WALL ENVELOPE) FOR REVIEW. DO NOT START CONSTRUCTION UNTIL THE REVISED WALL ENVELOPE IS ACCEPTED.
- 1/2" EXPANSION JOINT MATERIAL SHALL BE PLACED EVERY 30' MAX. DO NOT PLACE EXPANSION JOINT ABOVE A PILE. IF THE LOCATION FOR THE EXPANSION DIFFERS FROM WHAT IS DETAILED, THE CONTRACTOR IS RESPONSIBLE FOR FITTING REINFORCING STEEL IN COPING SUCH THAT 2" CL. IS MAINTAINED FROM THE EXPANSION JOINT.

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PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 1 OF 2

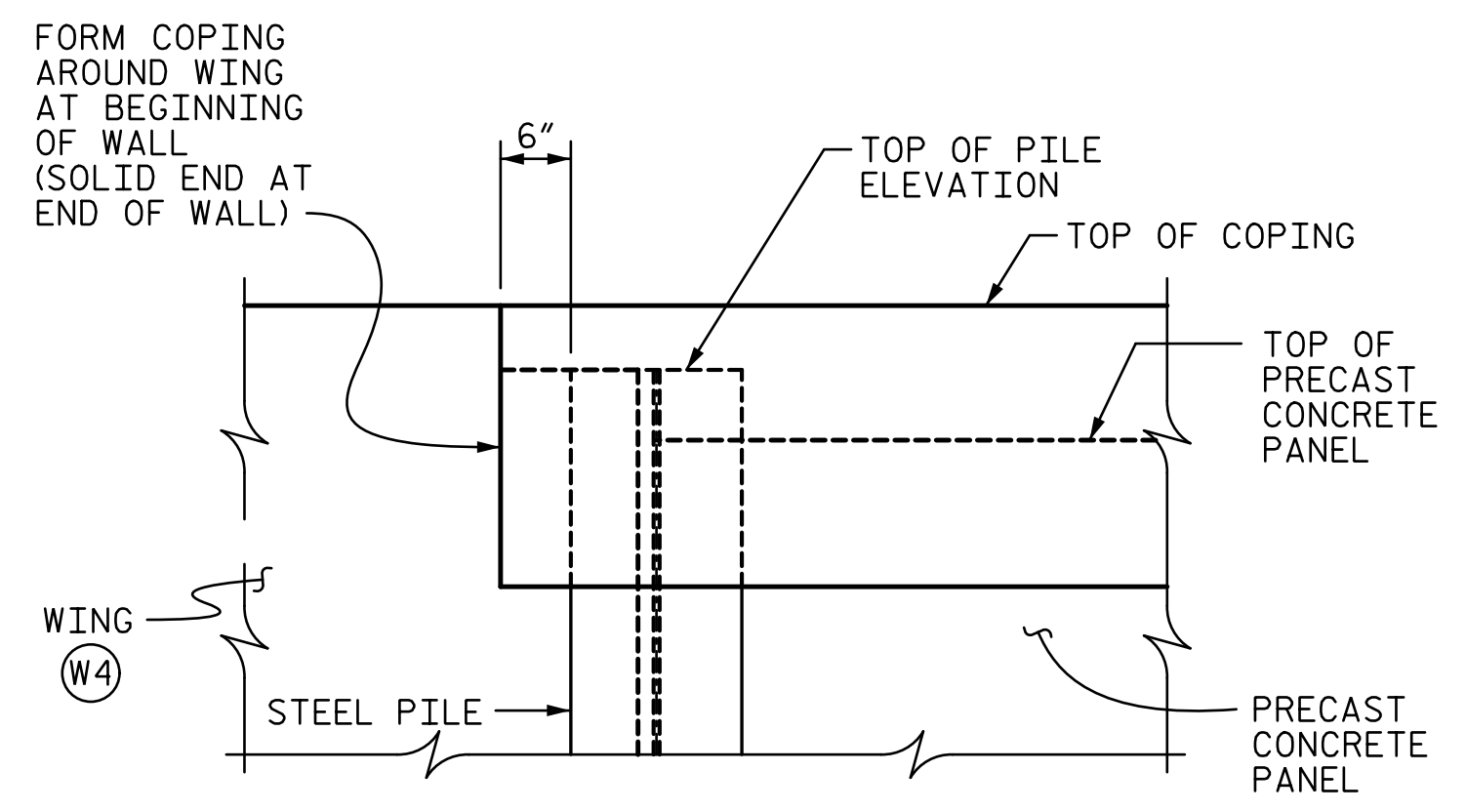


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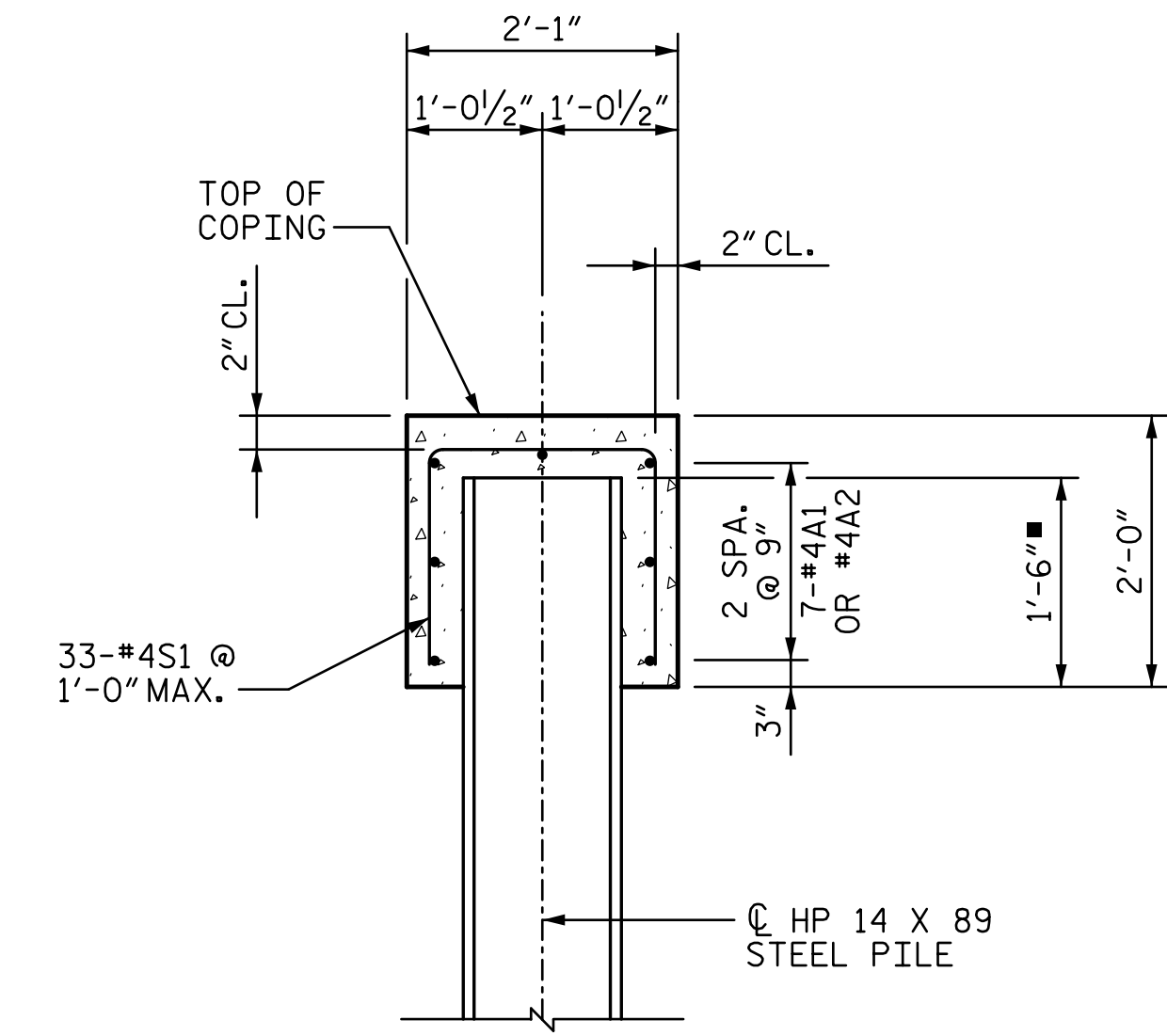
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DRAWN BY :	JWJ	DATE :	11-17
CHECKED BY :	MLO	DATE :	11-17
DESIGN ENGINEER OF RECORD :	JWJ	DATE :	11-23

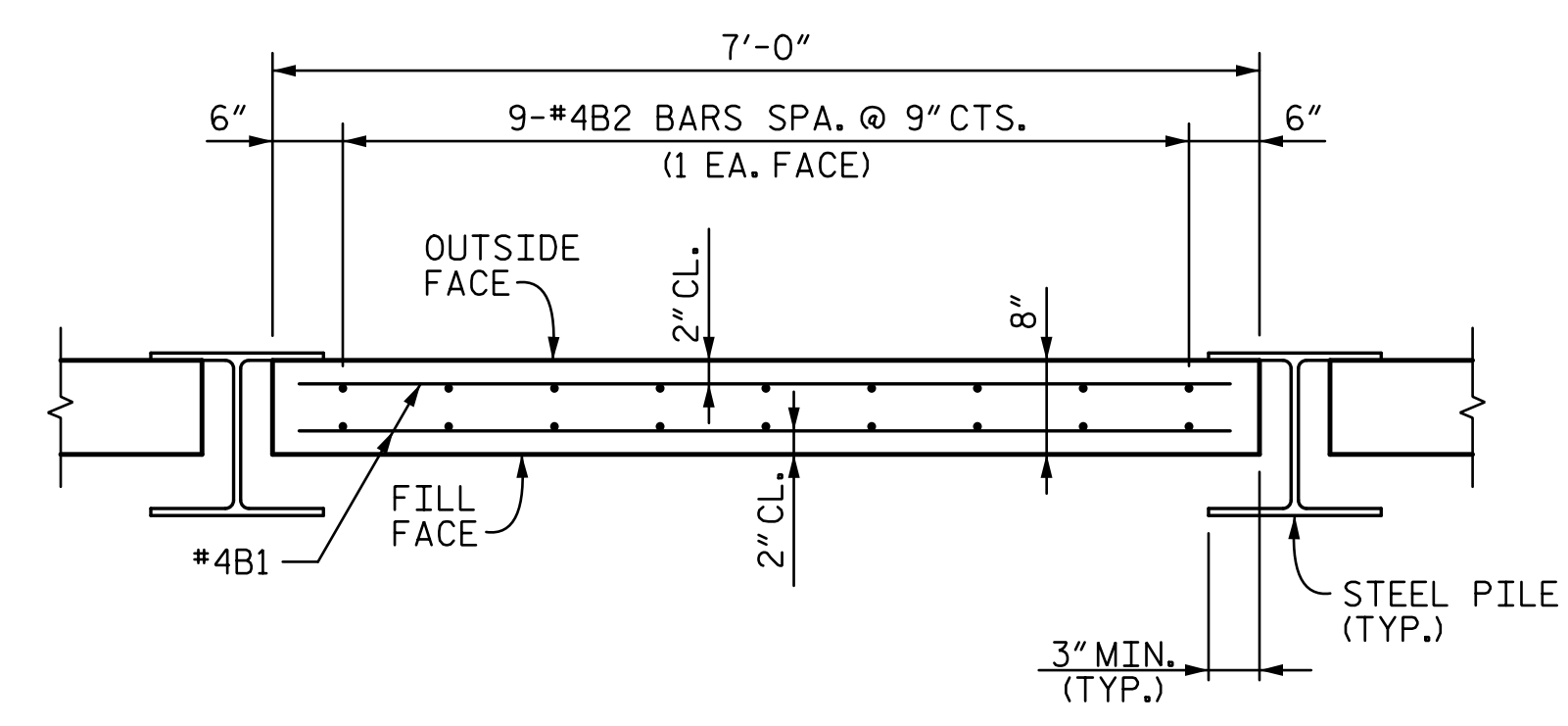
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SOLDIER PILE RETAINING WALL					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					S-19
					TOTAL SHEETS 20



COPING END DETAIL
(BEGIN WALL COPING SHOWN, END WALL COPING SIMILAR)

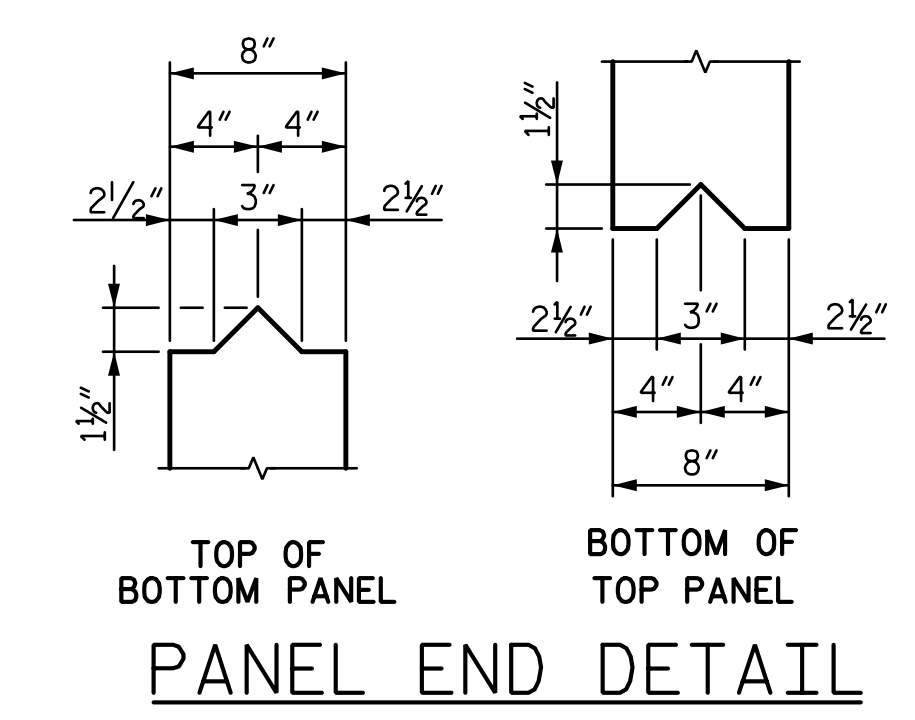


COPING DETAIL



TYPICAL SECTION THRU PRECAST CONCRETE PANEL

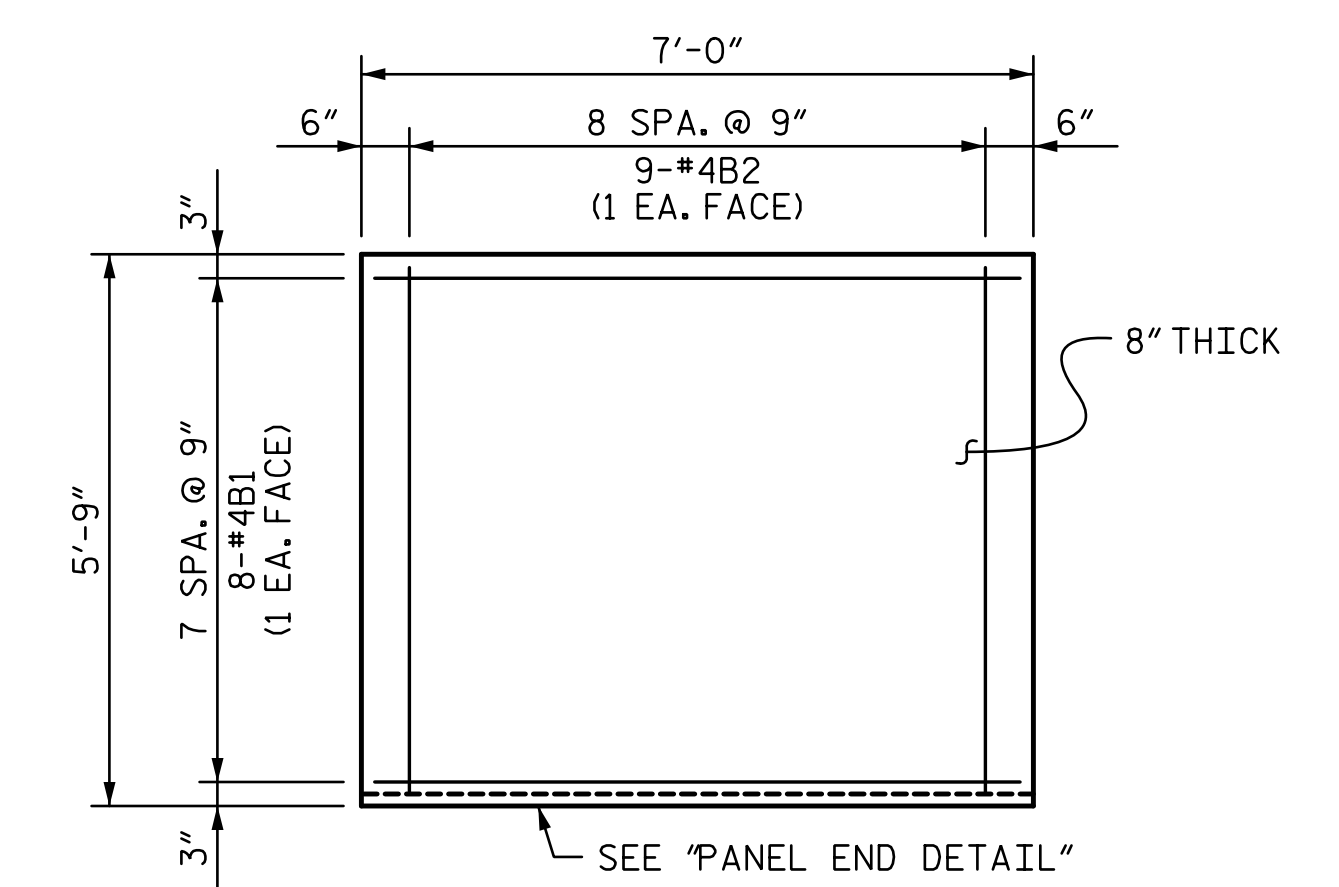
CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THIS MINIMUM DIMENSION TO ENSURE THAT TOPS OF ALL PANELS ARE COVERED



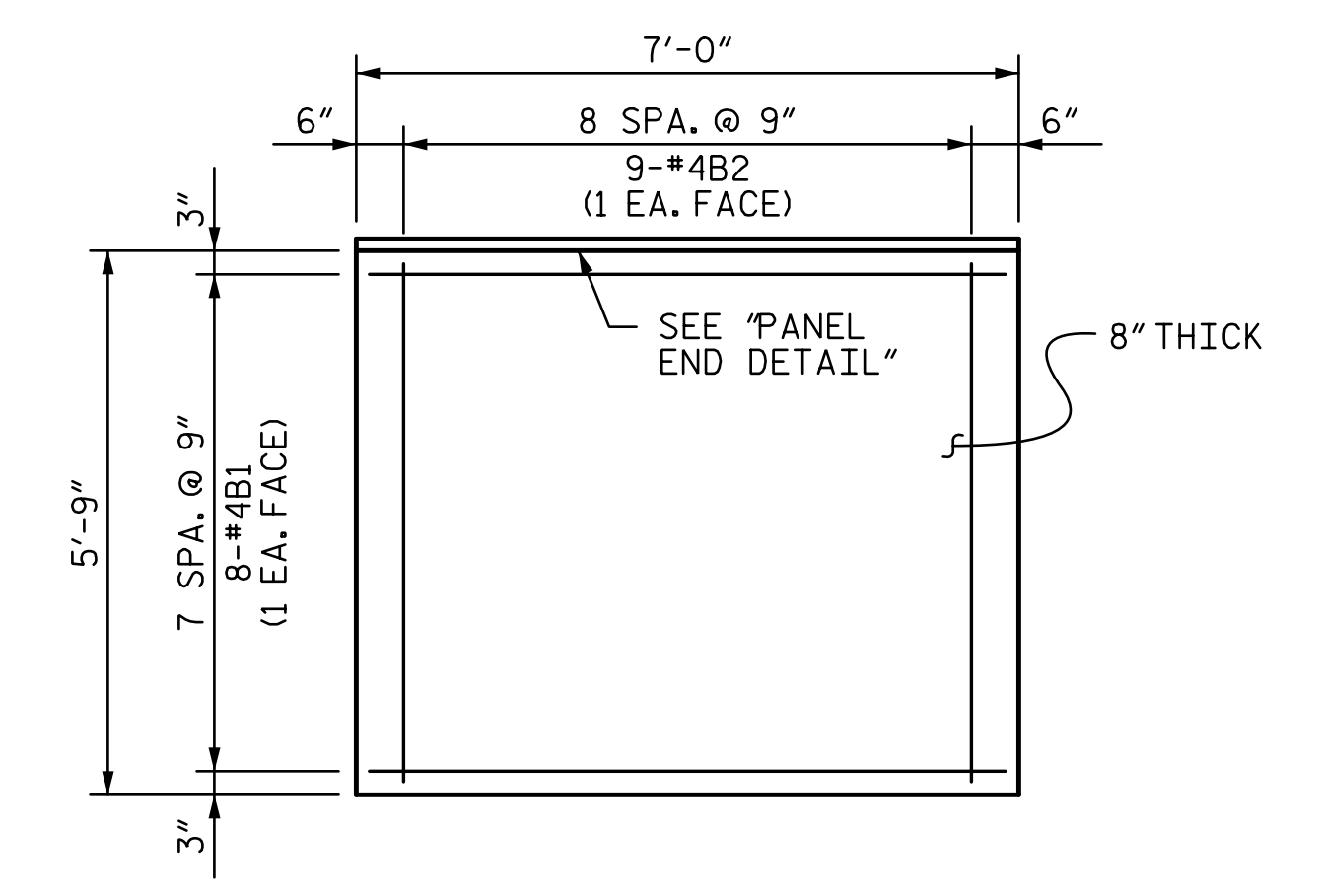
PILE INFORMATION

PILE NO.	PILE SIZE	STATION ▲	OFFSET ▲	TOP OF PILE ELEV.	TOTAL PILE LENGTH (FT.)
1	HP 14x89	15+42.17	19.90'	2,545.37	24.3
2	HP 14x89	15+50.29	20.64'	2,545.37	24.3
3	HP 14x89	15+58.46	21.15'	2,545.37	24.3
4	HP 14x89	15+66.65	21.40'	2,545.37	24.3
5	HP 14x89	15+74.86	21.41'	2,545.37	24.3

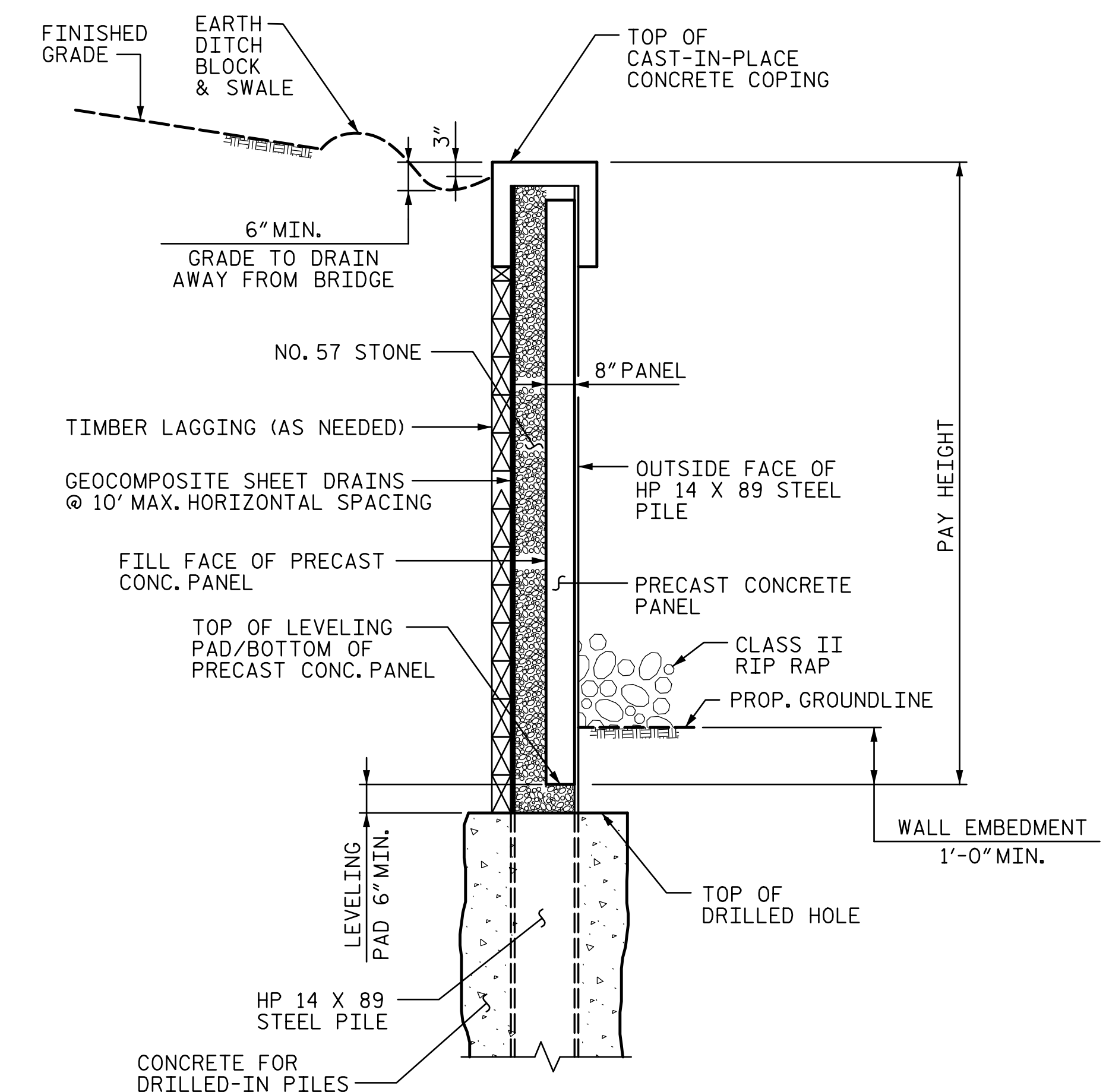
▲ ALL STATIONING AND OFFSETS ARE ALONG THE C-L-L. OFFSET IS TO CENTER OF PILE AND DRILLED HOLE.



TOP PRECAST PANELS



BOTTOM PRECAST PANELS

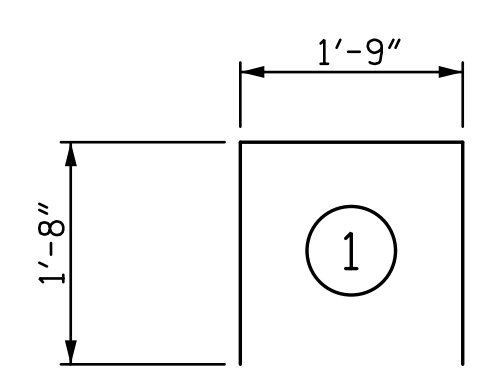


TYPICAL SECTION OF SOLDIER PILE RETAINING WALL

TOP PRECAST PANEL (4 REQUIRED)					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	16	#4	STR.	6'-8"	71
B2	18	#4	STR.	5'-5"	65
REINFORCING STEEL					LBS. 136
CLASS A CONCRETE					CU. YDS. 1.0

BOTTOM PRECAST PANEL (4 REQUIRED)					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	16	#4	STR.	6'-8"	71
B2	18	#4	STR.	5'-5"	65
REINFORCING STEEL					LBS. 136
CLASS A CONCRETE					CU. YDS. 1.0

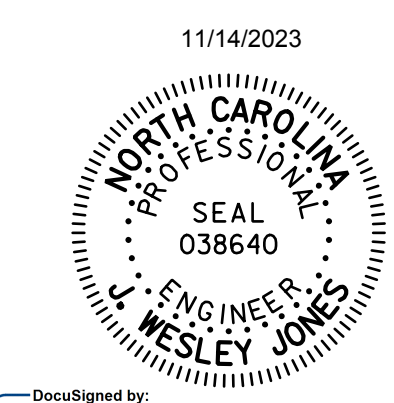
CAST-IN-PLACE COPING					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
▲ A1	7	#4	STR.	17'-6"	82
▲ A2	7	#4	STR.	13'-9"	64
S1	33	#4	①	5'-1"	112
REINFORCING STEEL					LBS. 258
CLASS A CONCRETE					CU. YDS. 4.1



▲ COPING REINFORCEMENT LENGTHS ARE BASED ON 18'-0" AND 14'-3" LONG SEGMENTS. IF THE CONTRACTOR ELECTS TO PLACE CONSTRUCTION JOINTS AT ANY OTHER INTERVALS, REINFORCEMENT SHALL BE ADJUSTED ACCORDINGLY AT NO ADDITIONAL COST.

BILL OF MATERIAL	
SOLDIER PILE RETAINING WALL	SQ. FT. 367.5

PROJECT NO. 17BP.14.R.155
MACON COUNTY
 STATION: 14+82.93 -L-
 SHEET 2 OF 2



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SOLDIER PILE RETAINING WALL					
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				S-20	
				TOTAL SHEETS 20	

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STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS	-----	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	-----	SEE PLANS
IMPACT ALLOWANCE	-----	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36	--	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	--	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	--	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION - GRADE 60	----	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	-----	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	-----	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR UNTREATED EXTREME FIBER STRESS	----	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	-----	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	-----	30 LBS. PER CU. FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2024 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED $\frac{3}{4}$ " WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO $\frac{1}{2}$ " RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A $\frac{1}{4}$ " FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A $\frac{1}{4}$ " RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{7}{8}$ " \emptyset SHEAR STUDS FOR THE $\frac{3}{4}$ " \emptyset STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " \emptyset STUDS FOR 4 - $\frac{3}{4}$ " \emptyset STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{7}{8}$ " \emptyset STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " \emptyset STUDS BASED ON THE RATIO OF 3 - $\frac{7}{8}$ " \emptyset STUDS FOR 4 - $\frac{3}{4}$ " \emptyset STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST $\frac{5}{16}$ " IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY $\frac{1}{16}$ INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINIS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH

JANUARY, 1990